



# IM18-12BPS-ZC1

IML

**INDUCTIVE PROXIMITY SENSORS**

**SICK**  
Sensor Intelligence.

## Ordering information



Type	Part no.
IM18-12BPS-ZC1	6027517

Other models and accessories → [www.sick.com/IML](http://www.sick.com/IML)

Illustration may differ



## Detailed technical data

### Features

<b>Housing</b>	Cylindrical thread design
<b>Housing</b>	Standard design
<b>Thread size</b>	M18 x 1
<b>Diameter</b>	Ø 18 mm
<b>Sensing range <math>S_n</math></b>	12 mm
<b>Safe sensing range <math>S_a</math></b>	9.72 mm
<b>Installation type</b>	Quasi-flush <sup>1)</sup>
<b>Switching frequency</b>	500 Hz
<b>Connection type</b>	Male connector M12, 4-pin
<b>Switching output</b>	PNP
<b>Output function</b>	NO
<b>Electrical wiring</b>	DC 3-wire
<b>Enclosure rating</b>	IP67 <sup>2)</sup>
<b>Special features</b>	Triple sensing range
<b>Items supplied</b>	Mounting nut, brass, chromium-plated (2x) Washer, brass, chromium-plated, with locking teeth (2x)

<sup>1)</sup> When installed in conductive materials, sensors must protrude by distance A (A = 4 mm).

<sup>2)</sup> According to EN 60529.

### Mechanics/electronics

<b>Supply voltage</b>	10 V DC ... 30 V DC
<b>Ripple</b>	≤ 20 % <sup>1)</sup>
<b>Voltage drop</b>	≤ 2 V <sup>2)</sup>
<b>Time delay before availability</b>	≤ 50 ms

<sup>1)</sup> Of  $V_S$ .

<sup>2)</sup> At  $I_a$  max.

<sup>3)</sup> Of  $S_r$ .

<sup>4)</sup> UB = 20 V DC ... 30 V DC, TA = 23 °C ± 5 °C.

<b>Hysteresis</b>	1 % ... 15 %
<b>Reproducibility</b>	≤ 5 % <sup>3) 4)</sup>
<b>Temperature drift (of S<sub>r</sub>)</b>	± 10 %
<b>EMC</b>	According to EN 60947-5-2
<b>Continuous current I<sub>a</sub></b>	≤ 200 mA
<b>Short-circuit protection</b>	✓
<b>Reverse polarity protection</b>	✓
<b>Power-up pulse protection</b>	✓
<b>Shock and vibration resistance</b>	30 g, 11 ms / 10 ... 55 Hz, 1 mm
<b>Ambient operating temperature</b>	-25 °C ... +70 °C
<b>Housing material</b>	Brass, chromium-plated
<b>Sensing face material</b>	Plastic, PTB
<b>Housing length</b>	63.5 mm
<b>Thread length</b>	42 mm
<b>Tightening torque, max.</b>	≤ 25 Nm

<sup>1)</sup> Of V<sub>S</sub>.

<sup>2)</sup> At I<sub>a</sub> max.

<sup>3)</sup> Of S<sub>r</sub>.

<sup>4)</sup> UB = 20 V DC ... 30 V DC, TA = 23 °C ± 5 °C.

#### Safety-related parameters

<b>MTTF<sub>D</sub></b>	171 years
<b>DC<sub>avg</sub></b>	0%
<b>T<sub>M</sub> (mission time)</b>	20 years

#### Reduction factors

<b>Note</b>	The values are reference values which may vary
<b>Stainless steel (V2A, 304)</b>	Approx. 0.63
<b>Aluminum (Al)</b>	Approx. 0.26
<b>Copper (Cu)</b>	Approx. 0.2
<b>Brass (Br)</b>	Approx. 0.33

#### Installation note

<b>Remark</b>	Associated graphic see "Installation"
<b>A</b>	9 mm
<b>B</b>	26 mm
<b>C</b>	18 mm
<b>D</b>	36 mm
<b>E</b>	4 mm
<b>F</b>	120 mm

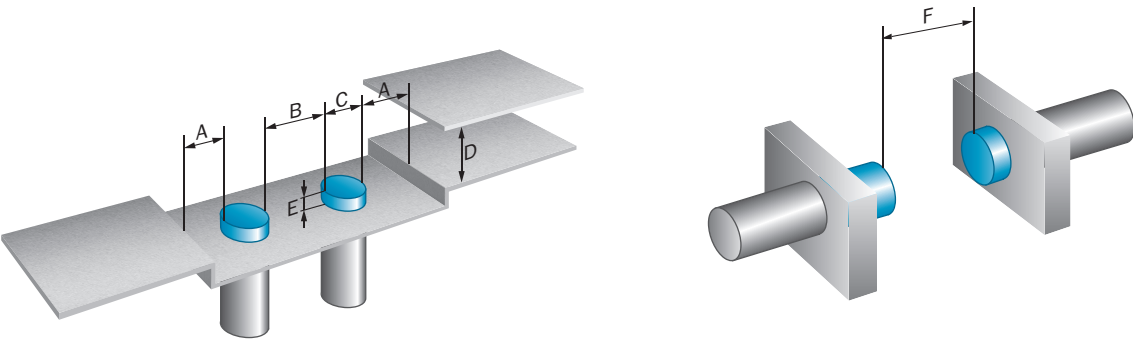
#### Classifications

<b>eCl@ss 5.0</b>	27270101
<b>eCl@ss 5.1.4</b>	27270101
<b>eCl@ss 6.0</b>	27270101

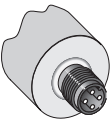
eCl@ss 6.2	27270101
eCl@ss 7.0	27270101
eCl@ss 8.0	27270101
eCl@ss 8.1	27270101
eCl@ss 9.0	27270101
eCl@ss 10.0	27270101
eCl@ss 11.0	27270101
eCl@ss 12.0	27274001
ETIM 5.0	EC002714
ETIM 6.0	EC002714
ETIM 7.0	EC002714
ETIM 8.0	EC002714
UNSPSC 16.0901	39122230

### Installation note

Non-flush installation

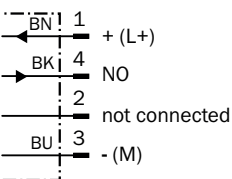


### Connection type



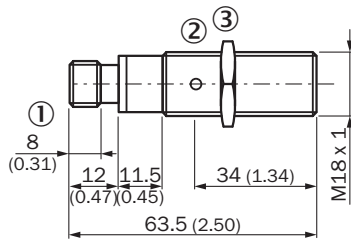
### Connection diagram

Cd-007



## Dimensional drawing (Dimensions in mm (inch))







IM18 Triplex, connector, quasi-flush




- ① Connection
- ② Display LED
- ③ Fastening nuts (2 x); 36 mm hex, plastic

## Recommended accessories

Other models and accessories → [www.sick.com/IML](http://www.sick.com/IML)

	Brief description	Type	Part no.
Universal bar clamp systems			
	Plate N06 for universal clamp bracket, M18, Zinc plated steel (sheet), Zinc die cast (clamping bracket), Universal clamp (5322626), mounting hardware	BEF-KHS-N06	2051612
Mounting brackets and plates			
	Mounting plate for M18 sensors, steel, zinc coated, without mounting hardware	BEF-WG-M18	5321870
	Mounting bracket for M18 sensors, steel, zinc coated, without mounting hardware	BEF-WN-M18	5308446
Plug connectors and cables			
	Head A: female connector, M12, 4-pin, straight, A-coded Head B: Flying leads Cable: Sensor/actuator cable, PVC, unshielded, 2 m	YF2A14-020VB3XLEAX	2096234
	Head A: female connector, M12, 4-pin, straight, A-coded Head B: Flying leads Cable: Sensor/actuator cable, PVC, unshielded, 5 m	YF2A14-050VB3XLEAX	2096235
	Head A: female connector, M12, 4-pin, angled, A-coded Head B: Flying leads Cable: Sensor/actuator cable, PVC, unshielded, 2 m	YG2A14-020VB3XLEAX	2095895
	Head A: female connector, M12, 4-pin, angled, A-coded Head B: Flying leads Cable: Sensor/actuator cable, PVC, unshielded, 5 m	YG2A14-050VB3XLEAX	2095897
	Head A: female connector, M12, 4-pin, straight Cable: unshielded	DOS-1204-G	6007302
	Head A: female connector, M12, 4-pin, angled Cable: unshielded	DOS-1204-W	6007303

	Brief description	Type	Part no.
Terminal and alignment brackets			
	Clamping block for round sensors M18, without fixed stop, plastic (PA12), glass-fiber reinforced, mounting hardware included	BEF-KH-M18	2051481

## SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

**For us, that is “Sensor Intelligence.”**

## WORLDWIDE PRESENCE:

Contacts and other locations –[www.sick.com](http://www.sick.com)