



MAX48N-12A10K42500

MAX

MAGNETOSTRICTIVE LINEAR ENCODERS

SICK
Sensor Intelligence.



Illustration may differ

Ordering information

Type	part no.
MAX48N-12A10K42500	1219744

Other models and accessories → www.sick.com/MAX



Detailed technical data

Features

Items supplied	Accessories not included with delivery, please order separately.
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Safety-related parameters

MTTF_D (mean time to dangerous failure)	69 years (EN ISO 13849-1) ¹⁾
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¹⁾ This product is a standard product and does not constitute a safety component as defined in the Machinery Directive. Calculation based on nominal load of components, average ambient temperature of the electronics 60 °C, frequency of use 8,760 h/a. Every 2nd failure of an electronic component is considered hazardous.

Performance

Type	48 mm installation housing – IN cylinder mounting
Pressure pipe/End cap	10 mm / Flat
Connection type	Connecting cable, 3-wire, 1,000 mm
Direction of connection	Radial
Measuring range	
Measured values	Positioning
Position (F.S.)	0 mm ... 2,500 mm ¹⁾
Null zone	30 mm
Damping zone	30 mm
Operating conditions	
Fluid temperature	–30 °C ... +95 °C ²⁾
Air humidity	90 % (Condensation not permitted)
Operating pressure P _N	400 bar
Supply voltage	24 V DC (8 ... 32 V DC)
Switch-on time	< 250 ms
Switch-on current	Typ. 5.0 A / 50 µs
Measuring frequency (internal)	2 ms
Transmission rate (cycle time)	Steady
Accuracy	

¹⁾ F.S. = Full Scale (Measuring range).

²⁾ Depends on the maximum fluid temperature, the permissible temperature of the O-ring and the temperature-dependent signal quality of the position magnet.

³⁾ Hydraulic oil at operating temperature.

Setpoint tolerance	$\leq \pm 1 \text{ mm}$
Hysteresis	$\pm 0,1 \text{ mm}$
Repeatability	Typ. $\pm 0.2 \text{ mm}$
Linearity	Typ. $\pm 0.25 \text{ mm}$ (measuring range 50 to 500 mm) ³⁾ Typ. $\pm 0.04\% \text{ F.S.}$ (measuring range from 500 to 2,500 mm)
Temperature drift	
Warming up phase	Typ. $\leq \pm 0.25 \text{ mm}$ (2 min)
In the operational status	Typ. $\pm 0.25 \text{ mm}$ (measuring range 50 to 500 mm) ³⁾ Typ. $\pm 0.04\% \text{ F.S.}$ (measuring range from 500 to 2,500 mm)

¹⁾ F.S. = Full Scale (Measuring range).

²⁾ Depends on the maximum fluid temperature, the permissible temperature of the O-ring and the temperature-dependent signal quality of the position magnet.

³⁾ Hydraulic oil at operating temperature.

Interfaces

Communication interface	Analog
Communication Interface detail	Current
Current output	4 mA ... 20 mA

Electronics

Connection type	Connecting cable, 3-wire, 1,000 mm
Electrical operation	
Supply voltage	24 V DC (8 ... 32 V DC)
Residual ripple	$< 1\% \text{ S-S}$
Power consumption	$\leq 1.25 \text{ W}$
Current consumption	$\leq 50 \text{ mA}$
Load resistance	$100 \Omega \leq R_L \leq 500 \Omega$
Overvoltage protection during power-up (60 s)	$\leq 36 \text{ V}$ at all poles during power-up (60 s) $\leq 48 \text{ V To GND}$ during power-up (60 s)
Reverse polarity protection	$\leq 36 \text{ V}$ (at all poles) (ISO 16750-2)
Insulation resistance	$R_{iso} \geq 10 \text{ M}\Omega$, 60 s (ISO 16750-2)
Dielectric strength	500 V DC, 0 V DC (60 s) to housing ($R_{iso} \geq 1 \text{ M}\Omega$) (ISO 16750-2)
Short-circuit protection	$V_S - \text{GND}$ on housing

Mechanics

Dimensions	
Housing	48 mm, 48f7 for IN cylinder mounting – cylinder bore hole 48H8
Ø pressure pipe	10 mm
Ø O-ring	40.87 mm x 3.53 mm
Ø support ring	42.6 mm x 48 mm x 1.4 mm
Ø connecting cable	Ø 5.0 mm; 3 x 0.38 mm ² (AWG22), stripped
Length of cable	1,000 mm
Material	
Housing	Stainless steel 1.4305 (AISI 303)
Pressure pipe	Stainless steel 1.4404, AISI 316L
O-ring	NBR 70

Support ring	PTFE
Sheath	PUR

Ambient data

EMC	EU Directive 2014/30 / EU CE marking
Generic standards	EN 61000-6-2/61000-6-3
Agricultural and forestry machinery	EN ISO 14982
Transient pulses	ISO 7637-2/ISO 16750-2
ESD (air and contact discharge)	ISO 61000-4-2 / ISO 10605
Vibration	
Sine	20 g (sine) / 55 ... 2,000 Hz / 3x24 h (IEC 60068-2-6 Fc)
Sine over noise	18 g (r.m.s) / 10 ... 2,000 Hz / 3x36 h (IEC 60068-2-80 Fi)
Broadband noise (resonance peaks removed)	20 g (r.m.s) / 10 ... 2,000 Hz / 3x48 h (IEC 60068-2-64 Fh)
Pressure load	
Operating pressure P_N	400 bar
Overload pressure $P_{max} = P_N \times 1.2$	480 bar
Test pressure $P_{stat} = P_N \times 1.5$	600 bar
Temperature and air humidity	
Storage	-20 °C ... +65 °C ¹⁾
Operation (electronics)	-40 °C ... +105 °C ²⁾
Maximum air humidity	90 % (Condensation not permitted)
Enclosure rating	
Housing	IP67 (EN 60529)

¹⁾ R. H. 55%.

²⁾ Taking into account self-heating, generated through constant electrical operation with supply voltage.

Certificates

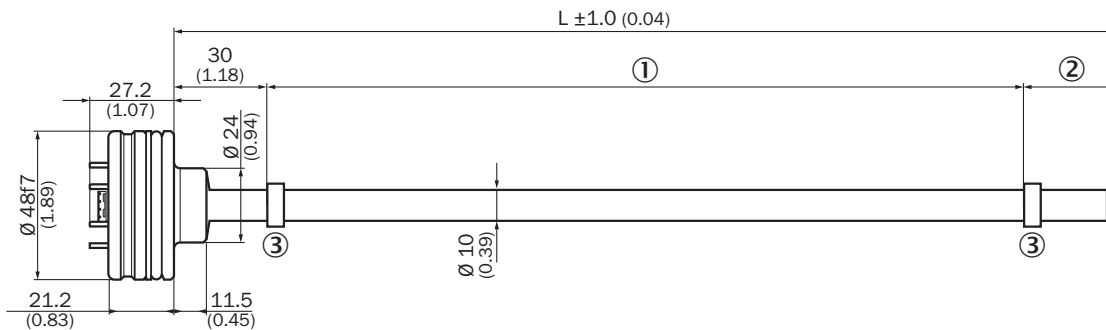
EU declaration of conformity	✓
UK declaration of conformity	✓
ACMA declaration of conformity	✓
Moroccan declaration of conformity	✓
China RoHS	✓
Information according to Art. 3 of Data Act (Regulation EU 2023/2854)	✓

Classifications

ECLASS 5.0	27270705
ECLASS 5.1.4	27270705
ECLASS 6.0	27270705
ECLASS 6.2	27270705
ECLASS 7.0	27270705
ECLASS 8.0	27270705
ECLASS 8.1	27270705
ECLASS 9.0	27270705

ECLASS 10.0	27270705
ECLASS 11.0	27270705
ECLASS 12.0	27274304
ETIM 5.0	EC002544
ETIM 6.0	EC002544
ETIM 7.0	EC002544
ETIM 8.0	EC002544
UNSPSC 16.0901	41111613

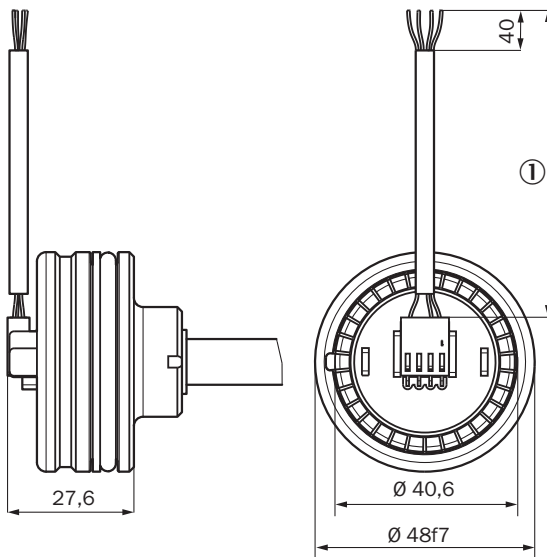
Dimensional drawing MAX48



Dimensions in mm (inch)

- ① Measuring range
- ② damping zone
- ③ Position magnet

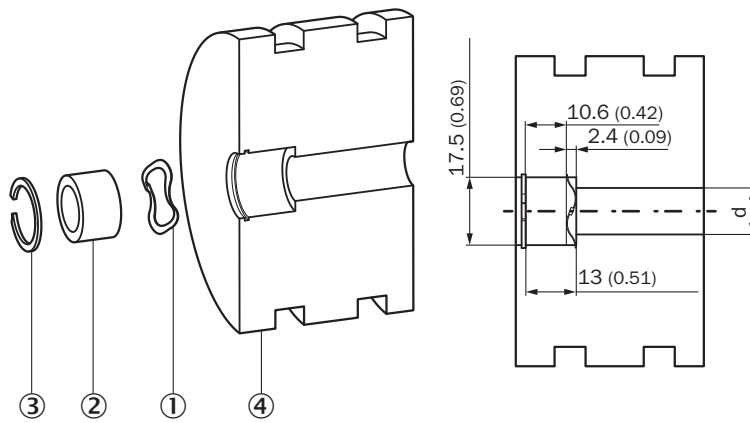
Dimensional drawing Cable, 3-wire



Dimensions in mm (inch)

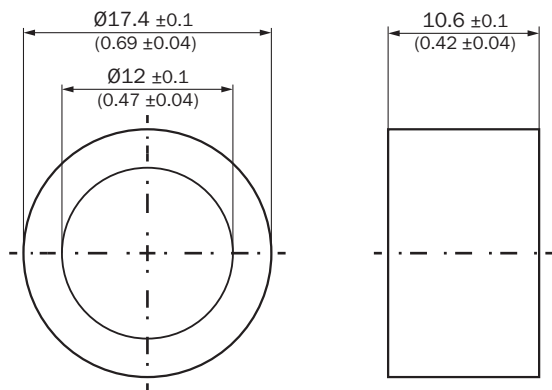
- ① length of cable (according to type code)

installation of position magnet



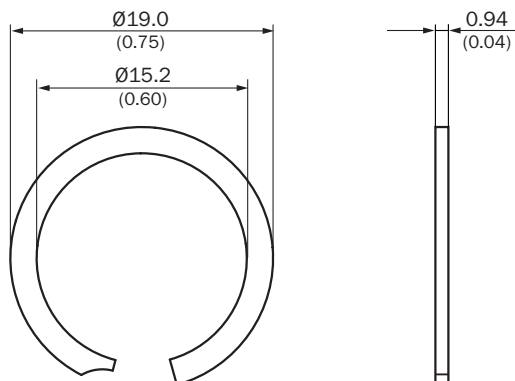
- Dimensions in mm (inch)
- ① corrugated spring washer
 - ② Position magnet
 - ③ circlip
 - ④ piston

Position magnet



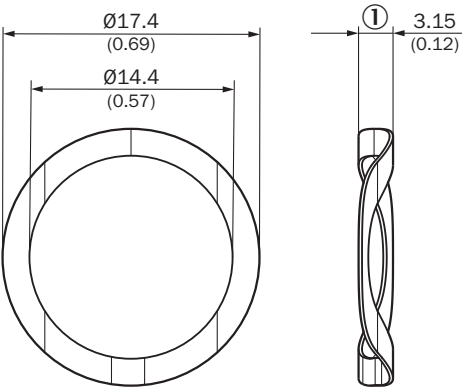
Dimensions in mm (inch)

circlip



Dimensions in mm (inch)

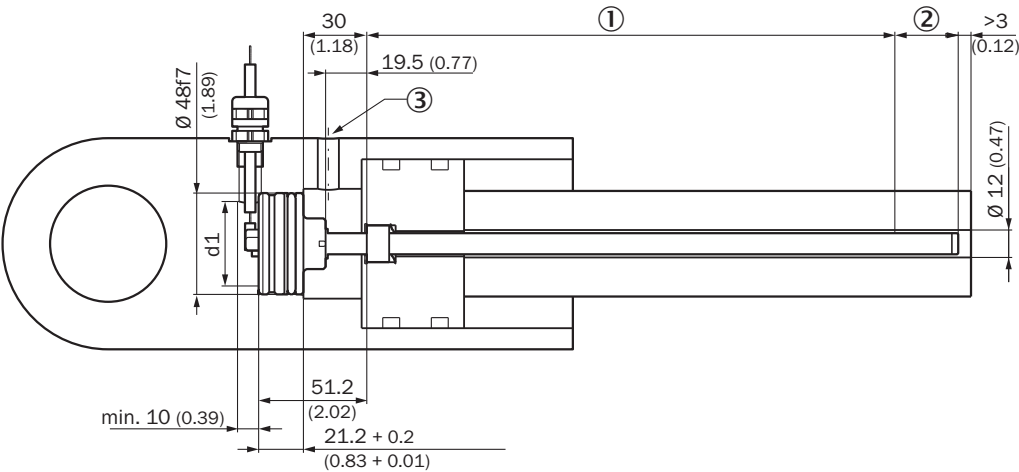
corrugated spring washer



Dimensions in mm (inch)

① Free height

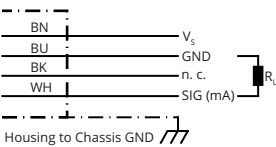
Attachment specifications Installation space for cylinders



Please note the information in the operating instructions ($d: 32 \leq d1 \leq 40$).

- ① Measuring range
- ② damping zone
- ③ Hydraulic port

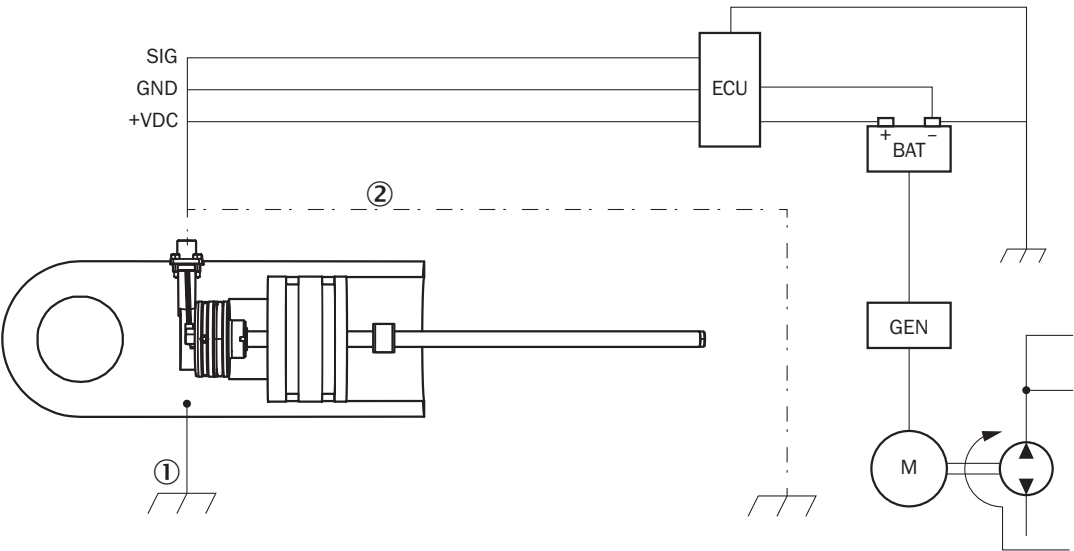
PIN assignment



Wire color	Signal	Function
Brown	V _s	+12 V / +24 V

Wire color	Signal	Function
Blue	GND	0 V
Black	n.c.	Not assigned
White	SIG (mA)	Interface
Load	R_L	$100\ \Omega \leq R_L \leq 500\ \Omega$

Connection diagram



connection diagram
① Chassis GND
② Cable shielding (optional)

Recommended accessories

Other models and accessories → www.sick.com/MAX

	Brief description	Type	part no.
Mounting systems			
	Description: Retaining ring for installing the position magnets in the piston of the hydraulic cylinder Material: Stainless steel Details: Stainless steel 1.4319 Packing unit: 1 piece	BEF-MK-SR-01	2116437
	Description: Retaining ring for installing the position magnets in the piston of the hydraulic cylinder Material: Stainless steel Details: Stainless steel 1.4319 Packing unit: 5 pieces	BEF-MK-SR-05	2116438
	Description: Retaining ring for installing the position magnets in the piston of the hydraulic cylinder Material: Stainless steel Details: Stainless steel 1.4319 Packing unit: 10 pieces	BEF-MK-SR-10	2116439
	Description: Retaining ring for installing the position magnets in the piston of the hydraulic cylinder Material: Stainless steel Details: Stainless steel 1.4319 Packing unit: 50 pieces	BEF-MK-SR-50	2116440
	Description: Corrugated spring washer for installing the position magnets in the piston of the hydraulic cylinder Material: Stainless steel Details: 1.4568 (17-7 PH Condition CH900) Packing unit: 1 piece	BEF-MK-WF-01	2116431
	Description: Corrugated spring washer for installing the position magnets in the piston of the hydraulic cylinder Material: Stainless steel Details: 1.4568 (17-7 PH Condition CH900) Packing unit: 5 pieces	BEF-MK-WF-05	2116432
	Description: Corrugated spring washer for installing the position magnets in the piston of the hydraulic cylinder Material: Stainless steel Details: 1.4568 (17-7 PH Condition CH900) Packing unit: 10 pieces	BEF-MK-WF-10	2116433
	Description: Corrugated spring washer for installing the position magnets in the piston of the hydraulic cylinder Material: Stainless steel Details: 1.4568 (17-7 PH Condition CH900) Packing unit: 50 pieces	BEF-MK-WF-50	2116435

	Brief description	Type	part no.
magnets			
	Product segment: Magnets Product: Position magnets Description: Position magnet for magnetostrictive linear encoders. Installation: in hydraulic cylinder using corrugated spring washer SICK part no. 2116431. Temperature range: -30 °C ... +95 °C. Dimensions: 17.4x12x10.6 mm. Media: lubricants, hydraulic oils, no aggressive fluids (e.g., acids or bases)	MAG-O-174-01	2112714
	Product segment: Magnets Product: Position magnets Description: Position magnet for magnetostrictive linear encoders. Installation: in hydraulic cylinder using corrugated spring washer SICK part no. 2116431. Temperature range: -30 °C ... +95 °C. Dimensions: 17.4x12x10.6 mm. Media: lubricants, hydraulic oils, no aggressive fluids (e.g., acids or bases)	MAG-O-174-05	2112713
	Product segment: Magnets Product: Position magnets Description: Position magnet for magnetostrictive linear encoders. Installation: in hydraulic cylinder using corrugated spring washer SICK part no. 2116431. Temperature range: -30 °C ... +95 °C. Dimensions: 17.4x12x10.6 mm. Media: lubricants, hydraulic oils, no aggressive fluids (e.g., acids or bases)	MAG-O-174-10	2115045
	Product segment: Magnets Product: Position magnets Description: Position magnet for magnetostrictive linear encoders. Installation: in hydraulic cylinder using corrugated spring washer SICK part no. 2116431. Temperature range: -30 °C ... +95 °C. Dimensions: 17.4x12x10.6 mm. Media: lubricants, hydraulic oils, no aggressive fluids (e.g., acids or bases)	MAG-O-174-50	2112711
connectors and cables			
	Connection type head A: M12	BEF-EA-M12-S	2117513

SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

WORLDWIDE PRESENCE:

Contacts and other locations –www.sick.com