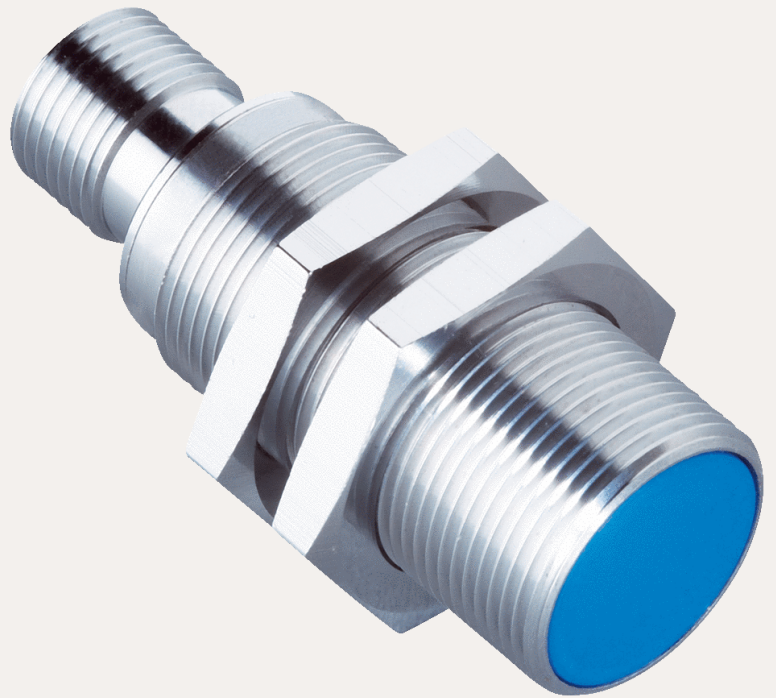


SICK.COM



DATA SHEET

IMA18-10BE1ZC0K

IMA
Inductive proximity sensors

SICK

Sensor Intelligence

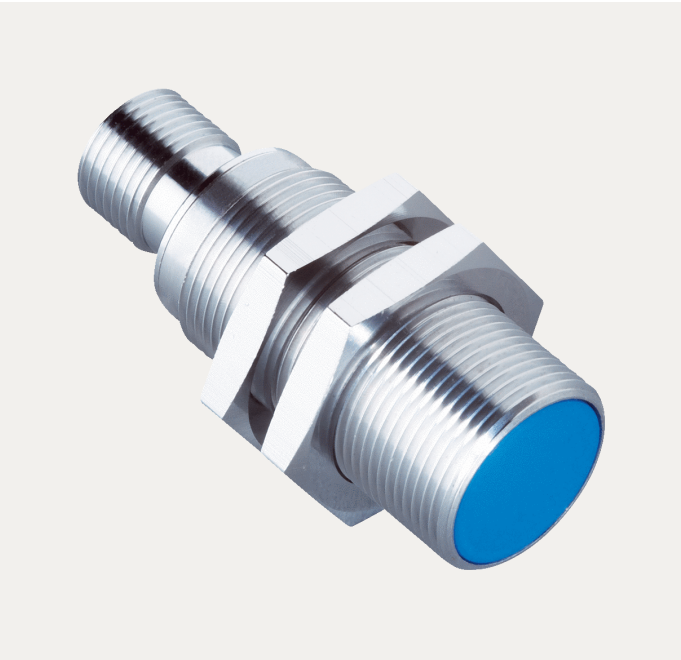


Illustration may differ

INDUCTIVE PROXIMITY SENSORS

IMA18-10BE1ZC0K

ORDERING INFORMATION

Type	part no.
IMA18-10BE1ZC0K	6041793

Further device versions and accessories at www.sick.com/IMA



DETAILED TECHNICAL DATA

FEATURES

Housing	Metric
Thread size	M18 x 1
Diameter	Ø 18 mm
Sensing range S_n	0 mm ... 10 mm
Installation type	Quasi-flush
Connection type	Male connector M12, 4-pin
Output function	Analog
Repeatability (T_a not constant)	0.3 mm ^{1) 2) 3)}
Repeatability (T_a constant)	± 0.02 mm
Resolution	≤ 2 µm
Enclosure rating	IP67 ⁴⁾
Special features	Analog output, triple sensing range
Items supplied	Mounting nut, brass, chromium-plated (2x) Toothed washer, stainless steel (2 x)

¹⁾ As per IEC 60947-5-2.

²⁾ U_b = DC 20 V ... 30 V.

³⁾ T_A = 23 °C ± 5 °C.

⁴⁾ According to EN 60529: 2000-09.

MECHANICS/ELECTRONICS

Supply voltage	15 V DC ... 30 V DC
Ripple	$\leq 20\%$ ¹⁾
Time delay before availability	$\leq 50\text{ ms}$
Temperature drift (of S _r)	$\leq 10\%$
No load current	$\leq 12\text{ mA}$ ²⁾
Load current	$\pm 10\text{ mA}$ ³⁾
Max. load resistance	$\leq 400\ \Omega$ U _b = 15 V $\leq 1,000\ \Omega$ U _b = 30 V
Output voltage Q _{A1}	s = 0 mm: 0 V/-0 +0,4 V (23 °C) s = 5 mm: +5,2 V/ + -0,4 V (23 °C) s = 10 mm: +10 V/ + -0,4 V (23 °C)
Output current Q _{A2}	s = 0 mm: 4 mA/ + -0,8 mA (23 °C) s = 10 mm: 20 mA + / -0,8 mA (23 °C)
Output voltage	0 V ... 10 V
Bandwidth	500 Hz ⁴⁾
Short-circuit protection	✓
Ambient operating temperature	-25 °C ... +70 °C ^{5) 6)}
Housing material	Brass, chromium-plated
Sensing face material	Plastic, PTB
Housing length	48.5 mm
Thread length	32 mm

¹⁾ Of V_s.²⁾ Without load.³⁾ At voltage output QA1.⁴⁾ -3 dB if S_r = 5 mm.⁵⁾ QA1 loaded, QA2 unloaded.⁶⁾ QA1 loaded, QA2 loaded: see temperature reduction.**SAFETY-RELATED PARAMETERS**

MTTF _D	88 years
DC _{avg}	0%
T _M (mission time)	20 years

REDUCTION FACTORS

Note	The values are reference values which may vary
Stainless steel (V2A, 304)	Approx. 0.6
Aluminum (Al)	Approx. 0.18
Copper (Cu)	Approx. 0.15
Brass (Br)	Approx. 0.28

INSTALLATION NOTE

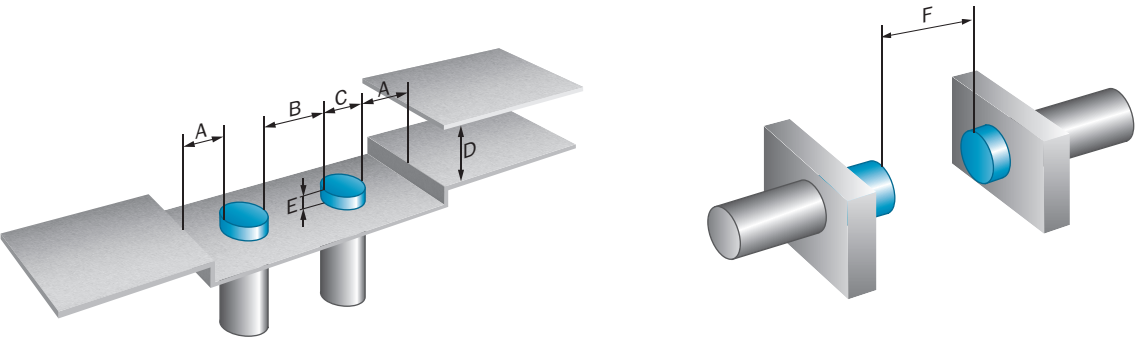
Remark	Associated graphic see "Installation"
A	10 mm
B	26 mm
C	18 mm
D	30 mm
E	4 mm

F	100 mm
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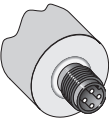
CERTIFICATES

EU declaration of conformity	✓
UK declaration of conformity	✓
ACMA declaration of conformity	✓
Moroccan declaration of conformity	✓
China RoHS	✓
China Compulsory Product Certification (CCC) exempt	✓

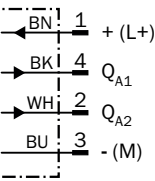
INSTALLATION NOTE QUASI-FLUSH INSTALLATION



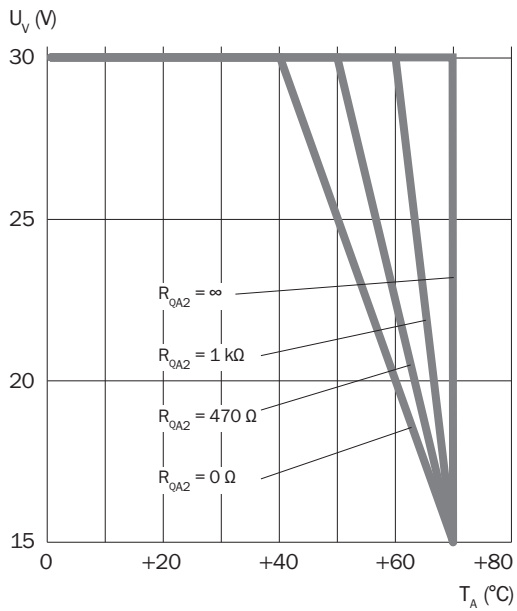
CONNECTION TYPE



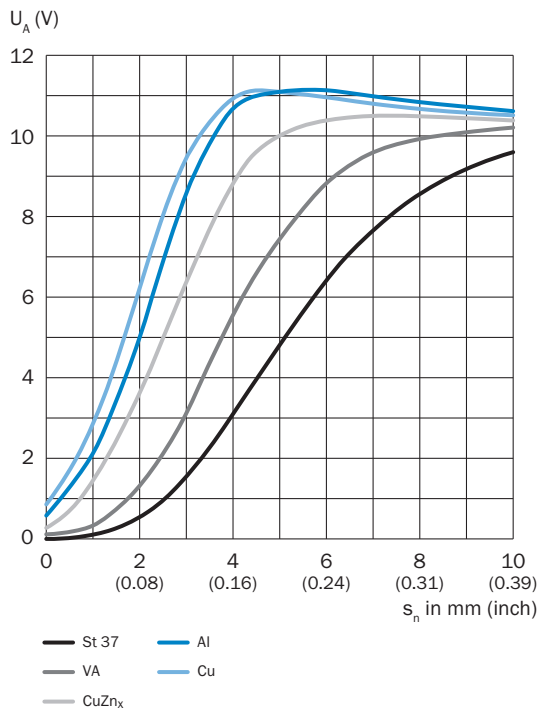
CONNECTION DIAGRAM CD-022



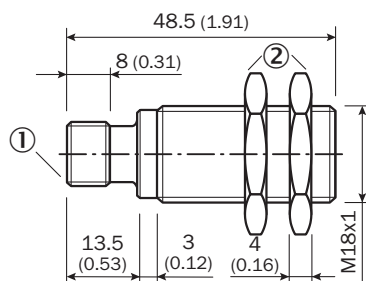
TEMPERATURE DERATING



RESPONSE DIAGRAM REDUCTION FACTORS



DIMENSIONAL DRAWING IMA18, CONNECTOR, QUASI-FLUSH



Dimensions in mm (inch)

① Connection

② Fastening nuts (2x); width across 24, metal

Further information as well as suitable accessories, example applications and downloads such as CAD dimensional models, operating instructions and software can be found at www.sick.com/6041793



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SICK AT A GLANCE

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SICK combines sensor intelligence with industry expertise and certified consulting services. We provide the ideal foundation for scalable as well as tailor-made automation solutions and create added value along the entire value chain. Our close partnerships with our customers are more than just a promise: Together, we optimize productivity, improve quality, protect health and safety, and help build a sustainable future. All with empathy and trust.

Since 1946, we have been developing innovative technologies with passion and a pioneering spirit. With a global network in around 40 countries, SICK has a global presence and is always close by. The company's headquarters are located in Waldkirch near Freiburg, Germany. Our customers benefit from our understanding of both local and global requirements, which enables us to deliver tailor-made solutions

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