



DATA SHEET

MLP1-SMMFOAC

MLP1
Safety locking devices

SICK

Sensor Intelligence



SAFETY LOCKING DEVICES

MLP1-SMMF0AC

ORDERING INFORMATION

Type	part no.
MLP1-SMMF0AC	1080321

Further device versions and accessories at www.sick.com/MLP1



DETAILED TECHNICAL DATA

FEATURES

Sensor principle	RFID
Locking principle	Power to lock
Coding	Universally coded
Locking force F_{max}	550 N (GS-ET-19)
Locking force F_{Zh}	500 N (GS-ET-19)
Retaining force	25 N
Offset tolerance	$\leq 5\text{ mm}$
Assured switch off distance S_{ar}	45 mm
For process protection only	✓

SAFETY-RELATED PARAMETERS

Safety integrity level	SIL 3 (IEC 61508)
Category	Category 4 (EN ISO 13849)
Performance level	PL e (EN ISO 13849) ¹⁾
PFH_d (mean probability of a dangerous failure per hour)	$15 \cdot 10^{-9}$ ²⁾
T_M (mission time)	20 years (EN ISO 13849)
Type	Type 4 (EN ISO 14119)
Actuator coding level	Low coding level (EN ISO 14119)
Safe state in the event of a fault	At least one safety-related semiconductor output (OSSD) is in the OFF state.

¹⁾ In a safe series connection, the performance level for the safe series connection as a whole depends on the number and type of devices in the safe series connection. PL e is only possible in safe series connections with a maximum of 6 devices.

²⁾ At 40 °C and 1000 m above sea level.

FUNCTIONS

Switching behavior of the OSSDs	Actuator monitoring
Safe series connection	With T-connector (without diagnostics) With Flexi Loop (with diagnostics)

INTERFACES

Connection type	Cable with plug M12, 8-pin
Length of cable	150 mm
Long connecting cable	≤ 100 m
Cable diameter	5.5 mm
Conductor cross section	0.12 mm ²
Bend radius (with fixed installation)	> 8 x cable diameter
Bend radius (with moving cable)	> 12 x cable diameter
Cable material	PVC
Conductor material	Copper
Coupling nut material	Zinc die-cast, nickel-plated
Display elements	LEDs
Status display	✓

ELECTRONICS

Protection class	III (IEC 61140)
Contamination rating	3 (EN 60947-1)
Classification according to cULus	Class 2
Usage category	DC-13 (IEC 60947-5-1)
Rated insulation voltage U_i	32 V
Rated impulse withstand voltage U_{imp}	1,500 V
Supply voltage U_v when an individual safety switch is connected	
Sensor	24 V DC (19.2 V DC ... 28.8 V DC)
Magnet	24 V DC (19.2 V DC ... 28.8 V DC)
Supply voltage U_v when a cascade is connected	
Sensor	24 V DC (22.8 V DC ... 28.8 V DC)
Magnet	24 V DC (21.6 V DC ... 28.8 V DC)
Power consumption	
Locking active	350 mA
Locking deactivated	50 mA
Switching frequency	≤ 0.5 Hz
Type of output	Self-monitoring semiconductor outputs (OSSDs)
Output current (OSSDs)	≤ 100 mA
Diagnostic output	≤ 25 mA, short-circuit protected
Cable capacitance	400 nF (for OUT A and OUT B)
Response time	50 ms ¹⁾
Release time	100 ms ¹⁾
Risk time	100 ms ¹⁾
Switch-on time	2.5 s
Locking principle	Power to lock

¹⁾ In a cascade, the value is multiplied by the number of safety switches in the cascade.

MECHANICS

Weight	
Switches (spare parts)	510 g

	Actuator	210 g
Material	Sensor housing	Anodized aluminum
	Actuator housing	Fiber-glass-reinforced PVC
	Anchor plate	Nickel-plated steel
Dimensions (W x H x D)	Switches (spare parts)	120 mm x 60 mm x 38.5 mm
	Actuator	120 mm x 60 mm x 20.5 mm
Offset tolerance	Vertical	≤ 5 mm
	Horizontal	≤ 5 mm
	Aperture angle	≤ 3°

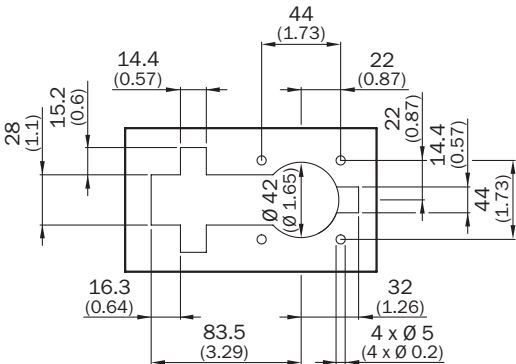
AMBIENT DATA

Enclosure rating	IP67 (EN 60529)
Ambient operating temperature	-20 °C ... +55 °C
Storage temperature	-25 °C ... +70 °C
Relative humidity	50 %, at 70 °C (IEC 60947-5-2)
Vibration resistance	10 Hz ... 55 Hz, 1 mm (IEC 60068-2-6)
Shock resistance	30 g, 11 ms (EN 60068-2-27)
EMC	EN IEC 61326-3-1
	EN IEC 60947-5-2
	EN IEC 60947-5-3

CERTIFICATES

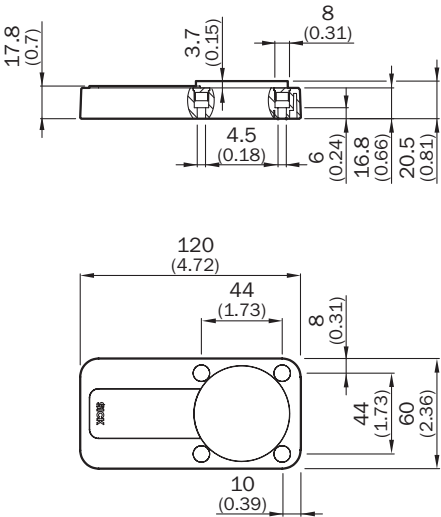
EU declaration of conformity	✓
UK declaration of conformity	✓
ACMA declaration of conformity	✓
China RoHS	✓
UK-Type-Examination approval	✓
cULus certificate	✓
FCC certificate	✓
TÜV approval	✓
TÜV approval annex	✓
EC-Type-Examination approval	✓

DIMENSIONAL DRAWING RECESS FOR FLUSH MOUNTING



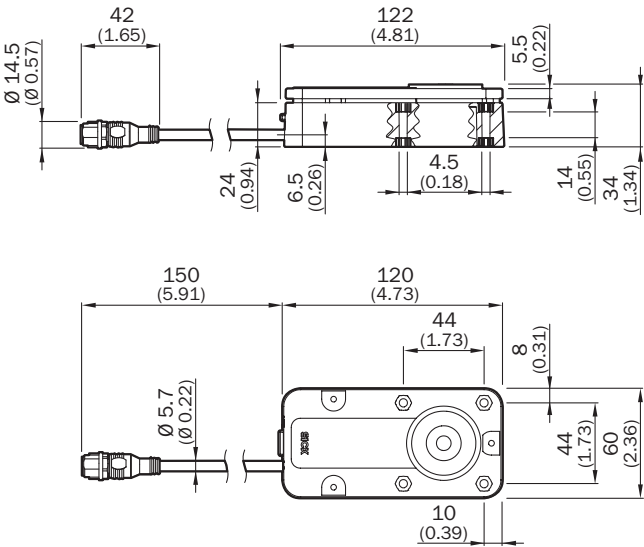
Dimensions in mm (inch)

DIMENSIONAL DRAWING ACTUATOR



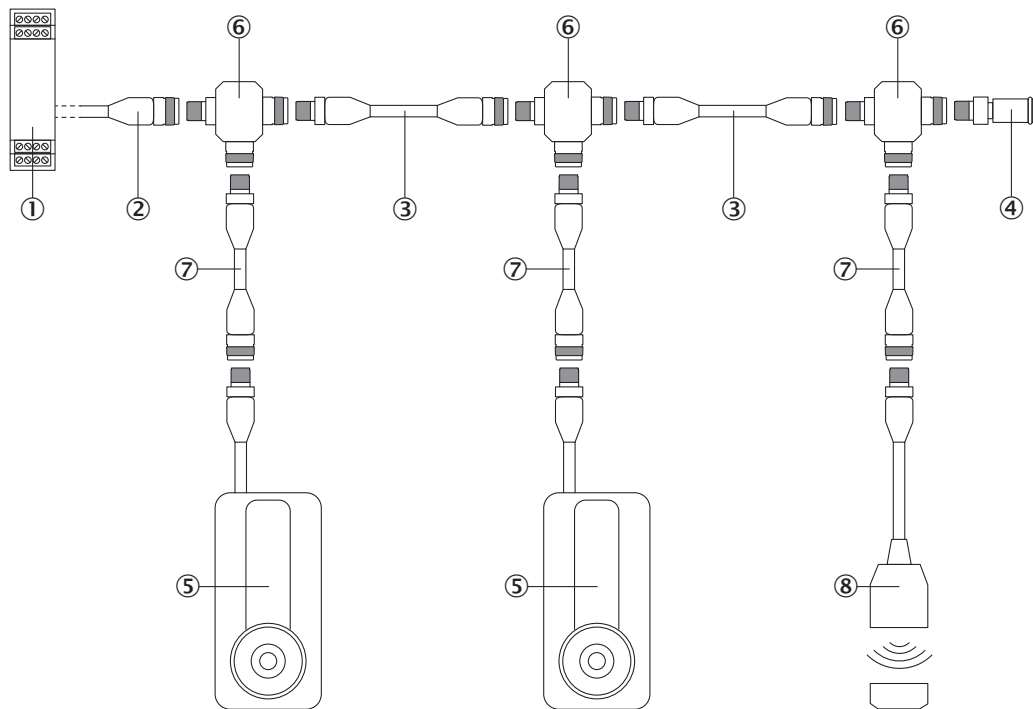
Dimensions in mm (inch)

DIMENSIONAL DRAWING SENSOR WITH M12 MALE CONNECTOR

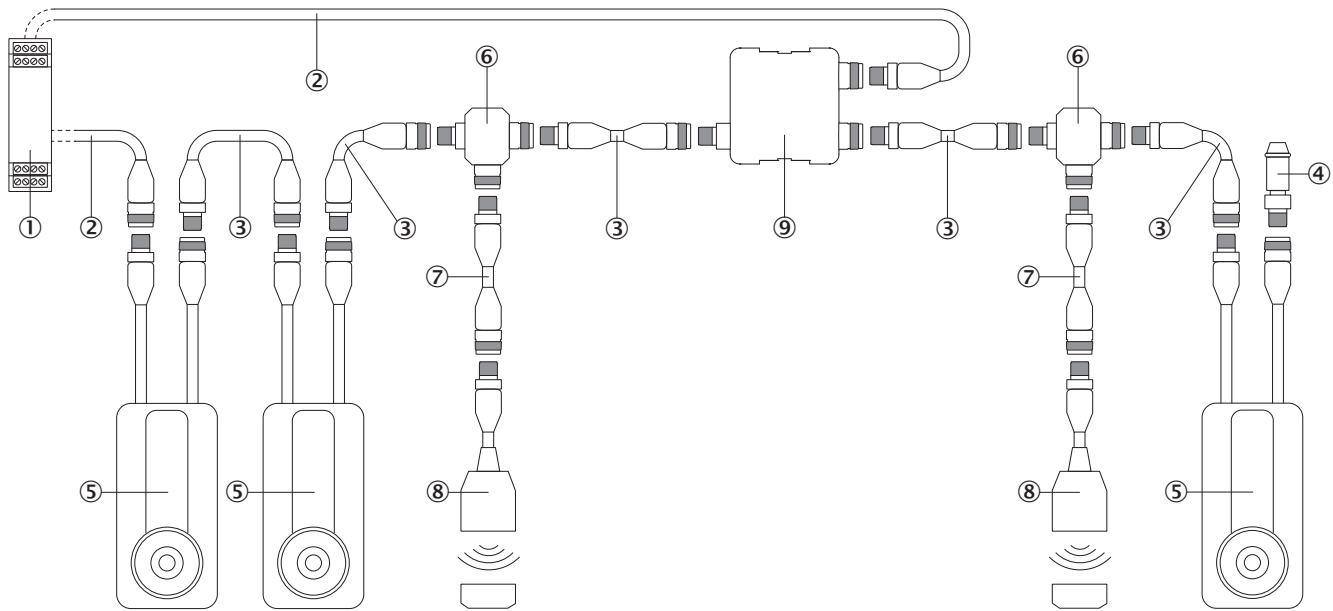


Dimensions in mm (inch)

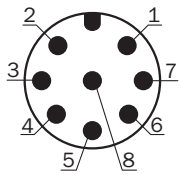
SERIES CONNECTION CONNECTING SAFETY SWITCHES CONNECTED WITH T-CONNECTORS



- ① Safe evaluation unit
- ② connecting cable with M12 female connector, 5-pin and flying leads (e.g., YF2A15-xxxVB5XLEAX)
- ③ Connection cable with 5-pin, M12 male connector and 5-pin, M12 female connector (e.g., YF2A15-xxxUB5M2A15)
- ④ End plug
- ⑤ MLP1 safety switch (M12, 8-pin)
- ⑥ T-piece
- ⑦ Connection cable with 8-pin, M12 male connector and 8-pin, M12 female connector (e.g., YF2A18-xxxUA5M2A18)
- ⑧ other safety switch, M12, 8-pin (e.g. TR4, STR1, TR10 Lock)

SERIES CONNECTION COMBINING CONNECTION METHODS AS DESIRED


- ① Safe evaluation unit
- ② connecting cable with M12 female connector, 5-pin and flying leads (e.g., YF2A15-xxxVB5XLEAX)
- ③ Connection cable with 5-pin, M12 male connector and 5-pin, M12 female connector (e.g., YF2A15-xxxUB5M2A15)
- ④ End plug
- ⑤ MLP1 safety switch
- ⑥ T-piece
- ⑦ Connection cable with 8-pin, M12 male connector and 8-pin, M12 female connector (e.g., YF2A18-xxxUA5M2A18)
- ⑧ Safety switch, M12, 8-pin
- ⑨ Nodes for voltage supply

PINOUTS


Pin	Designation	Description
1	Service interface	Diagnostic output
2	+24 V DC	Safety switch voltage supply
3	Magnet	Magnet control 24 V DC
4	In 2	OSSD 2 input*
5	OSSD 1	OSSD 1 output
6	OSSD 2	OSSD 2 output
7	0 V	0 V DC voltage supply
8	In 1	OSSD 1 input

* When used as an individual safety switch or as the first safety switch in a cascade: Apply 24 V DC.
For details see operating instructions

Further information as well as suitable accessories, example applications and downloads such as CAD dimensional models, operating instructions and software can be found at www.sick.com/1080321



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SICK AT A GLANCE

SICK is a leading global technology company for intelligent sensors and integrated solutions in industrial automation. Our technologies set benchmarks, making your industrial processes more efficient, safer and more sustainable – both in logistics and manufacturing operations.

SICK combines sensor intelligence with industry expertise and certified consulting services. We provide the ideal foundation for scalable as well as tailor-made automation solutions and create added value along the entire value chain. Our close partnerships with our customers are more than just a promise: Together, we optimize productivity, improve quality, protect health and safety, and help build a sustainable future. All with empathy and trust.

Since 1946, we have been developing innovative technologies with passion and a pioneering spirit. With a global network in around 40 countries, SICK has a global presence and is always close by. The company's headquarters are located in Waldkirch near Freiburg, Germany. Our customers benefit from our understanding of both local and global requirements, which enables us to deliver tailor-made solutions

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