



# WTM12L-1H161120A00

## W12

PHOTOELECTRIC SENSORS

**SICK**  
Sensor Intelligence.



Illustration may differ



Ordering information

Type	part no.
WTM12L-1H161120A00	1126071

Other models and accessories → [www.sick.com/W12](http://www.sick.com/W12)

Detailed technical data

Features

Functional principle		Photoelectric proximity sensor
Functional principle detail		Background suppression, Foreground suppression, MultiMode, distance value
MultiMode		1 Background suppression 2 Foreground suppression 3 Two Value Teach-in 4 Two independent switching points 5 Window 6 ApplicationSelect M manual / measurement
Sensing range		
	Sensing range min.	80 mm (mode 1, 3, 4, 5)
		0 mm (mode 2)
		80 mm (mode 1 and 6 combined)
	Sensing range max.	850 mm (mode 1, 3, 4, 5)
		350 mm (mode 2)
		1,200 mm (mode 1 and 6 combined)
Adjustable switching threshold for background suppression		90 mm ... 850 mm (mode 1, 3, 4, 5)

1) 90% remission factor.  
2) Equivalent to 1  $\sigma$ .  
3) See repeatability characteristic lines.  
4) Do not intentionally look into the laser beam. Never point the laser beam at people's eyes.

Adjustable switching threshold for foreground suppression		90 mm ... 1,200 mm (mode 1 and 6 combined)
		100 mm ... 350 mm (mode 2)
	Reference object	Object with 90% remission factor (complies with standard white according to DIN 5033)
Minimum distance between set sensing range and background (black 6% / white 90%)		6 mm, at a distance of 250 mm (mode 1, 3, 4, 5)
		6 mm, at a distance of 650 mm (mode 1 and 6 combined)
Minimum object height at set sensing range in front of black background (6% remission factor)		2.2 mm, at a distance of 150 mm (mode 2)
Recommended sensing range for the best performance		100 mm ... 300 mm (mode 1, 3, 4, 5)
		100 mm ... 200 mm (mode 2)
		100 mm ... 700 mm (mode 1 and 6 combined)
<b>Distance value</b>		
	Measuring range	100 mm ... 850 mm
	Resolution	1 mm
	Repeatability	0,1 mm ... 6 mm <sup>1) 2) 3)</sup>
	Accuracy	Typ. 6.0 mm at 100 ... 200 mm distance <sup>1)</sup>
		Typ. 12 mm at 200 ... 400 mm distance <sup>1)</sup>
		Typ. 30 mm at 400 ... 800 mm distance <sup>1)</sup>
	Distance value output	Via IO-Link
	Update rate of the distance value	20 ms
<b>Emitted beam</b>		
	Light source	Laser
	Type of light	Visible red light
	Shape of light spot	Ellipse shape
	Light spot size (distance)	2.2 mm x 1.2 mm (300 mm)
	Maximum dispersion of the emitted beam around the standardized transmission axis (squint angle)	< +/- 1.0° (at T <sub>U</sub> = +23 °C)
<b>Key laser figures</b>		
	Normative reference	EN 60825-1:2014, IEC 60825-1:2014
	Laser class	1 <sup>4)</sup>
	Wave length	655 nm
	Pulse duration	4 µs
	Maximum pulse power	< 6.74 mW
	Average service life	50,000 h at T <sub>U</sub> = +25 °C
<b>Smallest detectable object (MDO) typ.</b>		
		2.5 mm, at a distance of 300 mm, mode 1, 3, 4, 5
		2.5 mm, at a distance of 200 mm, mode 2
		1.3 mm, at a distance of 650 mm, mode 1 and 6 combined

<sup>1)</sup> 90% remission factor.

<sup>2)</sup> Equivalent to 1 σ.

<sup>3)</sup> See repeatability characteristic lines.

<sup>4)</sup> Do not intentionally look into the laser beam. Never point the laser beam at people's eyes.

- 1) 90% remission factor.
- 2) Equivalent to 1  $\sigma$ .
- 3) See repeatability characteristic lines.
- 4) Do not intentionally look into the laser beam. Never point the laser beam at people's eyes.

<b>MTTF<sub>D</sub></b>	280 years
<b>DC<sub>avg</sub></b>	0 %
<b>T<sub>M</sub> (mission time)</b>	10 years

IO-Link		✔ , IO-Link V1.1
	Data transmission rate	COM2 (38,4 kBaud)
	Cycle time	2.3 ms
	Process data length	16 Bit
	Process data structure	Bit 0 = switching signal Q <sub>L1</sub>
		Bit 1 = switching signal Q <sub>L2</sub>
		Bit 2 ... 15 = Current receiver level (live)
	VendorID	26
	DeviceID HEX	0x8002CC
	DeviceID DEC	8389324
Compatible master port type	A	
SIO mode support	Yes	

## Electronics

Supply voltage U <sub>B</sub>		10 V DC ... 30 V DC <sup>1)</sup>
Ripple		≤ 5 V
Usage category		DC-12 (According to EN 60947-5-2) DC-13 (According to EN 60947-5-2)
Current consumption		≤ 14 mA, without load. At U <sub>B</sub> = 24 V
Protection class		III
Digital output		
	Number	2 (Complementary)
	Type	Push-pull: PNP/NPN
	Switching mode	Light/dark switching
	Signal voltage PNP HIGH/LOW	Approx. U <sub>B</sub> -2.5 V / 0 V
	Signal voltage NPN HIGH/LOW	Approx. U <sub>B</sub> / < 2.5 V
	Output current I <sub>max</sub> .	≤ 100 mA
	Circuit protection outputs	Reverse polarity protected Overcurrent protected Short-circuit protected
	Response time	≤ 500 μs <sup>2) 3)</sup> ≤ 1,000 μs <sup>2) 4)</sup> ≤ 15 ms <sup>2) 5)</sup>
	Repeatability (response time)	150 μs (mode 1, 2, 3) <sup>2)</sup> 350 μs (mode 4, 5) <sup>2)</sup> 5 ms (mode 1 and 6 combined) <sup>2)</sup>
	Switching frequency	1,000 Hz (mode 1, 2, 3) <sup>6)</sup> 500 Hz (mode 4, 5) <sup>6)</sup> 30 Hz (mode 1 and 6 combined) <sup>6)</sup>
Pin/Wire assignment		
	BN	+ (L+)
	WH	Q̄ <sub>L1</sub> /MF Digital output, dark switching, object present → output Q̄ <sub>L1</sub> LOW (Mode 1, 3, 5, 6) <sup>7)</sup> The pin 2 function of the sensor can be configured  Digital output, light switching, object present → output Q <sub>L1</sub> LOW (Mode 2) <sup>7)</sup> Additional possible settings via IO-Link
		Digital output, light switching, object present → output Q <sub>L2</sub> HIGH (Mode 4) <sup>7)</sup>
	BU	- (M)
	BK	Q <sub>L1</sub> /C Digital output, light switching, object present → output Q <sub>L1</sub> HIGH (Mode 1, 3, 4, 5, 6) <sup>7)</sup>

<sup>1)</sup> Limit values.

<sup>2)</sup> Signal transit time with resistive load in switching mode.

<sup>3)</sup> Mode 1, 2, 3.

<sup>4)</sup> Mode 4, 5.

<sup>5)</sup> Mode 1 and 6 combined.

<sup>6)</sup> With light/dark ratio 1:1.

<sup>7)</sup> This switching output must not be connected to another output.

	The pin 4 function of the sensor can be configured
	Digital output, dark switching, object present → output $\bar{Q}L1$ HIGH (Mode 2) <sup>7)</sup> Additional possible settings via IO-Link
	IO-Link communication C

<sup>1)</sup> Limit values.

<sup>2)</sup> Signal transit time with resistive load in switching mode.

<sup>3)</sup> Mode 1, 2, 3.

<sup>4)</sup> Mode 4, 5.

<sup>5)</sup> Mode 1 and 6 combined.

<sup>6)</sup> With light/dark ratio 1:1.

<sup>7)</sup> This switching output must not be connected to another output.

## Mechanics

<b>Housing</b>	Rectangular
<b>Dimensions (W x H x D)</b>	15.6 mm x 49.5 mm x 43.1 mm
<b>Connection</b>	Cable, 4-wire, 2 m
<b>Connection detail</b>	
Deep-freeze property	Do not bend below 0 °C
Conductor size	0.14 mm <sup>2</sup>
Cable diameter	Ø 3.4 mm
Length of cable (L)	2 m
Bending radius	For flexible use > 12 x cable diameter
Bending cycles	1,000,000
<b>Material</b>	
Housing	Metal, zinc diecast
Front screen	Plastic, PMMA
Cable	Plastic, PVC
<b>Weight</b>	Approx. 132 g
<b>Maximum tightening torque of the fixing screws</b>	1.4 Nm

## Ambient data

<b>Enclosure rating</b>	IP66 (EN 60529) IP67 (EN 60529) IP69 (EN 60529)
<b>Ambient operating temperature</b>	-20 °C ... +55 °C
<b>Ambient temperature, storage</b>	-40 °C ... +70 °C
<b>Warm-up time</b>	< 15 min, Where T <sub>u</sub> is under -10 °C
<b>Typ. Ambient light immunity</b>	Artificial light: ≤ 50,000 lx Sunlight: ≤ 50,000 lx
<b>Shock resistance</b>	50 g, 11 ms (25 positive and 25 negative shocks along X, Y, Z axes, 150 total shocks (EN60068-2-27))
<b>Vibration resistance</b>	10 Hz ... 2,000 Hz (Amplitude 0.5 mm / 10 g, 20 sweeps per axis, for X, Y, Z axes, 1 octave/min, (EN60068-2-6))
<b>Air humidity</b>	35 % ... 95 %, relative humidity (no condensation)
<b>Electromagnetic compatibility (EMC)</b>	EN 60947-5-2
<b>Resistance to cleaning agent</b>	ECOLAB
<b>UL File No.</b>	NRKH.E181493 & NRKH7.E181493

## Smart Task

<b>Smart Task name</b>	Base logics
<b>Logic function</b>	Direct AND OR
<b>Timer function</b>	Deactivated Switch-on delay Off delay ON and OFF delay Impulse (one shot)
<b>Inverter</b>	Yes
<b>Switching frequency</b>	SIO Logic: 900 Hz (mode 1, 2, 3) <sup>1)</sup> SIO Logic: 450 Hz (mode 4, 5) <sup>1)</sup> SIO Logic: 30 Hz (mode 1 and 6 combined) <sup>1)</sup> IOL: 800 Hz (mode 1, 2, 3) <sup>2)</sup> IOL: 450 Hz (mode 4, 5) <sup>2)</sup> IOL: 30 Hz (mode 1 and 6 combined) <sup>2)</sup>
<b>Response time</b>	SIO logic: 550 µs (mode 1, 2, 3) <sup>1)</sup> SIO Logic: 1100 µs (mode 4, 5) <sup>1)</sup> SIO Logic: 15 ms (mode 1 and 6 combined) <sup>1)</sup> IOL: 600 µs (mode 1, 2, 3) <sup>2)</sup> IOL: 1100 µs (mode 4, 5) <sup>2)</sup> IOL: 15 ms (mode 1 and 6 combined) <sup>2)</sup>
<b>Repeatability</b>	SIO Logic: 200 µs (mode 1, 2, 3) <sup>1)</sup> SIO Logic: 400 µs (mode 4, 5) <sup>1)</sup> SIO Logic: 5 ms (mode 1 and 6 combined) <sup>1)</sup> IOL: 250 µs (mode 1, 2, 3) <sup>2)</sup> IOL: 450 µs (mode 4, 5) <sup>2)</sup> IOL: 5 ms (mode 1 and 6 combined) <sup>2)</sup>
<b>Switching signal</b>	
Switching signal $Q_{L1}$	Switching output
Switching signal $\bar{Q}_{L1}$	Switching output

<sup>1)</sup> Use of Smart Task functions without IO-Link communication (SIO mode).

<sup>2)</sup> Use of Smart Task functions with IO-Link communication function.

## Diagnosis

<b>Device temperature</b>	
Measuring range	Very cold, cold, moderate, warm, hot
<b>Device status</b>	Yes
<b>Detailed device status</b>	Yes
<b>Operating hour counter</b>	Yes
<b>Operating hours counter with reset function</b>	Yes
<b>Quality of teach</b>	Yes

## Classifications

<b>ECLASS 5.0</b>	27270904
<b>ECLASS 5.1.4</b>	27270904
<b>ECLASS 6.0</b>	27270904
<b>ECLASS 6.2</b>	27270904

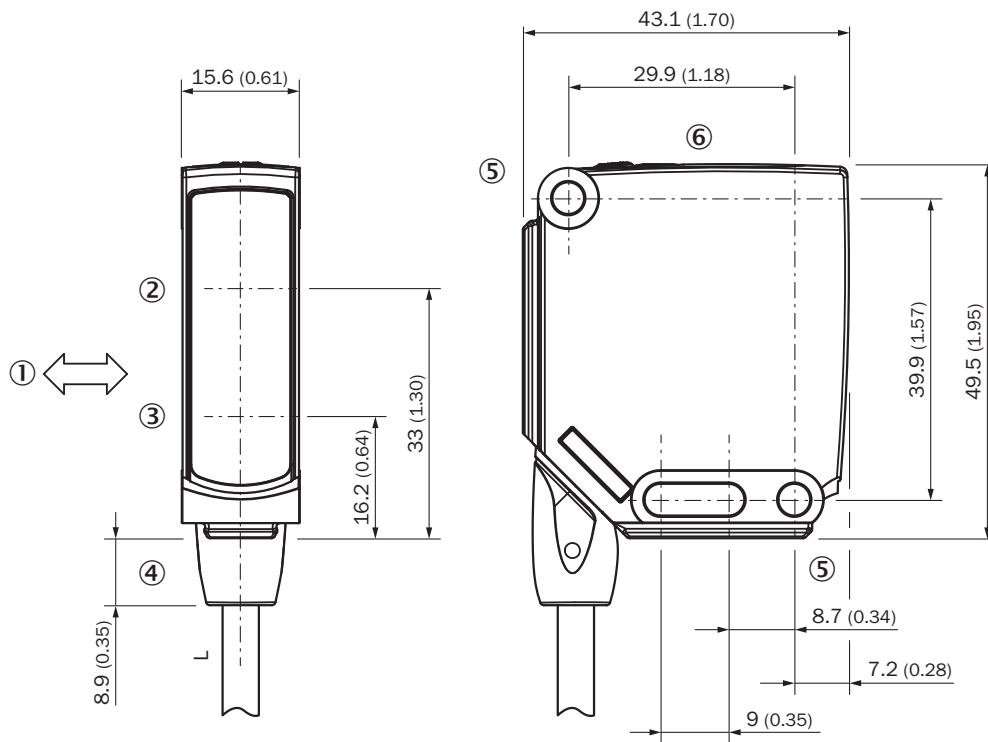
<b>ECLASS 7.0</b>	27270904
<b>ECLASS 8.0</b>	27270904
<b>ECLASS 8.1</b>	27270904
<b>ECLASS 9.0</b>	27270904
<b>ECLASS 10.0</b>	27270904
<b>ECLASS 11.0</b>	27270904
<b>ECLASS 12.0</b>	27270903
<b>ETIM 5.0</b>	EC002719
<b>ETIM 6.0</b>	EC002719
<b>ETIM 7.0</b>	EC002719
<b>ETIM 8.0</b>	EC002719
<b>UNSPSC 16.0901</b>	39121528

### Certificates

<b>EU declaration of conformity</b>	✓
<b>UK declaration of conformity</b>	✓
<b>ACMA declaration of conformity</b>	✓
<b>Moroccan declaration of conformity</b>	✓
<b>China RoHS</b>	✓
<b>ECOLAB certificate</b>	✓
<b>cULus certificate</b>	✓
<b>IO-Link certificate</b>	✓
<b>Laser safety (IEC 60825-1) declaration of manufacturer</b>	✓
<b>Information according to Art. 3 of Data Act (Regulation EU 2023/2854)</b>	✓



## Dimensional drawing

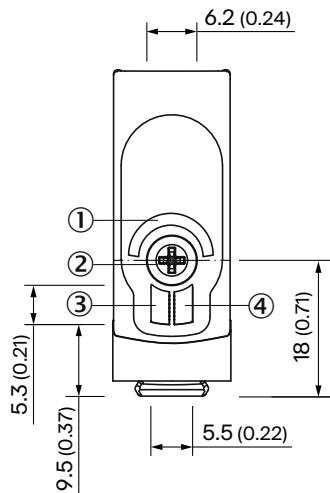


Dimensions in mm (inch)

For length of cable (L), see technical data

- ① Standard direction of the material being detected
- ② Center of optical axis, receiver
- ③ Center of optical axis, sender
- ④ Connection
- ⑤ Mounting hole,  $\varnothing$  4.2 mm
- ⑥ display and adjustment elements

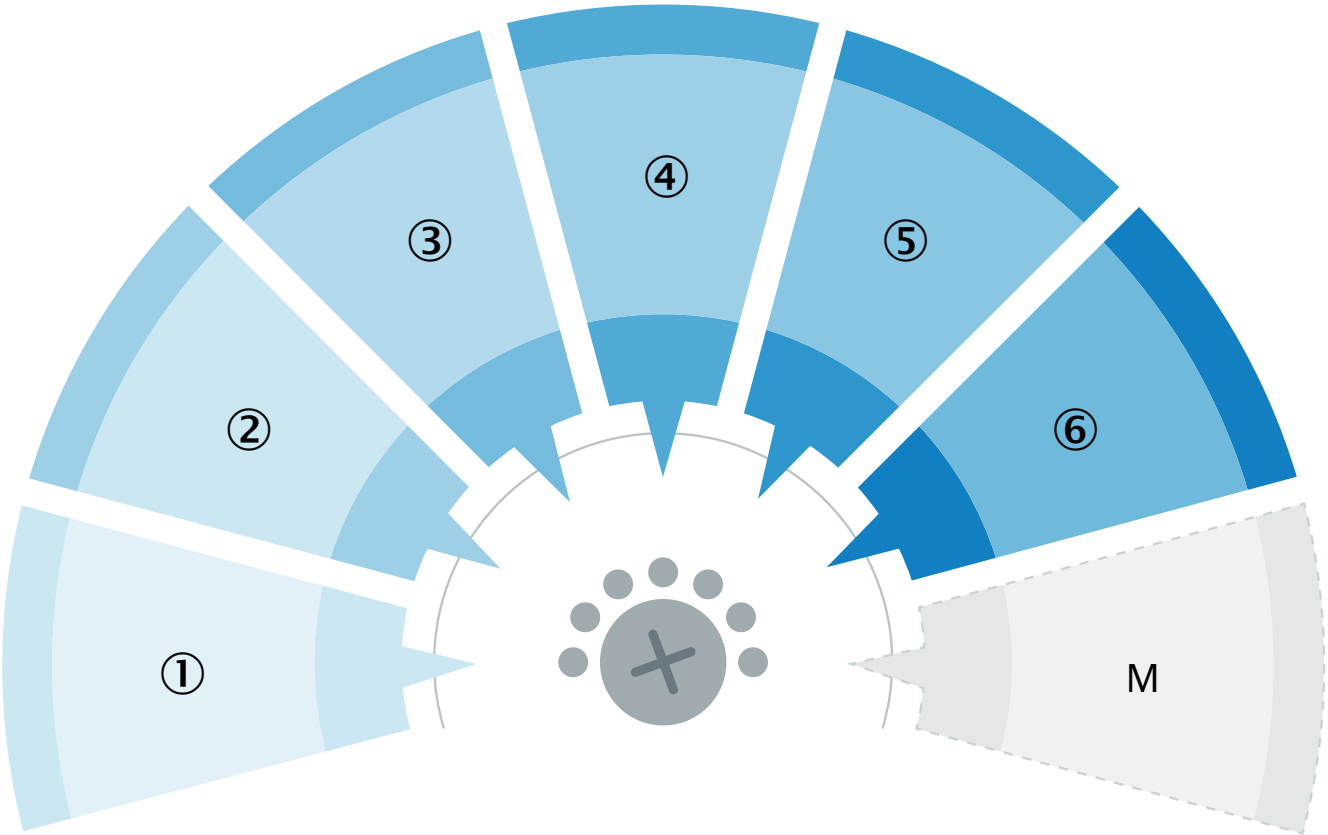
## display and adjustment elements



- ① LED blue
- ② Teach-Turn adjustment

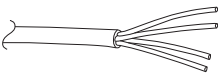
- ③ LED green
- ④ LED yellow

Display and setting detail

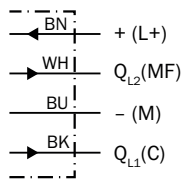


MultiMode settings	
1	Background suppression
2	Foreground suppression
3	Two Value Teach-in
4	Two independent switching points
5	Window
6	ApplicationSelect
M	Manual / measurement

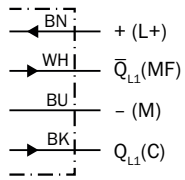
Connection type Cable, 4-wire



### Connection diagram Cd-599 (Mode 4)



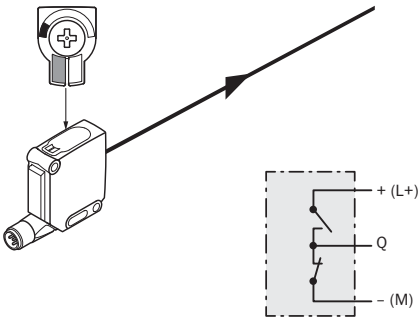
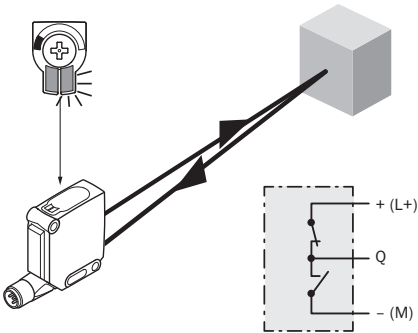
### Connection diagram Cd-600 (Mode 1, 2, 3, 5, 6)



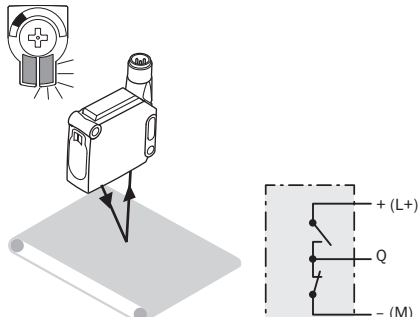
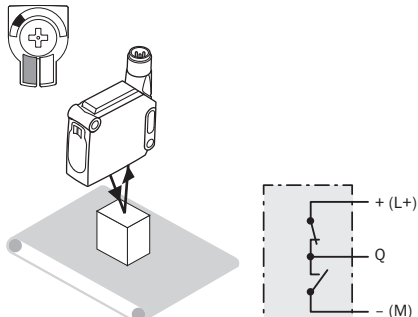
### Truth table Push-pull: PNP/NPN – dark switching $\bar{Q}$ (MultiMode 1, 3, 5, 6)

	Dark switching $\bar{Q}$ (normally closed (upper switch), normally open (lower switch))	
	Object not present → Output HIGH	Object present → Output LOW
Light receive	✗	✓
Light receive indicator	✗	☀
Load resistance to L+	✗	⚡
Load resistance to M	⚡	✗

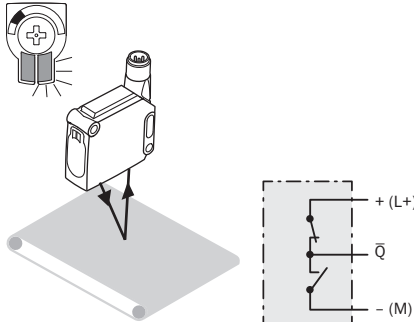
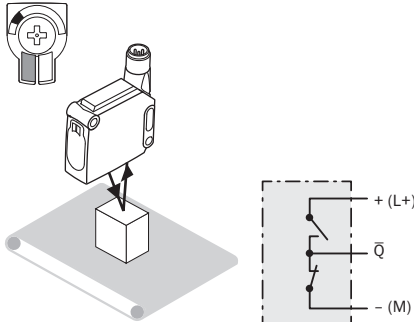
Truth table Push-pull: PNP/NPN – light switching Q (MultiMode 1, 3, 5, 6)

	Light switching Q (normally open (upper switch), normally closed (lower switch))	
	Object not present → Output LOW	Object present → Output HIGH
Light receive	✗	✓
Light receive indicator	✗	☀
Load resistance to L+	⚡	✗
Load resistance to M	✗	⚡
		

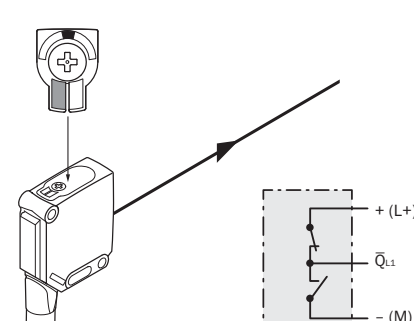
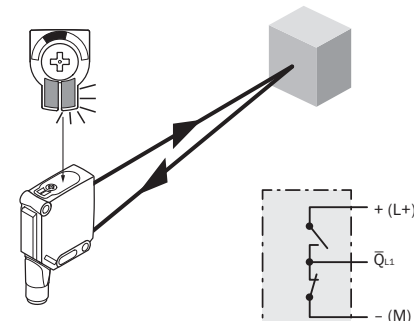
Truth table Push-pull: PNP/NPN – light switching Q (MultiMode 2)

	Light switching Q (normally open (upper switch), normally closed (lower switch))	
	Object not present → Output LOW	Object present → Output HIGH
Light receive	✗	✓
Light receive indicator	✗	☀
Load resistance to L+	⚡	✗
Load resistance to M	✗	⚡
		

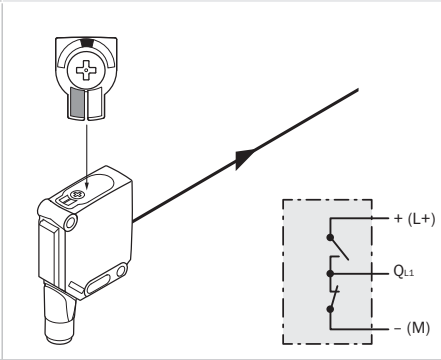
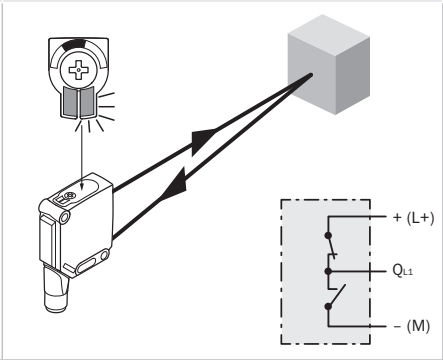
Truth table Push-pull: PNP/NPN – dark switching  $\bar{Q}$  (MultiMode 2)

	Dark switching $\bar{Q}$ (normally closed (upper switch), normally open (lower switch))	
	Object not present → Output HIGH	Object present → Output LOW
Light receive	✗	✓
Light receive indicator	✗	●
Load resistance to L+	✗	⚡
Load resistance to M	⚡	✗
		

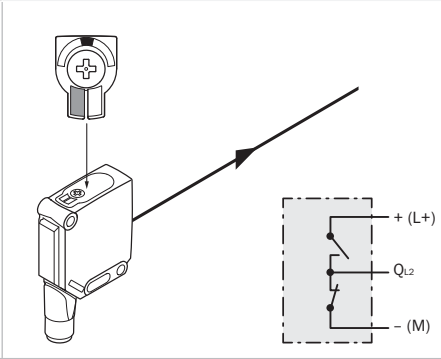
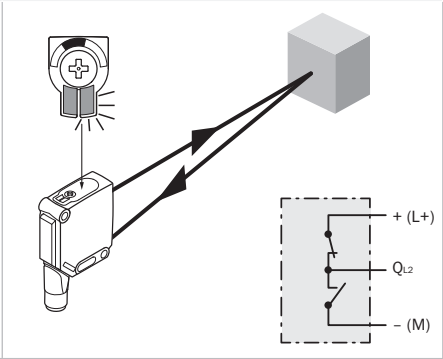
Truth table Push-pull: PNP/NPN – dark switching  $\bar{Q}_{L1}$  (MultiMode 4)

	Dark switching $\bar{Q}_{L1}$ (normally closed (upper switch), normally open (lower switch))	
	Object not present → Output HIGH	Object present → Output LOW
Light receive	✗	✓
Light receive indicator	✗	●
Load resistance to L+	✗	⚡
Load resistance to M	⚡	✗
		

Truth table Push-pull: PNP/NPN – light switching QL1 (MultiMode 4)

	Light switching Q <sub>L1</sub> (normally open (upper switch), normally closed (lower switch))	
	Object not present → Output LOW	Object present → Output HIGH
Light receive	✗	✓
Light receive indicator	✗	☀
Load resistance to L+	⚡	✗
Load resistance to M	✗	⚡
		

Truth table Push-pull: PNP/NPN – light switching QL2 (MultiMode 4)

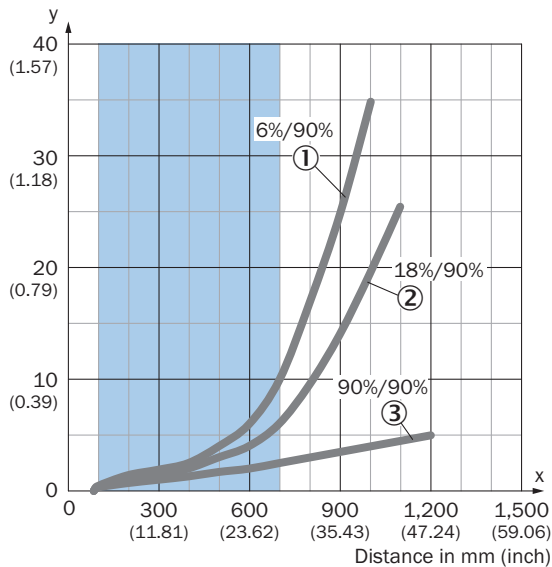
	Light switching Q <sub>L2</sub> (normally open (upper switch), normally closed (lower switch))	
	Object not present → Output LOW	Object present → Output HIGH
Light receive	✗	✓
Light receive indicator	✗	☀
Load resistance to L+	⚡	✗
Load resistance to M	✗	⚡
		

## Truth table Push-pull: PNP/NPN – dark switching $\bar{Q}_{L2}$ (MultiMode 4)

	Dark switching $\bar{Q}_{L2}$ (normally closed (upper switch), normally open (lower switch))	
	Object not present → Output HIGH	Object present → Output LOW
Light receive	✗	✓
Light receive indicator	✗	☀
Load resistance to L+	✗	⚡
Load resistance to M	⚡	✗

## Characteristic curve Mode 1 and 6 combined

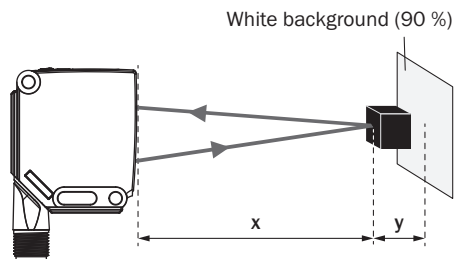
Minimum distance in mm (y) between the set sensing range and white background (90 % remission)



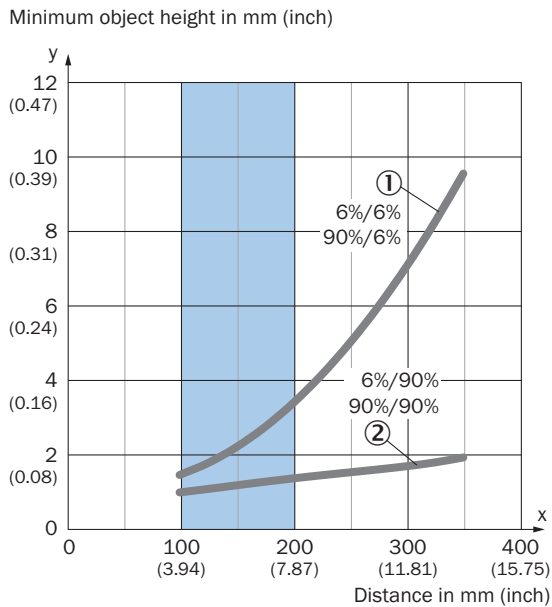
Recommended sensing range for the best performance

- ① Black object, 6% remission factor
- ② Gray object, 18% remission factor
- ③ White object, 90% remission factor

Example:  
Safe suppression of the background



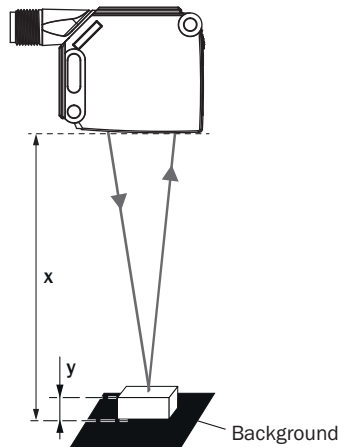
## Characteristic curve Mode 2



Recommended sensing range for the best performance

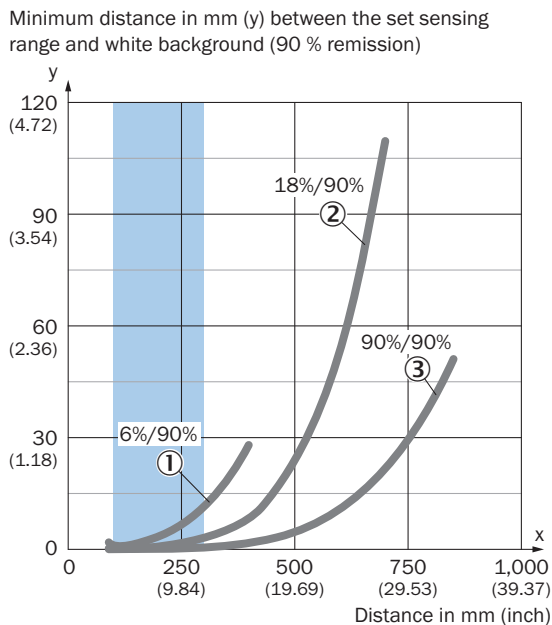
- ① Black background, 6% remission factor
- ② White background, 90% remission factor

Example:  
Reliable detection of the object



Black background (6 % remission factor)  
Distance of sensor to background  $x = 150$  mm  
Required minimum object height  $y = 2.2$  mm  
For all objects regardless of their colors

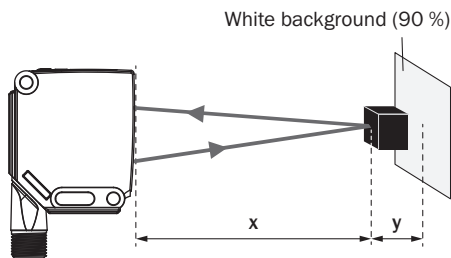
## Characteristic curve Mode 1, 3, 4, 5



Recommended sensing range for the best performance

- ① Black object, 6% remission factor
- ② Gray object, 18% remission factor
- ③ White object, 90% remission factor

Example:  
Safe suppression of the background

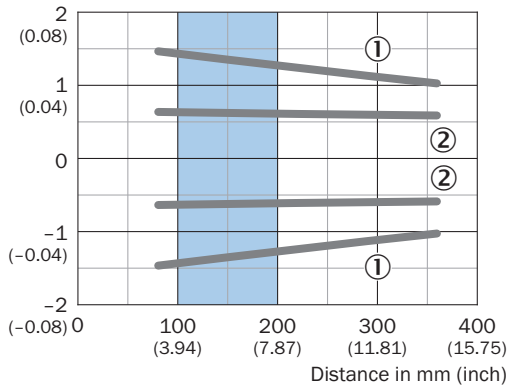


Black object (6 % remission)  
Set sensing range  $x = 250$  mm  
Needed minimum distance to white background  $y = 6$  mm



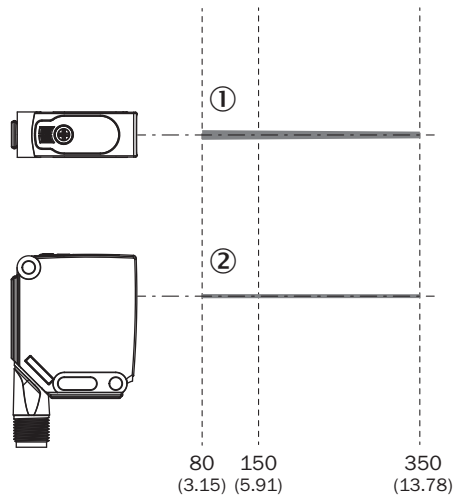
## Light spot size Mode 2

Dimensions in mm (inch)



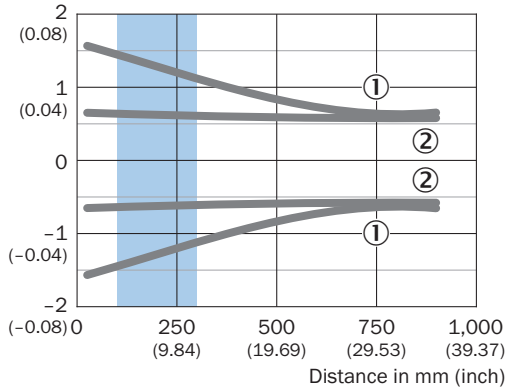
Recommended sensing range for the best performance

- ① Light spot horizontal
- ② Light spot vertical



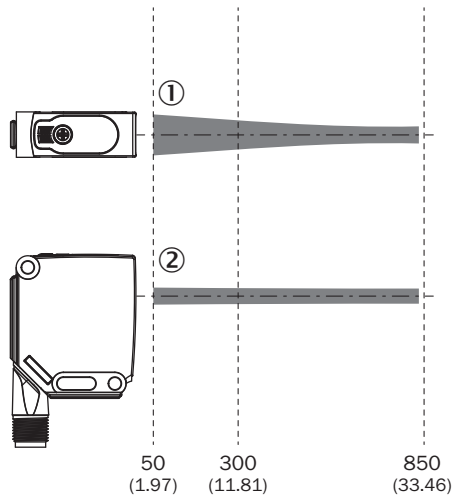
## Light spot size Mode 1, 3, 4, 5

Dimensions in mm (inch)

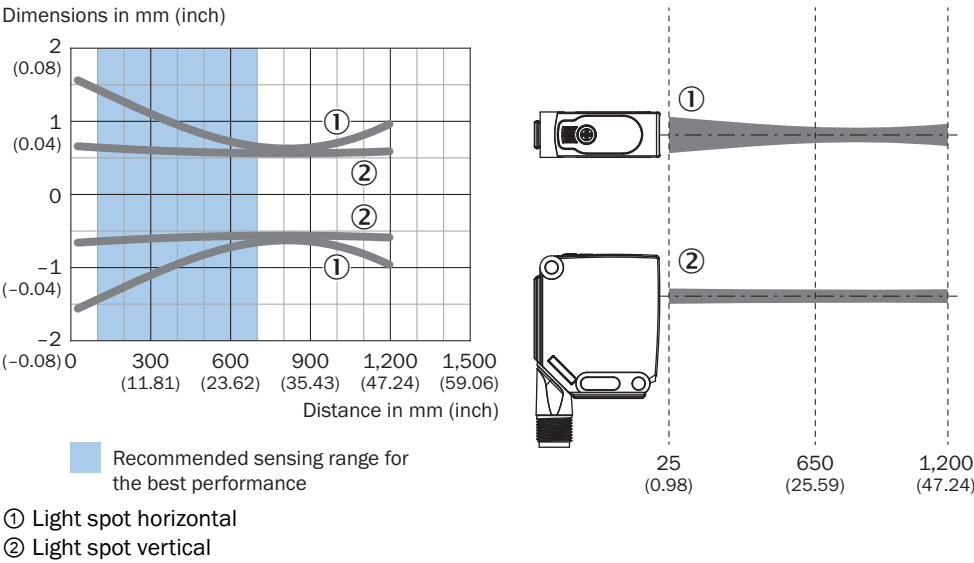


Recommended sensing range for the best performance

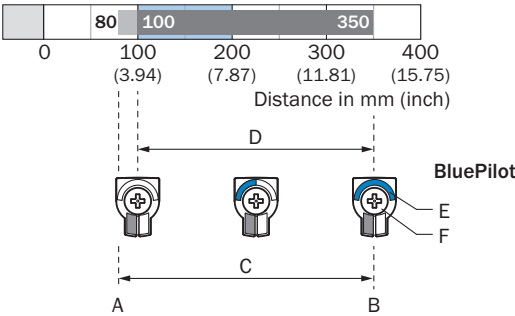
- ① Light spot horizontal
- ② Light spot vertical



Light spot size Mode 1 and 6 combined

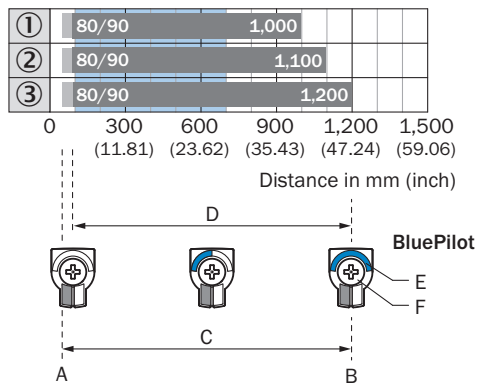


Sensing range diagram Mode 2



Recommended sensing range for the best performance	
A	Sensing range min. in mm
B	Sensing range max. in mm
C	Field of view
D	Adjustable switching threshold for background suppression
E	Sensing range indicator
F	Teach-Turn adjustment

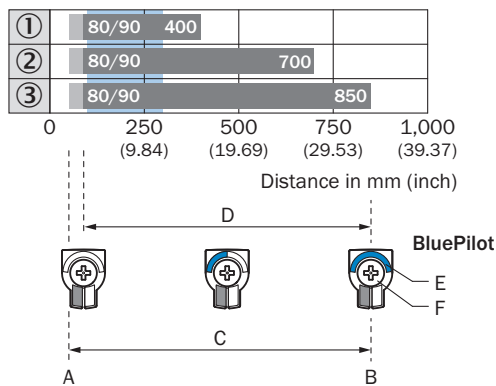
## Sensing range diagram Mode 1 and 6 combined



Recommended sensing range for the best performance

1	Black object, 6% remission factor
2	Gray object, 18% remission factor
3	White object, 90% remission factor
A	Sensing range min. in mm
B	Sensing range max. in mm
C	Field of view
D	Adjustable switching threshold for background suppression
E	Sensing range indicator
F	Teach-Turn adjustment

## Sensing range diagram Mode 1, 3, 4, 5








Recommended sensing range for the best performance



1	Black object, 6% remission factor
2	Gray object, 18% remission factor
3	White object, 90% remission factor
A	Sensing range min. in mm

B	Sensing range max. in mm
C	Field of view
D	Adjustable switching threshold for background suppression
E	Sensing range indicator
F	Teach-Turn adjustment

### Recommended accessories

Other models and accessories → [www.sick.com/W12](http://www.sick.com/W12)

	Brief description	Type	part no.
Mounting systems			
	<ul style="list-style-type: none"> <li><b>Description:</b> Plate N03 for universal clamp bracket, zinc coated</li> <li><b>Material:</b> Steel, zinc diecast</li> <li><b>Details:</b> Zinc plated steel (sheet), Zinc die cast (clamping bracket)</li> <li><b>Items supplied:</b> Universal clamp (5322626), mounting hardware</li> <li><b>Usable for:</b> UC12, W14-2, W18-2, W18-3, W11-2, W12-3, W12-2 Laser, W12G, W12 Teflon, W16, W24-2 Ex, PowerProx, W11G-2, TranspaTect, W18-3 Ex, W24-2, PL50A, PL80A, PL40A, P250</li> </ul>	BEF-KHS-N03	2051609
	<ul style="list-style-type: none"> <li><b>Description:</b> Clamping block for dovetail mounting</li> <li><b>Material:</b> Aluminum</li> <li><b>Details:</b> Aluminum (anodised)</li> <li><b>Items supplied:</b> Mounting hardware included</li> <li><b>Suitable for:</b> W11-2, W12-3</li> </ul>	BEF-KH-W12	2013285
	<ul style="list-style-type: none"> <li><b>Description:</b> Mounting bracket, large</li> <li><b>Material:</b> Stainless steel</li> <li><b>Details:</b> Stainless steel</li> <li><b>Items supplied:</b> Mounting hardware included</li> <li><b>Suitable for:</b> W11-2, W12-3, W16</li> </ul>	BEF-WG-W12	2013942
	<ul style="list-style-type: none"> <li><b>Material:</b> Aluminum</li> <li><b>Details:</b> Aluminum</li> <li><b>Items supplied:</b> Including mounting material (sensor) and mounting material (bracket)</li> <li><b>Usable for:</b> Adapter plate for W23L/W27L to W12L</li> </ul>	BEF-AP-W12	2127742
connectors and cables			
	<ul style="list-style-type: none"> <li><b>Connection type head A:</b> Male connector, M12, 4-pin, straight, A-coded</li> <li><b>Description:</b> Unshielded</li> <li><b>Connection systems:</b> Screw-type terminals</li> <li><b>Permitted cross-section:</b> ≤ 0.75 mm²</li> </ul>	STE-1204-G	6009932

	Brief description	Type	part no.
network devices			
		SIG300-0A0GAA100	1131014
		SIG300-0A04AA100	1131011
		SIG300-0A05AA100	1131012
		SIG300-0A06AA100	1131013

## SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

**For us, that is “Sensor Intelligence.”**

## WORLDWIDE PRESENCE:

Contacts and other locations –[www.sick.com](http://www.sick.com)