



# MLG25N-1625U10801

MLG-2

AUTOMATION LIGHT GRIDS

**SICK**  
Sensor Intelligence.



Illustration may differ



### Ordering information

Type	part no.
MLG25N-1625U10801	1222514

Other models and accessories → [www.sick.com/MLG-2](http://www.sick.com/MLG-2)

### Detailed technical data

#### Features

<b>Device version</b>	ProNet - Replacement product (for MLG-1 with terminals)
<b>Sensor principle</b>	Sender/receiver
<b>Minimum detectable object (MDO)</b>	25 mm <sup>1)</sup> 29 mm <sup>2)</sup> <sup>3)</sup>
<b>Beam separation</b>	25 mm
<b>Type of synchronization</b>	Cable
<b>Number of beams</b>	66
<b>Detection height</b>	1,625 mm
<b>Software features (default)</b>	
Interface RS-485	Beam status
Baud rate RS-485	9.6 kbit/s
Q <sub>1</sub>	Presence detection
Q <sub>2</sub>	Presence detection inverted
Q <sub>3</sub>	Contamination warning
Q <sub>4</sub>	Presence detection
Q <sub>5</sub>	off
Q <sub>6</sub>	off
In <sub>1</sub>	Teach input

<sup>1)</sup> MDO min. detectable object at high measurement accuracy.

<sup>2)</sup> MDO min. detectable object for standard measurement accuracy.

<sup>3)</sup> Depending on beam separation without cross beam setting.

	In <sub>2</sub>	off
<b>Operating mode</b>	Standard	✓
	Transparent	✓
	Dust- and sunlight-resistant	✓
<b>Function</b>	Cross beam	✓
	Beam blanking	✓
	High-speed scan	✓
	High measurement accuracy	✓
<b>Applications</b>	Switching output	Object detection/object width Object recognition Height classification Hole detection/hole size Outside/inside dimension Object position Hole position Zone definition
	Data interface	Object detection Hole detection Object height measurement Measurement of the outside dimension Measurement of the inside dimension Measurement of the object position Measurement of the hole position
<b>Included with delivery</b>		1 × sender 1 × receiver 1 × Fieldbus module 4/6 × QuickFix brackets (6 × QuickFix brackets for monitoring heights above 2 m) 1 × Quick Start Guide

<sup>1)</sup> MDO min. detectable object at high measurement accuracy.

<sup>2)</sup> MDO min. detectable object for standard measurement accuracy.

<sup>3)</sup> Depending on beam separation without cross beam setting.

## Mechanics/electronics

<b>Light source</b>	LED, Infrared light
<b>Wave length</b>	850 nm
<b>Supply voltage V<sub>s</sub></b>	DC 19.2 V ... 28.8 V <sup>1)</sup>
<b>Power consumption sender</b>	58.3 mA <sup>2)</sup>
<b>Power consumption receiver</b>	133.2 mA <sup>2)</sup>
<b>Fieldbus module current consumption</b>	115 mA
<b>Ripple</b>	< 5 V <sub>pp</sub>
<b>Output current I<sub>max.</sub></b>	100 mA
<b>Output load, capacitive</b>	100 nF
<b>Output load, Inductive</b>	1 H

<sup>1)</sup> Without load.

<sup>2)</sup> Without load with 24 V.

<sup>3)</sup> Operating in outdoor condition only with a external protection housing.

<b>Initialization time</b>	< 1 s
<b>Switching output</b>	Push-pull: PNP/NPN
<b>Connection type</b>	Plug, M12, 5-pin, 0.22 m Connector M12, 12-pin, 0.21 m
<b>Housing material</b>	Aluminum
<b>Display</b>	LED
<b>Enclosure rating</b>	IP65, IP67 3)
<b>Circuit protection</b>	U <sub>V</sub> connections, reverse polarity protected Output Q short-circuit protected Interference pulse suppression
<b>Protection class</b>	III
<b>Weight</b>	3.549 kg
<b>Front screen</b>	PMMA
<b>Option</b>	None

1) Without load.

2) Without load with 24 V.

3) Operating in outdoor condition only with a external protection housing.

### Performance

<b>Maximum range</b>	12 m <sup>1)</sup>
<b>Minimum range</b>	≥ 0 m
<b>Operating range</b>	8.5 m
<b>Response time</b>	6.4 ms <sup>2)</sup>

1) No reserve for environmental issue and deterioration of the diode.

2) Without high speed.

### Interfaces

<b>Serial</b>	✓ , RS-485
Data transmission rate	1.2 kbit/s ...921.6 kbit/s
<b>Inputs/outputs</b>	RS-485 + 6 x Q + 2 x I/O
<b>Digital output</b>	Q <sub>1</sub> ... Q <sub>6</sub>
Number	6
<b>Digital input</b>	In <sub>1</sub> , In <sub>2</sub>
Number	2

### Ambient data

<b>Shock resistance</b>	Continuous shocks 10 g, 16 ms, 1000 shocks Single shocks 15 g, 11 ms 3 per axle
<b>Vibration resistance</b>	Sinusoidal oscillation 10-150 Hz 5 g
<b>EMC</b>	EN 60947-5-2
<b>Ambient light immunity</b>	Direct: 150,000 lx <sup>1)</sup> Indirect: 200,000 lx <sup>2)</sup>
<b>Ambient operating temperature</b>	-30 °C ... +55 °C

1) Outdoor mode.

2) Light resistance indirect.

<b>Ambient temperature, storage</b>	-40 °C ... +70 °C
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<sup>1)</sup> Outdoor mode.

<sup>2)</sup> Light resistance indirect.

## Certificates

<b>EU declaration of conformity</b>	✓
<b>UK declaration of conformity</b>	✓
<b>ACMA declaration of conformity</b>	✓
<b>Moroccan declaration of conformity</b>	✓
<b>China RoHS</b>	✓
<b>cULus certificate</b>	✓
<b>Profinet certificate</b>	✓
<b>Photobiological safety (IEC EN 62471)</b>	✓
<b>Information according to Art. 3 of Data Act (Regulation EU 2023/2854)</b>	✓

## Classifications

<b>ECLASS 5.0</b>	27270910
<b>ECLASS 5.1.4</b>	27270910
<b>ECLASS 6.0</b>	27270910
<b>ECLASS 6.2</b>	27270910
<b>ECLASS 7.0</b>	27270910
<b>ECLASS 8.0</b>	27270910
<b>ECLASS 8.1</b>	27270910
<b>ECLASS 9.0</b>	27270910
<b>ECLASS 10.0</b>	27270910
<b>ECLASS 11.0</b>	27270910
<b>ECLASS 12.0</b>	27270910
<b>ETIM 5.0</b>	EC002549
<b>ETIM 6.0</b>	EC002549
<b>ETIM 7.0</b>	EC002549
<b>ETIM 8.0</b>	EC002549
<b>UNSPSC 16.0901</b>	39121528

### Dimensional drawing



**A** <sup>1)</sup>

<b>Beam separation 5 mm</b>	63.3 (2.49)
<b>Beam separation 10 mm</b>	68.3 (2.69)
<b>Beam separation 20 mm</b>	68.3 (2.69)/78.3 (3.08) <sup>2)</sup>
<b>Beam separation 25 mm</b>	83.3 (3.28)
<b>Beam separation 30 mm</b>	88.3 (3.48)
<b>Beam separation 50 mm</b>	108.3 (4.26)

<sup>1)</sup> Distance: MLG edge - first beam

<sup>2)</sup> MLG20x-xx**40**: 68.3 mm

MLG20x-xx**80**: 78.3 mm

Dimensions in mm (inch)

- ① First beam
- ② last beam
- ③ detection height (see technical data)
- ④ Beam separation
- ⑤ Optical axis
- ⑥ status indicator: green, yellow, red LEDs
- ⑦ Connection

Dimensional drawing: terminal connection box (AFB)



- Dimensions in mm (inch)
- ① female connector M12, 12-pin
  - ② Cable gland
  - ③ PG gland
  - ④ RJ45 (Ethernet)

Connection type and diagram



- |       |   |         |
|-------|---|---------|
| ← brn | 1 | +(L+)   |
| — wht | 2 | Sync A  |
| — blu | 3 | -(M)    |
| ← blk | 4 | Test in |
| — gra | 5 | Sync B  |

① Connection to terminal connection box (AFB)

### Pinouts Terminal connection box (AFB)



- ① Connection cable (6057015)
- ② female connector M12, 5-pin (6009719)
- ③ terminal connection box (AFB)
- ④ For connection to PLC / PIN assignment, see technical information (MLG-2 as upgrade product for MLG-1 and XLG)

### Adjustments



- ① status indicator: green, yellow, red LEDs

## Recommended accessories

Other models and accessories → [www.sick.com/MLG-2](http://www.sick.com/MLG-2)

	Brief description	Type	part no.
connectors and cables			
	<ul style="list-style-type: none"> <li>• <b>Connection type head A:</b> Male connector, RJ45, 4-pin, straight</li> <li>• <b>Connection type head B:</b> Male connector, RJ45, 4-pin, straight</li> <li>• <b>Signal type:</b> Ethernet</li> <li>• <b>Cable:</b> 3 m, crossover, PVC</li> <li>• <b>Description:</b> Ethernet, unshielded</li> </ul>	Ethernet crossover cable	6026084
	<ul style="list-style-type: none"> <li>• <b>Description:</b> Unshielded</li> <li>• <b>Connection type head A:</b> Female connector, M12, 5-pin, straight, A-coded</li> <li>• <b>Connection systems:</b> Screw-type terminals</li> <li>• <b>Permitted cross-section:</b> ≤ 0.75 mm<sup>2</sup></li> </ul>	DOS-1205-G	6009719
	<ul style="list-style-type: none"> <li>• <b>Description:</b> Sensor/actuator cable, unshielded</li> <li>• <b>Connection type head A:</b> Female connector, M12, 5-pin, straight</li> <li>• <b>Connection type head B:</b> Male connector, M12, 8-pin, straight</li> <li>• <b>Signal type:</b> Sensor/actuator cable</li> <li>• <b>Cable:</b> 0.1 m, 5-wire, PUR, halogen-free</li> <li>• <b>Application:</b> Drag chain operation, Zones with oils and lubricants</li> </ul>	DSL-1258-G0M1C	6057015
Mounting systems			
	<ul style="list-style-type: none"> <li>• <b>Description:</b> Mounting bracket for external mounting of the fieldbus module, 1 × mounting bracket and 1 × M5 × 6 screw</li> <li>• <b>Material:</b> Stainless steel</li> <li>• <b>Details:</b> Stainless steel V2A (1.4301)</li> </ul>	BEF-WN-FBM-SET1	2082322

## SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

## WORLDWIDE PRESENCE:

Contacts and other locations –[www.sick.com](http://www.sick.com)