



DATA SHEET

MLG05N-2545P10501

MLG-2
Automation light grids

AUTOMATION LIGHT GRIDS

ML- G05N-2545P10501

ORDERING INFORMATION

| Type | part no. |
|-------------------|-------------------------|
| MLG05N-2545P10501 | 1220577 |

Further device versions and accessories at www.sick.com/MLG-2



Illustration may differ

DETAILED TECHNICAL DATA

FEATURES

| | | |
|---------------------------------|--|---|
| Device version | ProNet – extended functionality including fieldbus | |
| Sensor principle | Sender/receiver | |
| Minimum detectable object (MDO) | 5 mm ¹⁾ 9 mm ²⁾ 3) | |
| Beam separation | 5 mm | |
| Type of synchronization | Cable | |
| Number of beams | 510 | |
| Detection height | 2,545 mm | |
| Software features (default) | Q ₁ Address PROFIBUS DP | Presence detection 126 (SSA) DPV1 |
| Operating mode | Standard | ✓ |
| | Transparent | ✓ |

¹⁾ MDO min. detectable object at high measurement accuracy.

²⁾ MDO min. detectable object for standard measurement accuracy.

³⁾ Depending on beam separation without cross beam setting.

| | | |
|------------------------------|--|--|
| Dust- and sunlight-resistant | | ✓ |
| Function | Cross beam | ✓ |
| | Beam blanking | ✓ |
| | High-speed scan | ✓ |
| | High measurement accuracy | ✓ |
| Applications | Switching output | Object detection/object width Object recognition Height classification Hole detection/hole size Outside/inside dimension Object position Hole position Zone definition |
| | Data interface | Object detection Hole detection Object height measurement Measurement of the outside dimension Measurement of the inside dimension Measurement of the object position Measurement of the hole position |
| Included with delivery | 1 × sender 1 × receiver 1 x Fieldbus module 4/6 x QuickFix brackets (6 x QuickFix brackets for monitoring heights above 2 m) 1 × Quick Start Guide | |

¹⁾ MDO min. detectable object at high measurement accuracy.

²⁾ MDO min. detectable object for standard measurement accuracy.

³⁾ Depending on beam separation without cross beam setting.

MECHANICS/ELECTRONICS

| | |
|-------------------------------------|---|
| Light source | LED, Infrared light |
| Wave length | 850 nm |
| Supply voltage V_s | DC 19.2 V ... 28.8 V ¹⁾ |
| Power consumption sender | 80.5 mA ²⁾ |
| Power consumption receiver | 222 mA ²⁾ |
| Fieldbus module current consumption | 115 mA |
| Ripple | < 5 V _{pp} |
| Output current I_{max} | 100 mA |
| Output load, capacitive | 100 nF |
| Output load, Inductive | 1 H |
| Initialization time | < 1 s |
| Switching output | Push-pull: PNP/NPN |
| Connection type | Plug, M12, 5-pin, 0.22 m Connector M12, 12-pin, 0.21 m |
| Housing material | Aluminum |
| Display | LED |
| Enclosure rating | IP65, IP67 ³⁾ |
| Circuit protection | U_v connections, reverse polarity protected Output Q short-circuit protected |

¹⁾ Without load.

²⁾ Without load with 24 V.

³⁾ Operating in outdoor condition only with a external protection housing.

AUTOMATION LIGHT GRIDS - MLG05N-2545P10501

| | |
|------------------|--------------------------------|
| | Interference pulse suppression |
| Protection class | III |
| Weight | 5.349 kg |
| Front screen | PMMA |
| Option | None |
| UL File No. | NRKH.E181493 (Sensor) |

¹ Without load.

² Without load with 24 V.

³ Operating in outdoor condition only with a external protection housing.

PERFORMANCE

| | |
|-----------------|----------------------|
| Maximum range | 7 m ¹ |
| Minimum range | ≥ 0 m |
| Operating range | 5 m |
| Response time | 40.6 ms ² |

¹ No reserve for environmental issue and deterioration of the diode.

² Without high speed.

INTERFACES

| | |
|------------------------|-------------------------------------|
| PROFIBUS DP | ✓ , DPV1 |
| Data transmission rate | Autobaud, 9,600 kbit/s ...12 Mbit/s |
| Digital output | Q ₁ |
| Number | 1 |

AMBIENT DATA

| | |
|-------------------------------|--|
| Shock resistance | Continuous shocks 10 g, 16 ms, 1000 shocks Single shocks 15 g, 11 ms 3 per axle |
| Vibration resistance | Sinusoidal oscillation 10-150 Hz 5 g |
| EMC | EN 60947-5-2 |
| Ambient light immunity | Direct: 150,000 lx ¹ Indirect: 200,000 lx ² |
| Ambient operating temperature | -30 °C ... +55 °C |
| Ambient temperature, storage | -40 °C ... +70 °C |

¹ Outdoor mode.

² Light resistance indirect.

CERTIFICATES

| | |
|---------------------------------------|---|
| EU declaration of conformity | ✓ |
| UK declaration of conformity | ✓ |
| ACMA declaration of conformity | ✓ |
| Moroccan declaration of conformity | ✓ |
| China RoHS | ✓ |
| cULus certificate | ✓ |
| Profinet certificate | ✓ |
| Photobiological safety (IEC EN 62471) | ✓ |

Information according to Art. 3 of Data Act (Regulation EU 2023/2854) ✓

DIMENSIONAL DRAWING



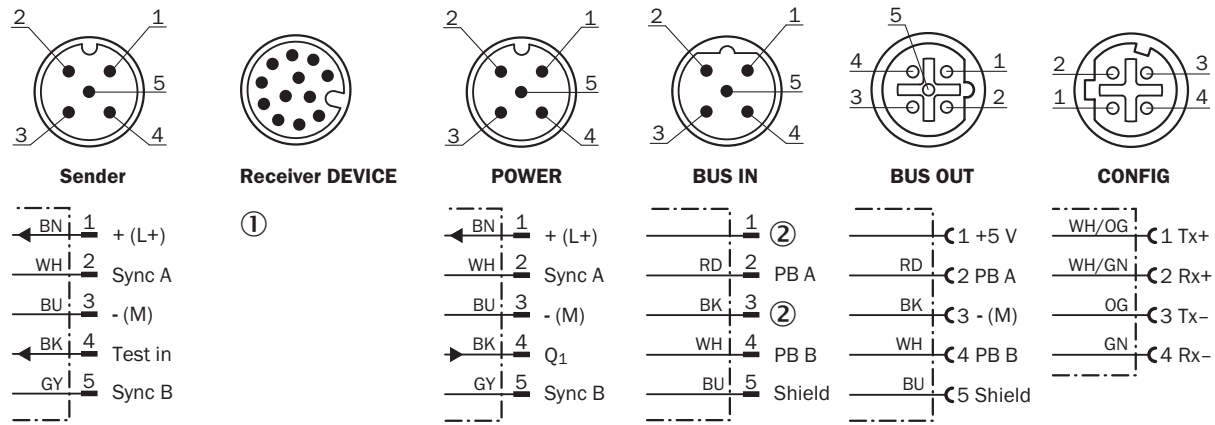
| | | |
|-------------------------------|---------------------------------------|--------------|
| Beam separation 2.5 mm | 62.25 (2.45) | 17.15 (0.68) |
| Beam separation 5 mm | 63.3 (2.49) | 16.1 (0.63) |
| Beam separation 10 mm | 68.3 (2.69) | 16.1 (0.63) |
| Beam separation 20 mm | 68.3 (2.69)/78.3 (3.08) ³⁾ | 16.1 (0.63) |
| Beam separation 25 mm | 83.3 (3.28) | 16.1 (0.63) |
| Beam separation 30 mm | 88.3 (2.69) | 16.1 (0.63) |
| Beam separation 50 mm | 108.3 (4.26) | 16.1 (0.63) |

¹⁾ Distance: MLG-2 edge - first beam
²⁾ Distance: MLG-2 edge - last beam
³⁾ MLG20xx40: 68.3 mm
 MLG20xx80: 78.3 mm

Dimensions in mm (inch)

- ① First beam
- ② last beam
- ③ detection height (see technical data)
- ④ Beam separation
- ⑤ Optical axis
- ⑥ status indicator: green, yellow, red LEDs
- ⑦ Connection
- ⑧ safety screw M4; turning moment 0,5 Nm
- ⑨ for thread bold M4; turning moment 0,5 Nm

CONNECTION TYPE AND DIAGRAM PROFIBUS



- ① Connection to fieldbus module
- ② Not connected

PINOUPS ETHERNET



- ① Connection cable receiver (2096010)
- ② T-piece
- ③ Connection cable (2096240)
- ④ connection receiver "DEVICE"
- ⑤ Connection cable "POWER" (2096010)
- ⑥ Ethernet Connection cable "BUS IN, BUS OUT"
- ⑦ Ethernet connection cable "CONFIG"

ADJUSTMENTS



① status indicator: green, yellow, red LEDs

CONNECTION DIAGRAM T-PIECE



Further information as well as suitable accessories, example applications and downloads such as CAD dimensional models, operating instructions and software can be found at www.sick.com/1220577



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SICK AT A GLANCE

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Sensor Intelligence