



# MAX48N-32V20K60767

MAX

MAGNETOSTRICTIVE LINEAR ENCODERS

**SICK**  
Sensor Intelligence.



Illustration may differ

### Ordering information

| Type               | part no. |
|--------------------|----------|
| MAX48N-32V20K60767 | 1220012  |

Other models and accessories → [www.sick.com/MAX](http://www.sick.com/MAX)



### Detailed technical data

#### Features

|                       |                                                                  |
|-----------------------|------------------------------------------------------------------|
| <b>Items supplied</b> | Accessories not included with delivery, please order separately. |
|-----------------------|------------------------------------------------------------------|

#### Safety-related parameters

|                                                          |                                         |
|----------------------------------------------------------|-----------------------------------------|
| <b>MTTF<sub>D</sub> (mean time to dangerous failure)</b> | 69 years (EN ISO 13849-1) <sup>1)</sup> |
|----------------------------------------------------------|-----------------------------------------|

<sup>1)</sup> This product is a standard product and does not constitute a safety component as defined in the Machinery Directive. Calculation based on nominal load of components, average ambient temperature of the electronics 60 °C, frequency of use 8,760 h/a. Every 2nd failure of an electronic component is considered hazardous.

#### Performance

|                                   |                                                   |
|-----------------------------------|---------------------------------------------------|
| <b>Type</b>                       | 48 mm installation housing – IN cylinder mounting |
| <b>Pressure pipe/End cap</b>      | 10 mm / Flat                                      |
| <b>Connection type</b>            | Connecting cable, 3-wire, 2,000 mm                |
| <b>Direction of connection</b>    | Radial                                            |
| <b>Measuring range</b>            |                                                   |
| Measured values                   | Positioning                                       |
| Position (F.S.)                   | 0 mm ... 767 mm <sup>1)</sup>                     |
| Null zone                         | 30 mm                                             |
| Damping zone                      | 63 mm                                             |
| <b>Operating conditions</b>       |                                                   |
| Fluid temperature                 | –30 °C ... +95 °C <sup>2)</sup>                   |
| Air humidity                      | 90 % (Condensation not permitted)                 |
| Operating pressure P <sub>N</sub> | 400 bar                                           |
| Supply voltage                    | 24 V DC (8 ... 32 V DC)                           |
| Switch-on time                    | < 250 ms                                          |
| Switch-on current                 | Typ. 5.0 A / 50 µs                                |
| Measuring frequency (internal)    | 2 ms                                              |
| Transmission rate (cycle time)    | Steady                                            |
| <b>Accuracy</b>                   |                                                   |

<sup>1)</sup> F.S. = Full Scale (Measuring range).

<sup>2)</sup> Depends on the maximum fluid temperature, the permissible temperature of the O-ring and the temperature-dependent signal quality of the position magnet.

<sup>3)</sup> Hydraulic oil at operating temperature.

|                           |                                                                                                                                                  |
|---------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------|
| Setpoint tolerance        | $\leq \pm 1 \text{ mm}$                                                                                                                          |
| Hysteresis                | $\pm 0,1 \text{ mm}$                                                                                                                             |
| Repeatability             | Typ. $\pm 0.2 \text{ mm}$                                                                                                                        |
| Linearity                 | Typ. $\pm 0.25 \text{ mm}$ (measuring range 50 to 500 mm) <sup>3)</sup><br>Typ. $\pm 0.04\% \text{ F.S.}$ (measuring range from 500 to 2,500 mm) |
| <b>Temperature drift</b>  |                                                                                                                                                  |
| Warming up phase          | Typ. $\leq \pm 0.25 \text{ mm}$ (2 min)                                                                                                          |
| In the operational status | Typ. $\pm 0.25 \text{ mm}$ (measuring range 50 to 500 mm) <sup>3)</sup><br>Typ. $\pm 0.04\% \text{ F.S.}$ (measuring range from 500 to 2,500 mm) |

<sup>1)</sup> F.S. = Full Scale (Measuring range).

<sup>2)</sup> Depends on the maximum fluid temperature, the permissible temperature of the O-ring and the temperature-dependent signal quality of the position magnet.

<sup>3)</sup> Hydraulic oil at operating temperature.

## Interfaces

|                                       |                         |
|---------------------------------------|-------------------------|
| <b>Communication interface</b>        | Analog                  |
| <b>Communication Interface detail</b> | Voltage                 |
| <b>Voltage output</b>                 | 0.25 V DC ... 4.75 V DC |

## Electronics

|                                                      |                                                                                                              |
|------------------------------------------------------|--------------------------------------------------------------------------------------------------------------|
| <b>Connection type</b>                               | Connecting cable, 3-wire, 2,000 mm                                                                           |
| <b>Electrical operation</b>                          |                                                                                                              |
| Supply voltage                                       | 24 V DC (8 ... 32 V DC)                                                                                      |
| Residual ripple                                      | $< 1\% \text{ S-S}$                                                                                          |
| Power consumption                                    | $\leq 0.75 \text{ W}$                                                                                        |
| Current consumption                                  | $\leq 30 \text{ mA}$                                                                                         |
| Load resistance                                      | $RL \geq 10 \text{ k}\Omega$                                                                                 |
| <b>Overvoltage protection during power-up (60 s)</b> | $\leq 36 \text{ V}$ at all poles during power-up (60 s)<br>$\leq 48 \text{ V To GND}$ during power-up (60 s) |
| <b>Reverse polarity protection</b>                   | $\leq 36 \text{ V}$ (at all poles) (ISO 16750-2)                                                             |
| <b>Insulation resistance</b>                         | $R_{iso} \geq 10 \text{ M}\Omega$ , 60 s (ISO 16750-2)                                                       |
| <b>Dielectric strength</b>                           | 500 V DC, 0 V DC (60 s) to housing ( $R_{iso} \geq 1 \text{ M}\Omega$ ) (ISO 16750-2)                        |
| <b>Short-circuit protection</b>                      | $V_S - \text{GND}$ on housing                                                                                |

## Mechanics

|                    |                                                                |
|--------------------|----------------------------------------------------------------|
| <b>Dimensions</b>  |                                                                |
| Housing            | 48 mm, 48f7 for IN cylinder mounting – cylinder bore hole 48H8 |
| Ø pressure pipe    | 10 mm                                                          |
| Ø O-ring           | 40.87 mm x 3.53 mm                                             |
| Ø support ring     | 42.6 mm x 48 mm x 1.4 mm                                       |
| Ø connecting cable | Ø 5.0 mm; 3 x 0.38 mm <sup>2</sup> (AWG22), stripped           |
| Length of cable    | 2,000 mm                                                       |
| <b>Material</b>    |                                                                |
| Housing            | Stainless steel 1.4305 (AISI 303)                              |
| Pressure pipe      | Stainless steel 1.4404, AISI 316L                              |
| O-ring             | NBR 70                                                         |

|              |      |
|--------------|------|
| Support ring | PTFE |
| Sheath       | PUR  |

### Ambient data

|                                              |                                                             |
|----------------------------------------------|-------------------------------------------------------------|
| <b>EMC</b>                                   | EU Directive 2014/30 / EU CE marking                        |
| Generic standards                            | EN 61000-6-2/61000-6-3                                      |
| Agricultural and forestry machinery          | EN ISO 14982                                                |
| Transient pulses                             | ISO 7637-2/ISO 16750-2                                      |
| ESD (air and contact discharge)              | ISO 61000-4-2 / ISO 10605                                   |
| <b>Vibration</b>                             |                                                             |
| Sine                                         | 20 g (sine) / 55 ... 2,000 Hz / 3x24 h (IEC 60068-2-6 Fc)   |
| Sine over noise                              | 18 g (r.m.s) / 10 ... 2,000 Hz / 3x36 h (IEC 60068-2-80 Fi) |
| Broadband noise (resonance peaks removed)    | 20 g (r.m.s) / 10 ... 2,000 Hz / 3x48 h (IEC 60068-2-64 Fh) |
| <b>Pressure load</b>                         |                                                             |
| Operating pressure $P_N$                     | 400 bar                                                     |
| Overload pressure $P_{max} = P_N \times 1.2$ | 480 bar                                                     |
| Test pressure $P_{stat} = P_N \times 1.5$    | 600 bar                                                     |
| <b>Temperature and air humidity</b>          |                                                             |
| Storage                                      | -20 °C ... +65 °C <sup>1)</sup>                             |
| Operation (electronics)                      | -40 °C ... +105 °C <sup>2)</sup>                            |
| Maximum air humidity                         | 90 % (Condensation not permitted)                           |
| <b>Enclosure rating</b>                      |                                                             |
| Housing                                      | IP67 (EN 60529)                                             |

<sup>1)</sup> R. H. 55%.

<sup>2)</sup> Taking into account self-heating, generated through constant electrical operation with supply voltage.

### Certificates

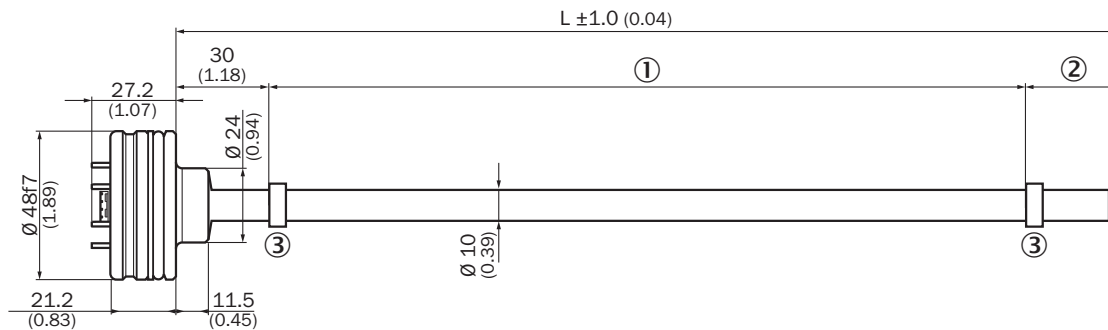
|                                                                              |   |
|------------------------------------------------------------------------------|---|
| <b>EU declaration of conformity</b>                                          | ✓ |
| <b>UK declaration of conformity</b>                                          | ✓ |
| <b>ACMA declaration of conformity</b>                                        | ✓ |
| <b>Moroccan declaration of conformity</b>                                    | ✓ |
| <b>China RoHS</b>                                                            | ✓ |
| <b>Information according to Art. 3 of Data Act (Regulation EU 2023/2854)</b> | ✓ |

### Classifications

|                     |          |
|---------------------|----------|
| <b>ECLASS 5.0</b>   | 27270705 |
| <b>ECLASS 5.1.4</b> | 27270705 |
| <b>ECLASS 6.0</b>   | 27270705 |
| <b>ECLASS 6.2</b>   | 27270705 |
| <b>ECLASS 7.0</b>   | 27270705 |
| <b>ECLASS 8.0</b>   | 27270705 |
| <b>ECLASS 8.1</b>   | 27270705 |
| <b>ECLASS 9.0</b>   | 27270705 |

|                       |          |
|-----------------------|----------|
| <b>ECLASS 10.0</b>    | 27270705 |
| <b>ECLASS 11.0</b>    | 27270705 |
| <b>ECLASS 12.0</b>    | 27274304 |
| <b>ETIM 5.0</b>       | EC002544 |
| <b>ETIM 6.0</b>       | EC002544 |
| <b>ETIM 7.0</b>       | EC002544 |
| <b>ETIM 8.0</b>       | EC002544 |
| <b>UNSPSC 16.0901</b> | 41111613 |

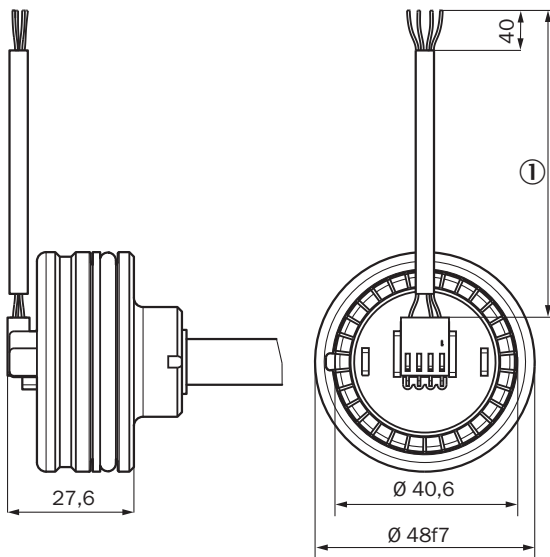
## Dimensional drawing MAX48



Dimensions in mm (inch)

- ① Measuring range
- ② damping zone
- ③ Position magnet

## Dimensional drawing Cable, 3-wire



Dimensions in mm (inch)

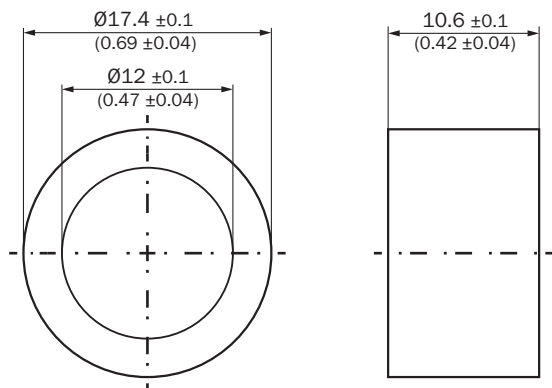
- ① length of cable (according to type code)

## installation of position magnet



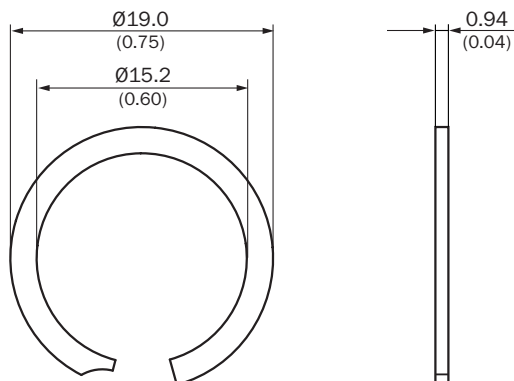
- Dimensions in mm (inch)
- ① corrugated spring washer
  - ② Position magnet
  - ③ circlip
  - ④ piston

## Position magnet



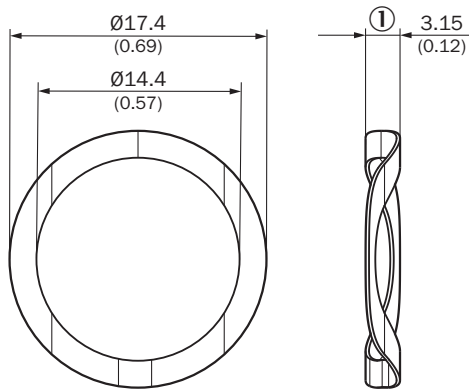
Dimensions in mm (inch)

## circlip



Dimensions in mm (inch)

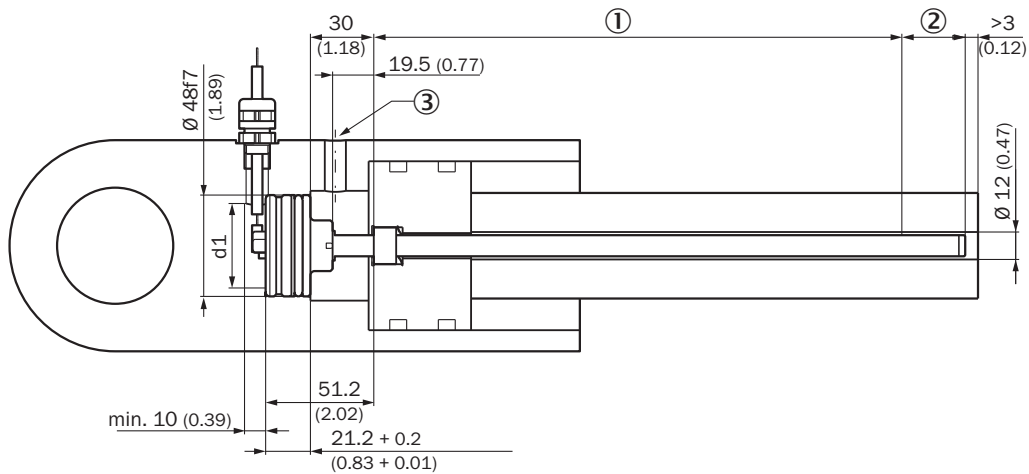
### corrugated spring washer



Dimensions in mm (inch)

① Free height

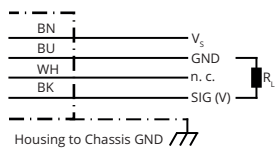
### Attachment specifications Installation space for cylinders



Please note the information in the operating instructions ( $d: 32 \leq d1 \leq 40$ ).

- ① Measuring range
- ② damping zone
- ③ Hydraulic port

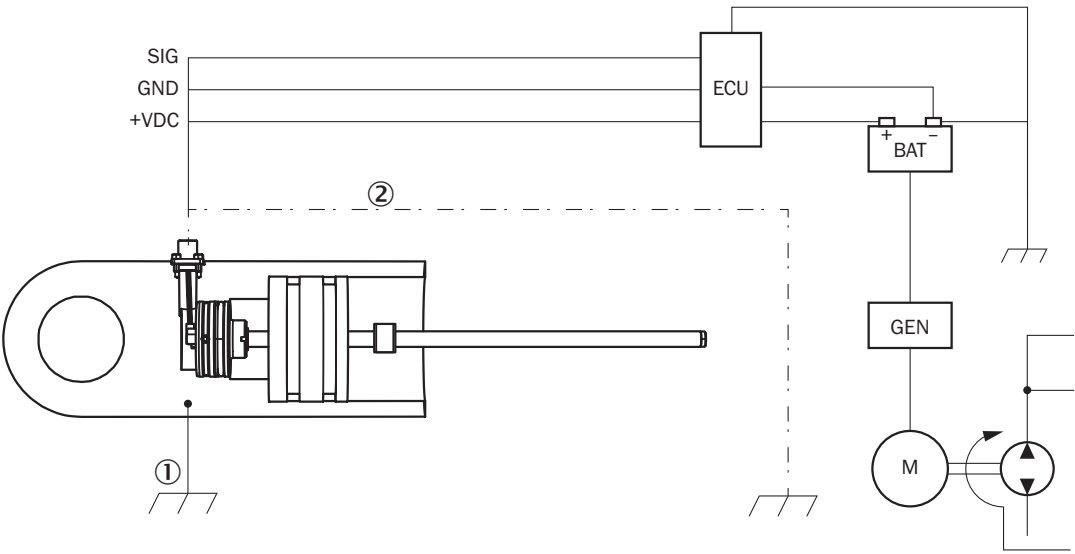
### PIN assignment



| Wire color | Signal | Function      |
|------------|--------|---------------|
| Brown      | $V_s$  | +12 V / +24 V |

| Wire color | Signal         | Function               |
|------------|----------------|------------------------|
| Blue       | GND            | 0 V                    |
| Black      | SIG (V, PWM)   | <b>Interface</b>       |
| White      | n.c.           | Not assigned           |
| Load       | R <sub>L</sub> | R <sub>L</sub> ≥ 10 kΩ |

Connection diagram



connection diagram  
① Chassis GND  
② Cable shielding (optional)

## Recommended accessories

Other models and accessories → [www.sick.com/MAX](http://www.sick.com/MAX)

|                                                                                     | Brief description                                                                                                                                                                                                                                                                                                      | Type         | part no. |
|-------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|----------|
| Mounting systems                                                                    |                                                                                                                                                                                                                                                                                                                        |              |          |
|    | <ul style="list-style-type: none"> <li><b>Description:</b> Retaining ring for installing the position magnets in the piston of the hydraulic cylinder</li> <li><b>Material:</b> Stainless steel</li> <li><b>Details:</b> Stainless steel 1.4319</li> <li><b>Packing unit:</b> 1 piece</li> </ul>                       | BEF-MK-SR-01 | 2116437  |
|    | <ul style="list-style-type: none"> <li><b>Description:</b> Retaining ring for installing the position magnets in the piston of the hydraulic cylinder</li> <li><b>Material:</b> Stainless steel</li> <li><b>Details:</b> Stainless steel 1.4319</li> <li><b>Packing unit:</b> 5 pieces</li> </ul>                      | BEF-MK-SR-05 | 2116438  |
|    | <ul style="list-style-type: none"> <li><b>Description:</b> Retaining ring for installing the position magnets in the piston of the hydraulic cylinder</li> <li><b>Material:</b> Stainless steel</li> <li><b>Details:</b> Stainless steel 1.4319</li> <li><b>Packing unit:</b> 10 pieces</li> </ul>                     | BEF-MK-SR-10 | 2116439  |
|   | <ul style="list-style-type: none"> <li><b>Description:</b> Retaining ring for installing the position magnets in the piston of the hydraulic cylinder</li> <li><b>Material:</b> Stainless steel</li> <li><b>Details:</b> Stainless steel 1.4319</li> <li><b>Packing unit:</b> 50 pieces</li> </ul>                     | BEF-MK-SR-50 | 2116440  |
|  | <ul style="list-style-type: none"> <li><b>Description:</b> Corrugated spring washer for installing the position magnets in the piston of the hydraulic cylinder</li> <li><b>Material:</b> Stainless steel</li> <li><b>Details:</b> 1.4568 (17-7 PH Condition CH900)</li> <li><b>Packing unit:</b> 1 piece</li> </ul>   | BEF-MK-WF-01 | 2116431  |
|  | <ul style="list-style-type: none"> <li><b>Description:</b> Corrugated spring washer for installing the position magnets in the piston of the hydraulic cylinder</li> <li><b>Material:</b> Stainless steel</li> <li><b>Details:</b> 1.4568 (17-7 PH Condition CH900)</li> <li><b>Packing unit:</b> 5 pieces</li> </ul>  | BEF-MK-WF-05 | 2116432  |
|  | <ul style="list-style-type: none"> <li><b>Description:</b> Corrugated spring washer for installing the position magnets in the piston of the hydraulic cylinder</li> <li><b>Material:</b> Stainless steel</li> <li><b>Details:</b> 1.4568 (17-7 PH Condition CH900)</li> <li><b>Packing unit:</b> 10 pieces</li> </ul> | BEF-MK-WF-10 | 2116433  |
|  | <ul style="list-style-type: none"> <li><b>Description:</b> Corrugated spring washer for installing the position magnets in the piston of the hydraulic cylinder</li> <li><b>Material:</b> Stainless steel</li> <li><b>Details:</b> 1.4568 (17-7 PH Condition CH900)</li> <li><b>Packing unit:</b> 50 pieces</li> </ul> | BEF-MK-WF-50 | 2116435  |

|                                                                                    | Brief description                                                                                                                                                                                                                                                                                                                                                                                                                                                | Type         | part no. |
|------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|----------|
| magnets                                                                            |                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |              |          |
|   | <ul style="list-style-type: none"> <li>• <b>Product segment:</b> Magnets</li> <li>• <b>Product:</b> Position magnets</li> <li>• <b>Description:</b> Position magnet for magnetostrictive linear encoders. Installation: in hydraulic cylinder using corrugated spring washer SICK part no. 2116431. Temperature range: -30 °C ... +95 °C. Dimensions: 17.4x12x10.6 mm. Media: lubricants, hydraulic oils, no aggressive fluids (e.g., acids or bases)</li> </ul> | MAG-O-174-01 | 2112714  |
|   | <ul style="list-style-type: none"> <li>• <b>Product segment:</b> Magnets</li> <li>• <b>Product:</b> Position magnets</li> <li>• <b>Description:</b> Position magnet for magnetostrictive linear encoders. Installation: in hydraulic cylinder using corrugated spring washer SICK part no. 2116431. Temperature range: -30 °C ... +95 °C. Dimensions: 17.4x12x10.6 mm. Media: lubricants, hydraulic oils, no aggressive fluids (e.g., acids or bases)</li> </ul> | MAG-O-174-05 | 2112713  |
|   | <ul style="list-style-type: none"> <li>• <b>Product segment:</b> Magnets</li> <li>• <b>Product:</b> Position magnets</li> <li>• <b>Description:</b> Position magnet for magnetostrictive linear encoders. Installation: in hydraulic cylinder using corrugated spring washer SICK part no. 2116431. Temperature range: -30 °C ... +95 °C. Dimensions: 17.4x12x10.6 mm. Media: lubricants, hydraulic oils, no aggressive fluids (e.g., acids or bases)</li> </ul> | MAG-O-174-10 | 2115045  |
|   | <ul style="list-style-type: none"> <li>• <b>Product segment:</b> Magnets</li> <li>• <b>Product:</b> Position magnets</li> <li>• <b>Description:</b> Position magnet for magnetostrictive linear encoders. Installation: in hydraulic cylinder using corrugated spring washer SICK part no. 2116431. Temperature range: -30 °C ... +95 °C. Dimensions: 17.4x12x10.6 mm. Media: lubricants, hydraulic oils, no aggressive fluids (e.g., acids or bases)</li> </ul> | MAG-O-174-50 | 2112711  |
| connectors and cables                                                              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |              |          |
|  | <ul style="list-style-type: none"> <li>• <b>Connection type head A:</b> M12</li> </ul>                                                                                                                                                                                                                                                                                                                                                                           | BEF-EA-M12-S | 2117513  |

## SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

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