



# HL18-F1G3BLA00

H18 Sure Sense

PHOTOELECTRIC SENSORS

**SICK**  
Sensor Intelligence.



Illustration may differ



### Ordering information

Type	part no.
HL18-F1G3BLA00	1100054

Other models and accessories → [www.sick.com/H18\\_Sure\\_Sense](http://www.sick.com/H18_Sure_Sense)

### Detailed technical data

#### Features

<b>Functional principle</b>	Photoelectric retro-reflective sensor
<b>Functional principle detail</b>	With minimum distance to reflector (dual lens system)
<b>Dimensions (W x H x D)</b>	16.2 mm x 45.5 mm x 31.8 mm
<b>Housing design (light emission)</b>	Hybrid
<b>Thread diameter (housing)</b>	M18
<b>Mounting system type</b>	M18, head/side (24.1 ... 25.4 mm)
<b>Housing color</b>	Blue
<b>Sensing range max.</b>	0.03 m ... 6.5 m <sup>1)</sup>
<b>Sensing range</b>	0.03 m ... 5 m <sup>1)</sup>
<b>Type of light</b>	Visible red light
<b>Light source</b>	PinPoint LED <sup>2)</sup>
<b>Light spot size (distance)</b>	130 mm x 260 mm (6.5 m)
<b>Wave length</b>	631 nm
<b>Adjustment</b>	
	Potentiometer, right Teach-in
	Potentiometer, left None
<b>Special features</b>	Signal strength light bar

<sup>1)</sup> Reflector PL80A.

<sup>2)</sup> Average service life: 100,000 h at T<sub>U</sub> = +25 °C.

## Mechanics/electronics

<b>Supply voltage</b>	10 V DC ... 30 V DC
<b>Ripple</b>	$< 5 V_{pp}^{1)}$
<b>Current consumption</b>	$\leq 20 \text{ mA}^{2)}$
<b>Switching output</b>	Push-pull: PNP/NPN
<b>Output function</b>	Complementary
<b>Switching mode</b>	Light/dark switching
<b>Switching output detail</b>	
Switching output Q1	Push-pull: PNP/NPN, Light switching <sup>3)</sup>
Switching output Q2	Push-pull: PNP/NPN, Dark switching <sup>3)</sup>
<b>Output current <math>I_{max}</math></b>	$\leq 100 \text{ mA}$
<b>Response time</b>	$\leq 0.5 \text{ ms}^{4)}$
<b>Switching frequency</b>	1,000 Hz <sup>5)</sup>
<b>Connection type</b>	Cable open end, 2 m
<b>Cable material</b>	Plastic, PVC
<b>Conductor cross section</b>	0.2 mm <sup>2</sup>
<b>Circuit protection</b>	A <sup>6)</sup> B <sup>7)</sup> D <sup>8)</sup>
<b>Protection class</b>	III
<b>Weight</b>	18 g
<b>Polarizing filter</b>	✓
<b>Housing material</b>	Plastic, VISTAL®
<b>Optics material</b>	Plastic, PMMA
<b>Enclosure rating</b>	IP67 IP69K
<b>Items supplied</b>	Fastening nut (1x), M18, plastic, black, flat
<b>Electromagnetic compatibility (EMC)</b>	EN 60947-5-2 (The sensor complies with the Radio Safety Requirements (EMC) for the industrial sector (Radio Safety Class A). It may cause radio interference if used in a residential area.)
<b>Ambient operating temperature</b>	-40 °C ... +70 °C
<b>Ambient temperature, storage</b>	-40 °C ... +75 °C
<b>UL File No.</b>	E189383

1) May not fall below or exceed  $U_y$  tolerances.

2) Without signal strength light bar and load.

3) Pin 4 and pin 2: This switching output must not be connected to another output.

4) Signal transit time with resistive load.

5) With light/dark ratio 1:1.

6) A =  $V_S$  connections reverse-polarity protected.

7) B = inputs and output reverse-polarity protected.

8) D = outputs overcurrent and short-circuit protected.

## Interfaces

<b>IO-Link</b>	✓, V1.1
Data transmission rate	38,4 kbit/s (COM2)

Cycle time	2.3 ms
Process data length	16 Bit
<b>Process data structure A</b>	Bit 0 = switching signal Q <sub>L1</sub> Bit 1 = switching signal Q <sub>L2</sub> Bit 2 ... 15 = empty
<b>Process data structure B</b>	Bit 0 = switching signal Q <sub>L1</sub> Bit 2 ... 6 = empty Bit 7 = measuring value Bit 8 ... 14 = empty Bit 15 = measuring value

### Connection type/pinouts

<b>Connection type</b>	Cable open end, 2 m
<b>Connection type Detail</b>	
Cable material	Plastic
Conductor cross section	0.2 mm <sup>2</sup>
<b>Pinouts</b>	
BN	+ (L+)
WH	Q <sub>2</sub>
BU	- (M)
BK	Q <sub>1</sub> /C

### Diagnosis

<b>Device status</b>	Yes
<b>Quality of teach</b>	Yes
<b>Quality of run</b>	Yes, Contamination display

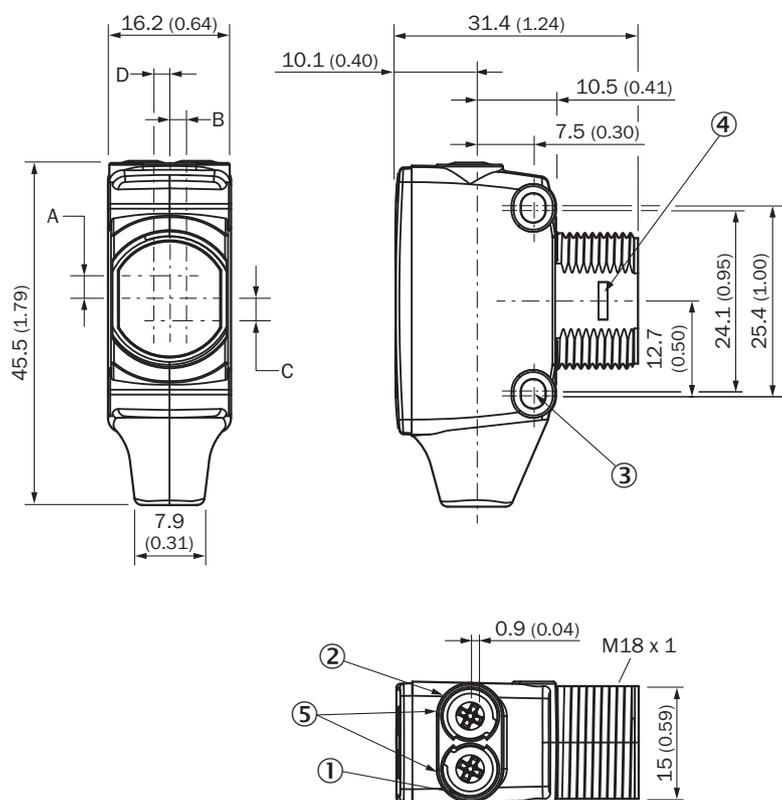
### Classifications

<b>ECLASS 5.0</b>	27270902
<b>ECLASS 5.1.4</b>	27270902
<b>ECLASS 6.0</b>	27270902
<b>ECLASS 6.2</b>	27270902
<b>ECLASS 7.0</b>	27270902
<b>ECLASS 8.0</b>	27270902
<b>ECLASS 8.1</b>	27270902
<b>ECLASS 9.0</b>	27270902
<b>ECLASS 10.0</b>	27270902
<b>ECLASS 11.0</b>	27270902
<b>ECLASS 12.0</b>	27270902
<b>ETIM 5.0</b>	EC002717
<b>ETIM 6.0</b>	EC002717
<b>ETIM 7.0</b>	EC002717
<b>ETIM 8.0</b>	EC002717
<b>UNSPSC 16.0901</b>	39121528

Certificates

<b>EU declaration of conformity</b>	✓
<b>UK declaration of conformity</b>	✓
<b>ACMA declaration of conformity</b>	✓
<b>Moroccan declaration of conformity</b>	✓
<b>China RoHS</b>	✓
<b>cULus certificate</b>	✓
<b>Information according to Art. 3 of Data Act (Regulation EU 2023/2854)</b>	✓

Dimensional drawing

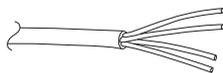


Dimensions in mm (inch)

- ① LED indicator yellow: Status of received light beam
- ② LED indicator green: power on
- ③ M3 mounting hole
- ④ Snap Connection for flush ring (sold separately)
- ⑤ Potentiometer (if selected) or LED Indicators

Dimensions in mm (inch)	Receiver		Sender	
	A	B	C	D
HTB18 / HTF18	- 1.1 (0.04)	1.1 (0.04)	4.7 (0.19)	0.6 (0.02)
HTE18 / HL18 / HSE18	2.5 (0.1)	0.0 (0.0)	4.0 (0.16)	0.0 (0.0)
HTB18L / HTF18L / HL18L / HSE18L	2.5 (0.1)	0.0 (0.0)	3.5 (0.14)	0.0 (0.0)

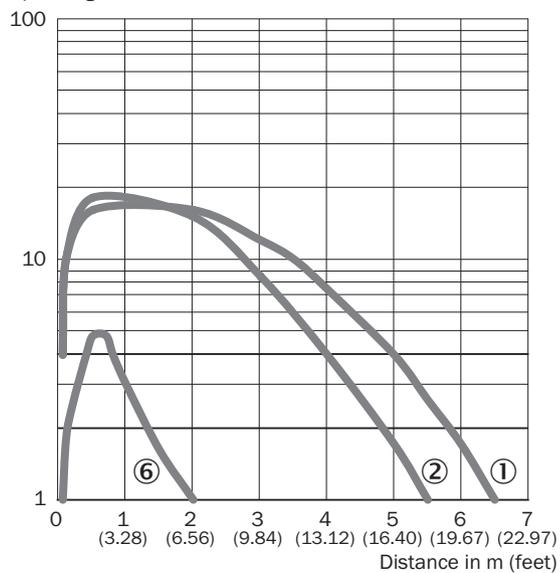
Pinouts, see table Technical data: Connection type/pinouts



Cable with flying leads, 4-wire, AWG 26, 0.15 mm<sup>2</sup>

### Characteristic curve

Operating reserve

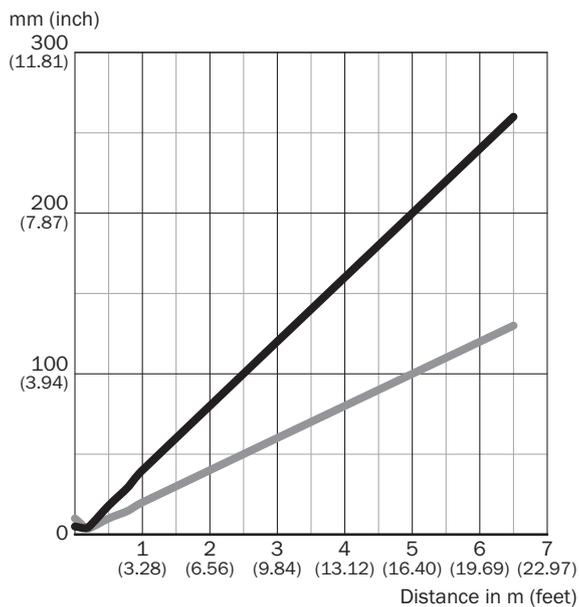


① Reflector PL80A

② Reflector PL40A

⑥ Reflective tape IREF6000 (REF-IRF-56)

Light spot size

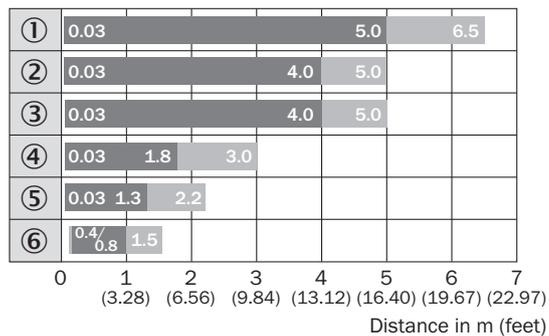


Dimensions in mm (inch)

Sensing range	Horizontal	Vertical
<b>0.5 m</b> <b>(1.64 feet)</b>	18 (0.71)	10 (0.39)
<b>1 m</b> <b>(3.28 feet)</b>	40 (1.57)	20 (0.79)
<b>5 m</b> <b>(16.40 feet)</b>	200 (7.87)	100 (3.94)
<b>6.5 m</b> <b>(21.33 feet)</b>	260 (10.24)	130 (5.12)

— Horizontal  
— Vertical

Sensing range diagram



■ Sensing range      ■ Sensing range max.

- ① Reflector PL80A
- ② Reflector PL40A
- ③ Reflector P250
- ④ Reflector PL30A, PL31A
- ⑤ Reflector PL20A
- ⑥ Reflective tape IREF6000 (REF-IRF-56)

### Recommended accessories

Other models and accessories → [www.sick.com/H18\\_Sure\\_Sense](http://www.sick.com/H18_Sure_Sense)

	Brief description	Type	part no.
Mounting systems			
	<ul style="list-style-type: none"><li>• <b>Description:</b> Mounting bracket for M18 sensors</li><li>• <b>Material:</b> Steel</li><li>• <b>Details:</b> Steel, zinc coated</li><li>• <b>Items supplied:</b> Without mounting hardware</li><li>• <b>Suitable for:</b> GR18, V180-2, V18, W15, Z1, Z2</li></ul>	BEF-WN-M18	5308446

## SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

## WORLDWIDE PRESENCE:

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