

BTF13-A1ZM20S01

HighLine

WIRE DRAW ENCODERS



Ordering information

Туре	part no.
BTF13-A1ZM20S01	1133362

Included in delivery: MRA-F130-120D1 (1), AHM36A-S3PZ000S20 (1)

Other models and accessories → www.sick.com/HighLine



Detailed technical data

Features

Special device	J
Specialty	BTF13-A1AM2020 successor: Integrated encoder: AHM36A-S3PZ000S20, 1131635
Standard reference device	BTF13-A1AM2020, 1034302

Safety-related parameters

MTTF _D (mean time to dangerous failure)	230 years (EN ISO 13849-1) ¹⁾
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¹⁾ This product is a standard product and does not constitute a safety component as defined in the Machinery Directive. Calculation based on nominal load of components, average ambient temperature 40°C, frequency of use 8760 h/a. All electronic failures are considered hazardous. For more information, see document no. 8015532.

Performance

Measurement range	0 m 20 m
Encoder	Absolute encoders
Resolution (wire draw + encoder)	0.05 mm ^{1) 2)}
Repeatability	≤ 2 mm ³⁾
Linearity	≤ ± 2 mm ³⁾
Hysteresis	≤ 5 mm ³⁾

 $^{^{1)}}$ The values shown have been rounded.

Interfaces

Communication interface	SSI
Programmable/configurable	✓

Electronics

Connection type	Special version
Connection type Detail	Cable, 8-wire, with male connector, M23, 12-pin, universal, 0.1 m
Supply voltage	4.5 V DC 32 V DC

²⁾ Example calculation based on the BTF08 with PROFINET: 200 mm (wire draw length per revolution - see Mechanical data): 262,144 (number of steps per revolution) = 0.001 mm (resolution of wire draw + encoder combination).

 $^{^{}m 3)}$ Value applies to wire draw mechanism.

Power consumption	≤ 1.5 W (without load)
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Mechanics

Weight	5.2 kg
Measuring wire material	Highly flexible stranded steel 1,4401 stainless steel V4A
Measuring wire diameter	0.81 mm
Weight (measuring wire)	2.6 g/m
Housing material, wire draw mechanism	Aluminum (anodised), plastic
Spring return force	10 N 20 N ¹⁾
Length of wire pulled out per revolution	332.4 mm
Life of wire draw mechanism	Typ. 1,000,000 cycles ^{2) 3)}
Actual wire draw length	20.2 m
Wire acceleration	30 m/s ²
Operating speed	6 m/s
Mounted encoder	ATM60 SSI, AHM36A-S3PZ000S20, 1131635
Mounted mechanic	MRA-F130-120D1, 6028628

 $^{^{1)}}$ These values were measred at an ambient temperature of 25 $\,^{\circ}$ C. There may be variations at other temperatures.

Ambient data

EMC	According to EN 61000-6-2 and EN 61000-6-3
Enclosure rating	IP64, mounted mechanic
Operating temperature range	-20 °C +70 °C

Certificates

EU declaration of conformity	1
UK declaration of conformity	√
ACMA declaration of conformity	✓
Moroccan declaration of conformity	1
China RoHS	1

Classifications

ECLASS 5.0	27270590
ECLASS 5.1.4	27270590
ECLASS 6.0	27270590
ECLASS 6.2	27270590
ECLASS 7.0	27270590
ECLASS 8.0	27270590
ECLASS 8.1	27270590
ECLASS 9.0	27270590
ECLASS 10.0	27270613
ECLASS 11.0	27270503
ECLASS 12.0	27270503

 $^{^{2)}}$ Average values, which depend on the application.

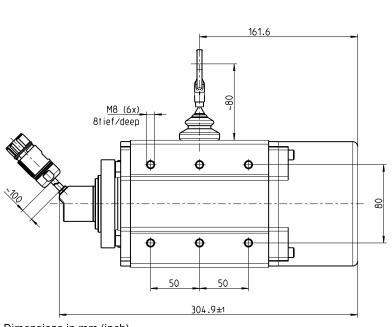
³⁾ The service life depends on the type of load. This is influenced by environmental conditions, the installation location, the measuring range in use, the traversing speed, and acceleration.

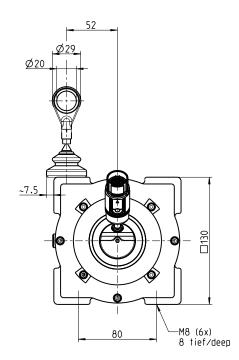
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ETIM 5.0	EC001486
ETIM 6.0	EC001486
ETIM 7.0	EC001486
ETIM 8.0	EC001486
UNSPSC 16.0901	41112113

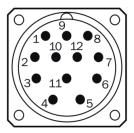
Dimensional drawing





Dimensions in mm (inch)

Anschlussbelegung



PIN	Signal	Explanation
1	GND	Ground connection
2	Data+	Interface signal
3	Clock+	Interface signal
4	n/c	Not connected
5	n/c	Not connected
6	n/c	Not connected
7	n/c	Not connected
8	Us	Operating voltage
9	SET	Electronic adjustment
10	Data-	Interface signal
11	Clock-	Interface signal
12	V/R	Sequence in direction of rotation
	Screen	Housing potential

Recommended accessories

Other models and accessories → www.sick.com/HighLine

	Brief description	Туре	part no.		
Wire draw mechanism					
	 Product segment: Wire draw mechanism Product family: Wire draw mechanism for wire draw encoders Description: HighLine wire draw mechanism for servo flange with 6 mm shaft, measuring range 0 m 2 m Items supplied: Without encoder 	MRA-F080-102D2	6028625		
programming devices					
	 Product segment: Programming devices Product family: PGT-01-S Description: Programming tool for ATM60, ATM90, and KH53 Items supplied: Power supply, interface, link cable, encoder cable, and software 	PGT-01-S	1030111		

	Brief description	Туре	part no.		
connectors and cables					
	Connection type head A: Female connector, M23, 12-pin, straight, A-coded Signal type: HIPERFACE [®] , SSI, Incremental Description: HIPERFACE [®] , shieldedSSIIncremental Connection systems: Solder connection	DOS-2312-G	6027538		
	Connection type head A: Male connector, M23, 12-pin, straight, A-coded Signal type: HIPERFACE [®] , SSI, Incremental, RS-422 Description: HIPERFACE [®] , shieldedSSIIncrementalRS-422 Connection systems: Solder connection	STE-2312-G	6027537		
	 Connection type head A: Female connector, M23, 12-pin, straight Connection type head B: Flying leads Signal type: SSI, RS-422, TTL, HTL Cable: 1.5 m, 12-wire, PUR, halogen-free Description: SSI, shielded, RS-422, TTL, HTL 	DOL-2312- G1M5MA1	2029200		
	 Connection type head A: Female connector, M23, 12-pin, straight Connection type head B: Flying leads Signal type: SSI, RS-422, TTL, HTL Cable: 3 m, 12-wire, PUR, halogen-free Description: SSI, shielded, RS-422, TTL, HTL 	DOL-2312- GO3MMA1	2029201		
	 Connection type head A: Female connector, M23, 12-pin, straight Connection type head B: Flying leads Signal type: SSI, RS-422, TTL, HTL Cable: 5 m, 12-wire, PUR, halogen-free Description: SSI, shielded, RS-422, TTL, HTL 	DOL-2312- G05MMA1	2029202		
	 Connection type head A: Female connector, M23, 12-pin, straight Connection type head B: Flying leads Signal type: SSI, RS-422, TTL, HTL Cable: 10 m, 12-wire, PUR, halogen-free Description: SSI, shielded, RS-422, TTL, HTL 	DOL-2312- G10MMA1	2029203		
	 Connection type head A: Female connector, M23, 12-pin, straight Connection type head B: Flying leads Signal type: SSI, RS-422 Cable: 20 m, 12-wire, PUR, halogen-free Description: SSI, shielded, RS-422 	DOL-2312- G20MMA1	2029204		
-	 Connection type head A: Female connector, M23, 12-pin, straight Connection type head B: Flying leads Signal type: SSI, RS-422 Cable: 30 m, 12-wire, PUR, halogen-free Description: SSI, shielded, RS-422 	DOL-2312- G30MMA1	2029205		
	 Connection type head A: Female connector, M23, 9-pin, straight, A-coded Signal type: HIPERFACE[®], SSI, Incremental Description: HIPERFACE[®], shieldedSSIIncremental Connection systems: Solder connection 	DOS-2309-G	6028533		
	 Connection type head A: Female connector, M23, 12-pin, straight, A-coded Signal type: HIPERFACE[®], SSI, Incremental Description: HIPERFACE[®], shieldedSSIIncremental Connection systems: Solder connection 	DOS-2312-G02	2077057		
(H ⁻ O)	 Connection type head A: Female connector, M23, 12-pin, angled, A-coded Signal type: HIPERFACE[®], SSI, Incremental Description: HIPERFACE[®], shieldedSSIIncremental Connection systems: Solder connection 	DOS-2312-W01	2072580		
	 Connection type head A: Female connector, M23, 12-pin, straight Connection type head B: Flying leads Signal type: SSI, RS-422, TTL, HTL Cable: 5 m, 12-wire, PUR, halogen-free Description: SSI, shielded, RS-422, TTL, HTL 	DOL-2312-G05MHA1	2059786		

	Brief description	Туре	part no.		
Mounting systems					
	Description: Flange adapter for HighLine wire draw mechanisms, adaption of face mount flange with centering hub 20 mm to 50 mm servo flange Material: Aluminum Details: Aluminum Items supplied: Including 3 countersunk screws M3 x 10	BEF-FA-020-050WDE	2073776		
0	Description: Joint ball for later insertion in wire end ring with 20 mm diameter. The use of this joint ball enables movement in multiple levels of freedom.	Joint protection for wire rope BTF/PRF/MRA	5318683		
	Description: Compressed air attachment for MRA-F080 and MRA-F130 HighLine wire draw mechanism	MRA-F-P	6073769		
	Description: Additional brush attachment for wire draw mechanism MRA-F130 (5 m, 10 m, 20 m and 30 m from HighLine series)	MRA-F130-B	6038562		
	Description: Wire draw deflection pulley for wire draw mechanism MRA-F130 (5m, 10m, 20m and 30m from HighLine series)	MRA-F130-R	6028631		

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