



MLG25N-1475H10501

MLG-2

AUTOMATION LIGHT GRIDS

SICK
Sensor Intelligence.



Ordering information

Type	part no.
MLG25N-1475H10501	1217476

Other models and accessories → www.sick.com/MLG-2

Illustration may differ



Detailed technical data

Features

Device version	ProNet – extended functionality including fieldbus
Sensor principle	Sender/receiver
Minimum detectable object (MDO)	25 mm ¹⁾ 29 mm ²⁾ ³⁾
Beam separation	25 mm
Type of synchronization	Cable
Number of beams	60
Detection height	1,475 mm
Software features (default)	
Q ₁	Presence detection
Address	–
Baud rate RS-485	–
Operating mode	
Standard	✓
Transparent	✓
Dust- and sunlight-resistant	✓
Function	
Cross beam	✓
Beam blanking	✓

¹⁾ MDO min. detectable object at high measurement accuracy.

²⁾ MDO min. detectable object for standard measurement accuracy.

³⁾ Depending on beam separation without cross beam setting.

	High-speed scan	✓
	High measurement accuracy	✓
Applications	Switching output	Object detection/object width Object recognition Height classification Hole detection/hole size Outside/inside dimension Object position Hole position Zone definition
	Data interface	Object detection Hole detection Object height measurement Measurement of the outside dimension Measurement of the inside dimension Measurement of the object position Measurement of the hole position
Included with delivery		1 × sender 1 × receiver 1 × Fieldbus module 4/6 × QuickFix brackets (6 × QuickFix brackets for monitoring heights above 2 m) 1 × Quick Start Guide

1) MDO min. detectable object at high measurement accuracy.

2) MDO min. detectable object for standard measurement accuracy.

3) Depending on beam separation without cross beam setting.

Mechanics/electronics

Light source	LED, Infrared light
Wave length	850 nm
Supply voltage V_s	DC 19.2 V ... 28.8 V ¹⁾
Power consumption sender	58 mA ²⁾
Power consumption receiver	132 mA ²⁾
Fieldbus module current consumption	115 mA
Ripple	< 5 V _{pp}
Output current $I_{max.}$	100 mA
Output load, capacitive	100 nF
Output load, Inductive	1 H
Initialization time	< 1 s
Switching output	Push-pull: PNP/NPN
Connection type	Plug, M12, 5-pin, 0.22 m Connector M12, 12-pin, 0.21 m
Housing material	Aluminum
Display	LED
Enclosure rating	IP65, IP67 ³⁾
Circuit protection	U _V connections, reverse polarity protected Output Q short-circuit protected

1) Without load.

2) Without load with 24 V.

3) Operating in outdoor condition only with a external protection housing.

	Interference pulse suppression
Protection class	III
Weight	3.249 kg
Front screen	PMMA
Option	None
UL File No.	NRKH.E181493 (Sensor)

¹⁾ Without load.

²⁾ Without load with 24 V.

³⁾ Operating in outdoor condition only with a external protection housing.

Performance

Maximum range	7 m ¹⁾
Minimum range	≥ 0 m
Operating range	5 m
Response time	5.9 ms ²⁾

¹⁾ No reserve for environmental issue and deterioration of the diode.

²⁾ Without high speed.

Interfaces

EtherNet/IP™	✓
Digital output	Q ₁
Number	1

Ambient data

Shock resistance	Continuous shocks 10 g, 16 ms, 1000 shocks Single shocks 15 g, 11 ms 3 per axle
Vibration resistance	Sinusoidal oscillation 10-150 Hz 5 g
EMC	EN 60947-5-2
Ambient light immunity	Direct: 150,000 lx ¹⁾ Indirect: 200,000 lx ²⁾
Ambient operating temperature	-30 °C ... +55 °C
Ambient temperature, storage	-40 °C ... +70 °C

¹⁾ Outdoor mode.

²⁾ Light resistance indirect.

Certificates

EU declaration of conformity	✓
UK declaration of conformity	✓
ACMA declaration of conformity	✓
Moroccan declaration of conformity	✓
China RoHS	✓
cULus certificate	✓
Profinet certificate	✓
Photobiological safety (IEC EN 62471)	✓
Information according to Art. 3 of Data Act (Regulation EU 2023/2854)	✓

Classifications

ECLASS 5.0	27270910
ECLASS 5.1.4	27270910
ECLASS 6.0	27270910
ECLASS 6.2	27270910
ECLASS 7.0	27270910
ECLASS 8.0	27270910
ECLASS 8.1	27270910
ECLASS 9.0	27270910
ECLASS 10.0	27270910
ECLASS 11.0	27270910
ECLASS 12.0	27270910
ETIM 5.0	EC002549
ETIM 6.0	EC002549
ETIM 7.0	EC002549
ETIM 8.0	EC002549
UNSPSC 16.0901	39121528

Dimensional drawing



	A ¹⁾	B ²⁾
Beam separation 2.5 mm	62.25 (2.45)	17.15 (0.68)
Beam separation 5 mm	63.3 (2.49)	16.1 (0.63)
Beam separation 10 mm	68.3 (2.69)	16.1 (0.63)
Beam separation 20 mm	68.3 (2.69)/78.3 (3.08) ³⁾	16.1 (0.63)
Beam separation 25 mm	83.3 (3.28)	16.1 (0.63)
Beam separation 30 mm	88.3 (2.69)	16.1 (0.63)
Beam separation 50 mm	108.3 (4.26)	16.1 (0.63)

¹⁾ Distance: MLG-2 edge - first beam

²⁾ Distance: MLG-2 edge - last beam

³⁾ MLG20x-xx40: 68.3 mm
MLG20x-xx80: 78.3 mm

Dimensions in mm (inch)

- ① First beam
- ② last beam
- ③ detection height (see technical data)
- ④ Beam separation
- ⑤ Optical axis
- ⑥ status indicator: green, yellow, red LEDs
- ⑦ Connection
- ⑧ safety screw M4; turning moment 0,5 Nm
- ⑨ for thread bold M4; turning moment 0,5 Nm

Connection type and diagram PROFINET, EtherCAT®, EtherNet/IP



① Connection to fieldbus module

Pinouts Ethernet



- ① Connection cable receiver (2096010)
- ② T-piece
- ③ Connection cable (2096240)
- ④ connection receiver "DEVICE"

- ⑤ Connection cable "POWER" (2096010)
- ⑥ Ethernet Connection cable "BUS IN, BUS OUT"
- ⑦ Ethernet connection cable "CONFIG"

Adjustments



① status indicator: green, yellow, red LEDs

Connection diagram T-piece



Recommended accessories

Other models and accessories → www.sick.com/MLG-2

	Brief description	Type	part no.
connectors and cables			
	<ul style="list-style-type: none"> Description: Unshielded Connection type head A: Female connector, M12, 5-pin, A-coded Connection type head B: Female connector, M12, 5-pin, A-coded Connection type head C: Male connector, M12, 4-pin, A-coded 	SBO-02G12-SM	6029305
	<ul style="list-style-type: none"> Connection type head A: Male connector, M12, 4-pin, D-coded Connection type head B: Male connector, M12, 4-pin, D-coded Signal type: Ethernet Cable: 5 m, 4-wire, PUR, halogen-free Description: Ethernet, twisted pair, shielded Permitted cross-section: ≥ 0.25 mm² Application: Zones with oils and lubricants 	YM2D24-050EA2M2D24	6034422
	<ul style="list-style-type: none"> Description: Sensor/actuator cable, unshielded Connection type head A: Female connector, M12, 5-pin, straight, A-coded Connection type head B: Flying leads Signal type: Sensor/actuator cable Cable: 5 m, 5-wire, PVC Application: Uncontaminated zones, Zones with chemicals 	YF2A15-050VB5XLEAX	2096240
	<ul style="list-style-type: none"> Description: Sensor/actuator cable, unshielded Connection type head A: Female connector, M12, 5-pin, straight, A-coded Connection type head B: Male connector, M12, 5-pin, straight, A-coded Signal type: Sensor/actuator cable Cable: 5 m, 5-wire, PUR, halogen-free Application: Drag chain operation, Zones with oils and lubricants, Robot, Drag chain operation 	YF2A15-050UB5M2A15	2096010
	<ul style="list-style-type: none"> Connection type head A: Male connector, M12, 4-pin, straight, D-coded Connection type head B: Male connector, RJ45, 4-pin, straight Signal type: Ethernet, PROFINET Cable: 5 m, 4-wire, PUR, halogen-free Description: Ethernet, shielded, PROFINET Application: Drag chain operation, Zones with oils and lubricants 	YM2D24-050P-N1MRJA4	2106184
Mounting systems			
	<ul style="list-style-type: none"> Description: Mounting bracket for external mounting of the fieldbus module, 1 × mounting bracket and 1 × M5 × 6 screw Material: Stainless steel Details: Stainless steel V2A (1.4301) 	BEF-WN-FBM-SET1	2082322

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We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

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