HL18T-A1K3BB

H18 Sure Sense

PHOTOELECTRIC SENSORS

SICK
Sensor Intelligence.

HL18T-A1K3BB | H18 Sure Sense

PHOTOELECTRIC SENSORS

Ordering information

Type	part no.
HL18T-A1K3BB	1098305

Other models and accessories ➜ www.sick.com/H18_Sure_Sense

Illustration may differ

Detailed technical data

Features

Functional principle	Photoelectric retro-reflective sensor
Functional principle detail	With minimum distance to reflector (dual lens system)
Dimensions (W x H x D)	16.2 mm x 45.5 mm x 31.8 mm
Housing design (light emission)	Hybrid
Thread diameter (housing)	M18
Mounting system type	M18, head/side (24.1 … 25.4 mm)
Housing color	Blue
Sensing range max.	0.1 m … 3 m [1]
Sensing range	0.1 m … 2.5 m [1]
Type of light	Visible red light
Light source	PinPoint LED [2]
Light spot size (distance)	60 mm x 120 mm (3 m)
Wave length	631 nm
Adjustment	
Potentiometer, right	Sensitivity
Potentiometer, left	None
Special applications	Detecting transparent objects
Special features	Signal strength light bar

[1] Reflector PL80A.
[2] Average service life: 100,000 h at T_U = +25 °C.

Mechanics/electronics

Supply voltage	10 V DC ... 30 V DC
Ripple	< 5 V_{pp} [1]
Current consumption	≤ 20 mA [2]
Switching output	PNP, NPN
Switching mode	Dark switching
Switching output detail	
Switching output Q1	PNP, Dark switching
Switching output Q2	NPN, Dark switching
Output current $I_{max.}$	≤ 100 mA
Response time	≤ 0.5 ms [3]
Switching frequency	1,000 Hz [4]
Connection type	Cable open end, 3,000 mm
Cable material	Plastic, PVC
Conductor cross section	0.2 mm²
Circuit protection	A [5] B [6] D [7]
Protection class	III
Weight	18 g
Polarizing filter	✓
Housing material	Plastic, VISTAL®
Optics material	Plastic, PMMA
Enclosure rating	IP67 IP69K
Items supplied	Fastening nut (1x), M18, plastic, black, flat
Electromagnetic compatibility (EMC)	EN 60947-5-2 (The sensor complies with the Radio Safety Requirements (EMC) for the industrial sector (Radio Safety Class A). It may cause radio interference if used in a residential area.)
Ambient operating temperature	–40 °C ... +70 °C
Ambient temperature, storage	–40 °C ... +75 °C
UL File No.	E189383

[1] May not fall below or exceed U_V tolerances.

[2] Without signal strength light bar and load.

[3] Signal transit time with resistive load.

[4] With light/dark ratio 1:1.

[5] A = V_S connections reverse-polarity protected.

[6] B = inputs and output reverse-polarity protected.

[7] D = outputs overcurrent and short-circuit protected.

Connection type/pinouts

Connection type	
	Cable open end, 3,000 mm
Connection type Detail	
Cable material	Plastic

Conductor cross section	0.2 mm²
Pinouts	
BN	+ (L+)
WH	Q_2
BU	- (M)
BK	Q_1

Classifications

ECLASS 5.0	27270902
ECLASS 5.1.4	27270902
ECLASS 6.0	27270902
ECLASS 6.2	27270902
ECLASS 7.0	27270902
ECLASS 8.0	27270902
ECLASS 8.1	27270902
ECLASS 9.0	27270902
ECLASS 10.0	27270902
ECLASS 11.0	27270902
ECLASS 12.0	27270902
ETIM 5.0	EC002717
ETIM 6.0	EC002717
ETIM 7.0	EC002717
ETIM 8.0	EC002717
UNSPSC 16.0901	39121528

Certificates

|	
EU declaration of conformity	✓
UK declaration of conformity	✓
ACMA declaration of conformity	✓
Moroccan declaration of conformity	✓
China RoHS	✓
cULus certificate	✓

Dimensional drawing
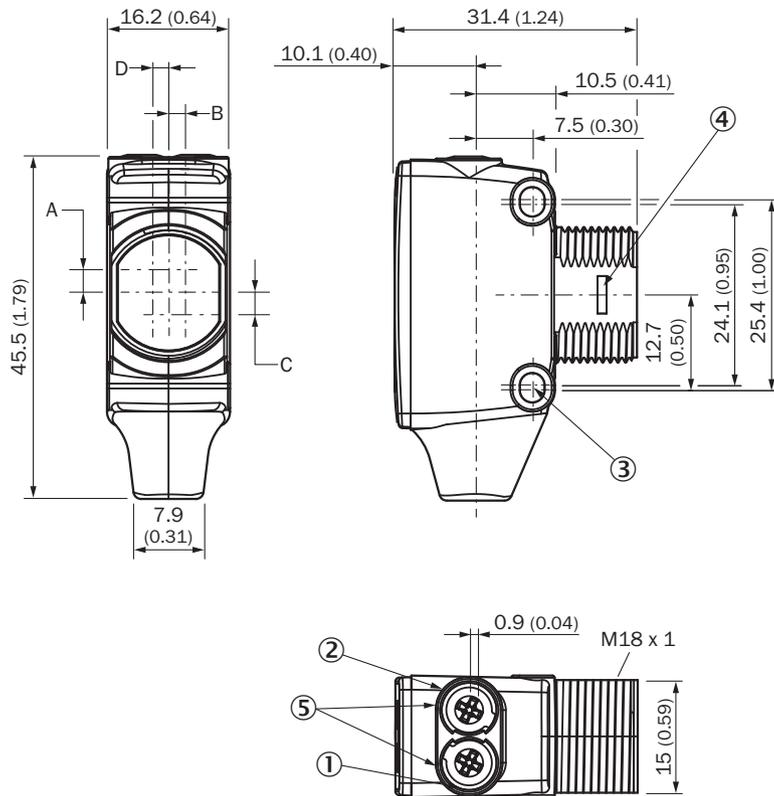
Dimensions in mm (inch)
① LED indicator yellow: Status of received light beam
② LED indicator green: power on
③ M3 mounting hole
④ Snap Connection for flush ring (sold seperatly)
⑤ Potentiometer (if selected) or LED Indicators

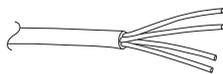| Dimensions in mm (inch)	Receiver		Sender	
–	A	B	C	D
HTB18 / HTF18	- 1.1 (0.04)	1.1 (0.04)	4.7 (0.19)	0.6 (0.02)
HTE18 / HL18 / HSE18	2.5 (0.1)	0.0 (0.0)	4.0 (0.16)	0.0 (0.0)
HTB18L / HTF18L / HL18L / HSE18L	2.5 (0.1)	0.0 (0.0)	3.5 (0.14)	0.0 (0.0)

Adjustments
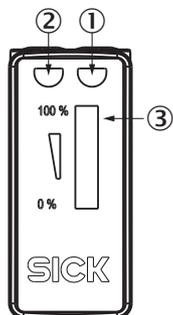
① LED indicator yellow: Status of received light beam
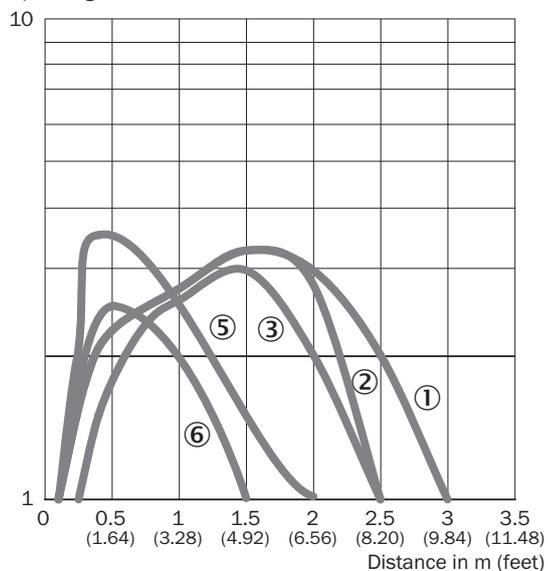② LED indicator green: power on
③ Signal strength light bar

Pinouts, see table Technical data: Connection type/pinouts

Cable with flying leads, 4-wire, AWG 26, 0.15 mm²

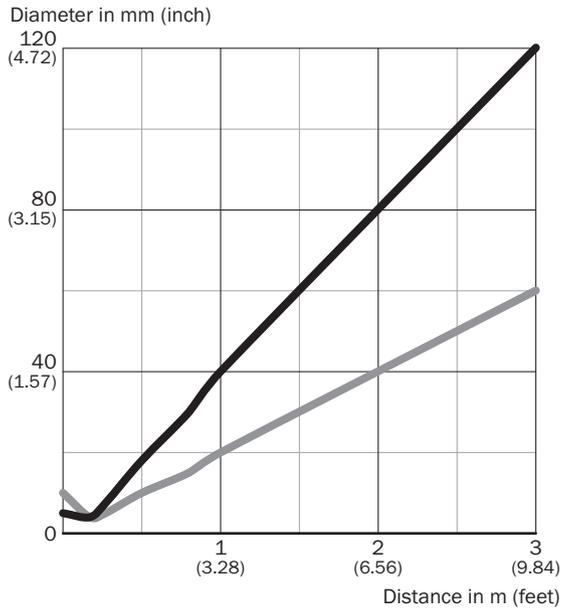## Characteristic curve

Operating reserve

Distance in m (feet)

① Reflector PL80A
② Reflector PL40A
③ Reflector P250F
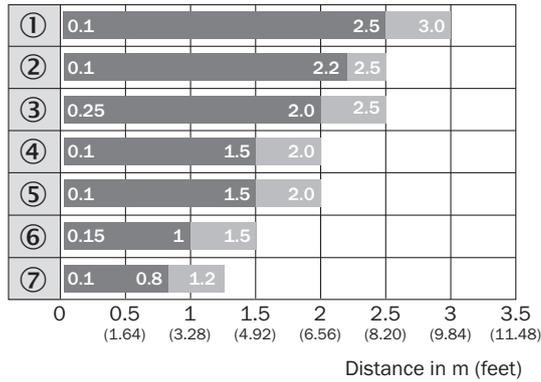⑤ Reflective tape REF-AC1000
⑥ Reflector PL41F

Light spot size

Diameter in mm (inch)

[Graph showing diameter vs distance with Vertical and Horizontal curves]

Distance in m (feet)

— Vertical
— Horizontal

Dimensions in mm (inch)

Sensing range	Vertical	Horizontal
0.5 m **(1.64 feet)**	18 (0.71)	10 (0.39)
0.8 m **(2.62 feet)**	30 (1.18)	15 (0.59)
1 m **(3.28 feet)**	40 (1.57)	20 (0.79)
3 m **(9.84 feet)**	120 (4.72)	60 (2.36)

Sensing range diagram

①	0.1				2.5	3.0	
②	0.1			2.2	2.5		
③	0.25			2.0	2.5		
④	0.1		1.5	2.0			
⑤	0.1		1.5	2.0			
⑥	0.15	1	1.5				
⑦	0.1	0.8	1.2				

0   0.5 (1.64)   1 (3.28)   1.5 (4.92)   2 (6.56)   2.5 (8.20)   3 (9.84)   3.5 (11.48)

Distance in m (feet)
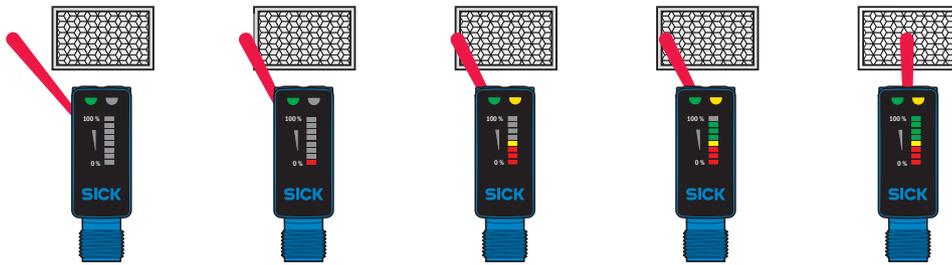
■ Sensing range   ■ Sensing range max.

① Reflector PL80A
② Reflector PL40A
③ Reflector P250F
④ Reflector PL30A, PL31A
⑤ Reflective tape REF-AC1000
⑥ Reflector PL41F
⑦ Reflector PL20A

Functions

Recommended accessories

Other models and accessories ➜ www.sick.com/H18_Sure_Sense

	Brief description	Type	part no.
Mounting systems			
	• **Description:** Mounting bracket for M18 sensors • **Material:** Steel • **Details:** Steel, zinc coated • **Items supplied:** Without mounting hardware • **Suitable for:** GR18, V180-2, V18, W15, Z1, Z2	BEF-WN-M18	5308446
	• **Description:** Universal mounting bracket for reflectors • **Dimensions (W x H x L):** 85 mm x 90 mm x 35 mm • **Material:** Steel • **Details:** Steel, zinc coated • **Suitable for:** C110A, P250, PL20, PL30A, PL40A, PL80A	BEF-WN-REFX	2064574
reflectors and optics			
	• **Description:** Rectangular, screw connection • **Dimensions:** 51 mm 61 mm • **Ambient operating temperature:** –30 °C ... +65 °C	P250	5304812

SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is "Sensor Intelligence."

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