



# WTM12L-24161820A00

## W12

PHOTOELECTRIC SENSORS

**SICK**  
Sensor Intelligence.



Illustration may differ



### Ordering information

Type	part no.
WTM12L-24161820A00	1125932

Other models and accessories → [www.sick.com/W12](http://www.sick.com/W12)

### Detailed technical data

#### Features

<b>Functional principle</b>	Photoelectric proximity sensor
<b>Functional principle detail</b>	Background suppression, Foreground suppression, MultiMode, distance value
<b>MultiMode</b>	1 Background suppression 2 Foreground suppression 3 Two Value Teach-in 4 Two independent switching points 5 Window 6 ApplicationSelect M manual / measurement
<b>Sensing range</b>	
Sensing range min.	15 mm (mode 1, 3, 4, 5) 0 mm (mode 2)
Sensing range max.	15 mm (mode 1 and 6 combined) 420 mm (mode 1, 3, 4, 5) 150 mm (mode 2) 650 mm (mode 1 and 6 combined)
Adjustable switching threshold for background suppression	30 mm ... 420 mm (mode 1, 3, 4, 5)

<sup>1)</sup> 90% remission factor.

<sup>2)</sup> Equivalent to 1  $\sigma$ .

<sup>3)</sup> See repeatability characteristic lines.

<sup>4)</sup> Do not intentionally look into the laser beam. Never point the laser beam at people's eyes.

Adjustable switching threshold for foreground suppression		30 mm ... 650 mm (mode 1 and 6 combined)
		35 mm ... 150 mm (mode 2)
	Reference object	Object with 90% remission factor (complies with standard white according to DIN 5033)
Minimum distance between set sensing range and background (black 6% / white 90%)		4 mm, at a distance of 140 mm (mode 1, 3, 4, 5)
		3 mm, at a distance of 200 mm (mode 1 and 6 combined)
		2 mm, at a distance of 90 mm (mode 2)
Minimum object height at set sensing range in front of black background (6% remission factor)		40 mm ... 160 mm (mode 1, 3, 4, 5)
		40 mm ... 120 mm (mode 2)
		40 mm ... 400 mm (mode 1 and 6 combined)
Recommended sensing range for the best performance		40 mm ... 160 mm (mode 1, 3, 4, 5)
		40 mm ... 120 mm (mode 2)
		40 mm ... 400 mm (mode 1 and 6 combined)
<b>Distance value</b>		
	Measuring range	30 mm ... 420 mm
	Resolution	0.1 mm
	Repeatability	0,1 mm ... 4 mm <sup>1) 2) 3)</sup>
	Accuracy	Typ. 2.0 mm at 30 ... 120 mm distance <sup>1)</sup>
		Typ. 12 mm at 120 ... 250 mm distance <sup>1)</sup>
		Typ. 40 mm at 250 ... 400 mm distance <sup>1)</sup>
	Distance value output	Via IO-Link
	Update rate of the distance value	20 ms
<b>Emitted beam</b>		
	Light source	Laser
	Type of light	Visible red light
	Shape of light spot	Ellipse shape
	Light spot size (distance)	2.4 mm x 1 mm (160 mm)
	Maximum dispersion of the emitted beam around the standardized transmission axis (squint angle)	< +/- 1.0° (at T <sub>U</sub> = +23 °C)
<b>Key laser figures</b>		
	Normative reference	EN 60825-1:2014, IEC 60825-1:2014
	Laser class	1 <sup>4)</sup>
	Wave length	655 nm
	Pulse duration	4 µs
	Maximum pulse power	< 4.03 mW
	Average service life	50,000 h at T <sub>U</sub> = +25 °C
<b>Smallest detectable object (MDO) typ.</b>		
		3 mm, at 160 mm distance, mode 1, 3, 4, 5
		2.8 mm, at a distance of 120 mm, mode 2
		2.5 mm, at a distance of 200 mm, mode 1 and 6 combined

<sup>1)</sup> 90% remission factor.

<sup>2)</sup> Equivalent to 1 σ.

<sup>3)</sup> See repeatability characteristic lines.

<sup>4)</sup> Do not intentionally look into the laser beam. Never point the laser beam at people's eyes.

		Object with 90% remission factor (complies with standard white according to DIN 5033)
<b>Adjustment</b>	Teach-Turn adjustment	BluePilot For adjusting the sensing range with mode selection
	IO-Link	For configuring the sensor parameters and Smart Task functions
<b>Display</b>	LED blue	BluePilot: Display of mode, display of output states Q <sub>L1</sub> (LED 3 permanently on) and Q <sub>L2</sub> (LED 5 permanently on)
	LED green	Operating indicator Static on: power on Flashing: IO-Link mode
	LED yellow	Status of received light beam Static on: object present Static off: object not present
<b>Special features</b>		MultiMode
<b>Special applications</b>		Detecting small objects, Detection of objects moving at high speeds, Detecting flat objects, Detecting uneven, shiny objects, Detection of poorly remitting and tilted objects, Detecting perforated objects

<sup>1)</sup> 90% remission factor.

<sup>2)</sup> Equivalent to 1  $\sigma$ .

<sup>3)</sup> See repeatability characteristic lines.

<sup>4)</sup> Do not intentionally look into the laser beam. Never point the laser beam at people's eyes.

### Safety-related parameters

<b>MTTF<sub>D</sub></b>	280 years
<b>DC<sub>avg</sub></b>	0 %
<b>T<sub>M</sub> (mission time)</b>	10 years

### Communication interface

<b>IO-Link</b>		✓ , IO-Link V1.1
	Data transmission rate	COM2 (38,4 kBaud)
	Cycle time	2.3 ms
	Process data length	16 Bit
	Process data structure	Bit 0 = switching signal Q <sub>L1</sub> Bit 1 = switching signal Q <sub>L2</sub> Bit 2 ... 15 = Current receiver level (live)
	VendorID	26
	DeviceID HEX	0x8002D2
	DeviceID DEC	8389330
	Compatible master port type	A
	SIO mode support	Yes

Electronics

<b>Supply voltage <math>U_B</math></b>	10 V DC ... 30 V DC <sup>1)</sup>
<b>Ripple</b>	$\leq 5$ V
<b>Usage category</b>	DC-12 (According to EN 60947-5-2) DC-13 (According to EN 60947-5-2)
<b>Current consumption</b>	$\leq 14$ mA, without load. At $U_B = 24$ V
<b>Protection class</b>	III
<b>Digital output</b>	
Number	2 (Complementary)
Type	Push-pull: PNP/NPN
Switching mode	Light/dark switching
Signal voltage PNP HIGH/LOW	Approx. $U_B - 2.5$ V / 0 V
Signal voltage NPN HIGH/LOW	Approx. $U_B / < 2.5$ V
Output current $I_{max}$	$\leq 100$ mA
Circuit protection outputs	Reverse polarity protected Overcurrent protected Short-circuit protected
Response time	$\leq 200$ $\mu$ s <sup>2) 3)</sup> $\leq 500$ $\mu$ s <sup>2) 4)</sup> $\leq 15$ ms <sup>2) 5)</sup>
Repeatability (response time)	85 $\mu$ s (mode 1, 2, 3) <sup>2)</sup> 150 $\mu$ s (mode 4, 5) <sup>2)</sup> 5 ms (mode 1 and 6 combined) <sup>2)</sup>
Switching frequency	2,500 Hz (mode 1, 2, 3) <sup>6)</sup> 1,000 Hz (mode 4, 5) <sup>6)</sup> 30 Hz (mode 1 and 6 combined) <sup>6)</sup>
<b>Pin/Wire assignment</b>	
BN 1	+ (L+)
WH 2	$\bar{Q}_{L1}$ /MF Digital output, dark switching, object present $\rightarrow$ output $\bar{Q}_{L1}$ LOW (Mode 1, 3, 5, 6) <sup>7)</sup> The pin 2 function of the sensor can be configured  Digital output, light switching, object present $\rightarrow$ output $Q_{L1}$ LOW (Mode 2) <sup>7)</sup> Additional possible settings via IO-Link  Digital output, light switching, object present $\rightarrow$ output $Q_{L2}$ HIGH (Mode 4) <sup>7)</sup>
BU 3	- (M)
BK 4	$Q_{L1}$ /C Digital output, light switching, object present $\rightarrow$ output $Q_{L1}$ HIGH (Mode 1, 3, 4, 5, 6) <sup>7)</sup>

<sup>1)</sup> Limit values.

<sup>2)</sup> Signal transit time with resistive load in switching mode.

<sup>3)</sup> Mode 1, 2, 3.

<sup>4)</sup> Mode 4, 5.

<sup>5)</sup> Mode 1 and 6 combined.

<sup>6)</sup> With light/dark ratio 1:1.

<sup>7)</sup> This switching output must not be connected to another output.

	The pin 4 function of the sensor can be configured
	Digital output, dark switching, object present → output $\bar{Q}L1$ HIGH (Mode 2) <sup>7)</sup> Additional possible settings via IO-Link
	IO-Link communication C

- 1) Limit values.
- 2) Signal transit time with resistive load in switching mode.
- 3) Mode 1, 2, 3.
- 4) Mode 4, 5.
- 5) Mode 1 and 6 combined.
- 6) With light/dark ratio 1:1.
- 7) This switching output must not be connected to another output.

Mechanics

<b>Housing</b>	Rectangular
<b>Dimensions (W x H x D)</b>	15.6 mm x 49.5 mm x 43.1 mm
<b>Connection</b>	Male connector M12, 4-pin
<b>Material</b>	
Housing	Metal, zinc diecast
Front screen	Plastic, PMMA
Male connector	Plastic, VISTAL®
<b>Weight</b>	Approx. 77 g
<b>Maximum tightening torque of the fixing screws</b>	1.4 Nm

Ambient data

<b>Enclosure rating</b>	IP66 (EN 60529) IP67 (EN 60529) IP69 (EN 60529)
<b>Ambient operating temperature</b>	-20 °C ... +55 °C
<b>Ambient temperature, storage</b>	-40 °C ... +70 °C
<b>Warm-up time</b>	< 15 min, Where T <sub>u</sub> is under -10 °C
<b>Typ. Ambient light immunity</b>	Artificial light: ≤ 50,000 lx Sunlight: ≤ 50,000 lx
<b>Shock resistance</b>	50 g, 11 ms (25 positive and 25 negative shocks along X, Y, Z axes, 150 total shocks (EN60068-2-27))
<b>Vibration resistance</b>	10 Hz ... 2,000 Hz (Amplitude 0.5 mm / 10 g, 20 sweeps per axis, for X, Y, Z axes, 1 octave/min, (EN60068-2-6))
<b>Air humidity</b>	35 % ... 95 %, relative humidity (no condensation)
<b>Electromagnetic compatibility (EMC)</b>	EN 60947-5-2
<b>Resistance to cleaning agent</b>	ECOLAB
<b>UL File No.</b>	NRKH.E181493 & NRKH7.E181493

Smart Task

<b>Smart Task name</b>	Base logics
<b>Logic function</b>	Direct AND OR

- 1) Use of Smart Task functions without IO-Link communication (SIO mode).
- 2) Use of Smart Task functions with IO-Link communication function.

<b>Timer function</b>	Deactivated Switch-on delay Off delay ON and OFF delay Impulse (one shot)
<b>Inverter</b>	Yes
<b>Switching frequency</b>	SIO Logic: 2000 Hz (mode 1, 2, 3) <sup>1)</sup> SIO Logic: 900 Hz (mode 4, 5) <sup>1)</sup> SIO Logic: 30 Hz (mode 1 and 6 combined) <sup>1)</sup> IOL: 1600 Hz (mode 1, 2, 3) <sup>2)</sup> IOL: 800 Hz (mode 4, 5) <sup>2)</sup> IOL: 30 Hz (mode 1 and 6 combined) <sup>2)</sup>
<b>Response time</b>	SIO Logic: 250 µs (mode 1, 2, 3) <sup>1)</sup> SIO logic: 550 µs (mode 4, 5) <sup>1)</sup> SIO Logic: 15 ms (mode 1 and 6 combined) <sup>1)</sup> IOL: 300 µs (mode 1, 2, 3) <sup>2)</sup> IOL: 600 µs (mode 4, 5) <sup>2)</sup> IOL: 15 ms (mode 1 and 6 combined) <sup>2)</sup>
<b>Repeatability</b>	SIO Logic: 120 µs (mode 1, 2, 3) <sup>1)</sup> SIO Logic: 200 µs (mode 4, 5) <sup>1)</sup> SIO Logic: 5 ms (mode 1 and 6 combined) <sup>1)</sup> IOL: 150 µs (mode 1, 2, 3) <sup>2)</sup> IOL: 250 µs (mode 4, 5) <sup>2)</sup> IOL: 5 ms (mode 1 and 6 combined) <sup>2)</sup>
<b>Switching signal</b>	
Switching signal Q <sub>L1</sub>	Switching output
Switching signal $\bar{Q}_{L1}$	Switching output

<sup>1)</sup> Use of Smart Task functions without IO-Link communication (SIO mode).

<sup>2)</sup> Use of Smart Task functions with IO-Link communication function.

### Diagnosis

<b>Device temperature</b>	
Measuring range	Very cold, cold, moderate, warm, hot
<b>Device status</b>	Yes
<b>Detailed device status</b>	Yes
<b>Operating hour counter</b>	Yes
<b>Operating hours counter with reset function</b>	Yes
<b>Quality of teach</b>	Yes

### Classifications

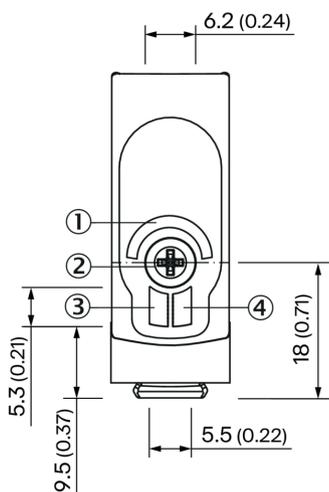
<b>ECLASS 5.0</b>	27270904
<b>ECLASS 5.1.4</b>	27270904
<b>ECLASS 6.0</b>	27270904
<b>ECLASS 6.2</b>	27270904
<b>ECLASS 7.0</b>	27270904
<b>ECLASS 8.0</b>	27270904
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<b>ECLASS 9.0</b>	27270904

<b>ECLASS 10.0</b>	27270904
<b>ECLASS 11.0</b>	27270904
<b>ECLASS 12.0</b>	27270903
<b>ETIM 5.0</b>	EC002719
<b>ETIM 6.0</b>	EC002719
<b>ETIM 7.0</b>	EC002719
<b>ETIM 8.0</b>	EC002719
<b>UNSPSC 16.0901</b>	39121528

### Certificates

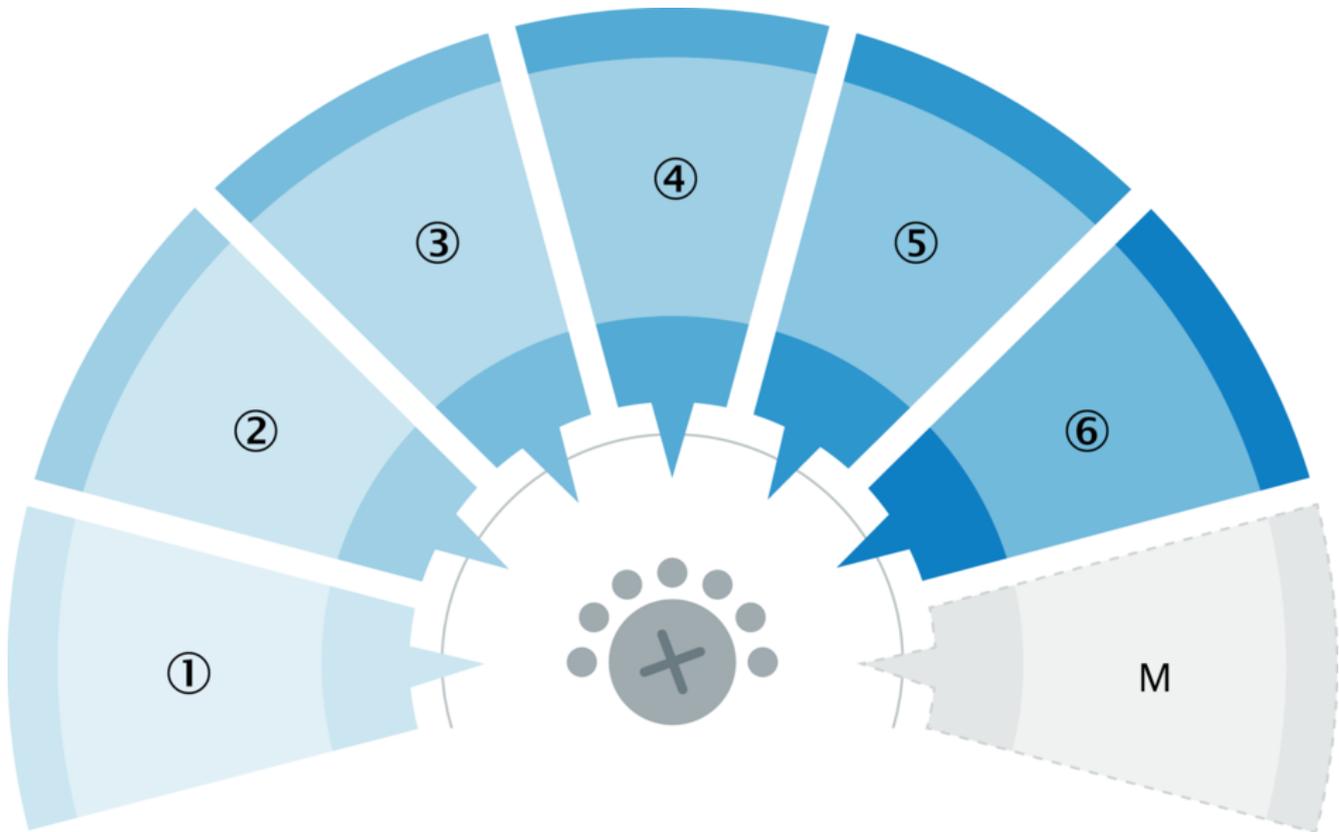
<b>EU declaration of conformity</b>	✓
<b>UK declaration of conformity</b>	✓
<b>ACMA declaration of conformity</b>	✓
<b>Moroccan declaration of conformity</b>	✓
<b>China RoHS</b>	✓
<b>ECOLAB certificate</b>	✓
<b>cULus certificate</b>	✓
<b>IO-Link certificate</b>	✓
<b>Laser safety (IEC 60825-1) declaration of manufacturer</b>	✓
<b>Information according to Art. 3 of Data Act (Regulation EU 2023/2854)</b>	✓

### display and adjustment elements



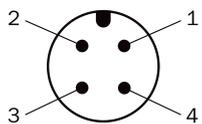
- ① LED blue
- ② Teach-Turn adjustment
- ③ LED green
- ④ LED yellow

Display and setting detail

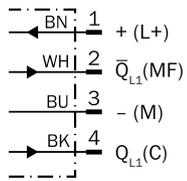


MultiMode settings	
1	Background suppression
2	Foreground suppression
3	Two Value Teach-in
4	Two independent switching points
5	Window
6	ApplicationSelect
M	Manual / measurement

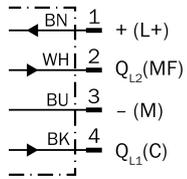
Connection type M12 male connector, 4-pin



Connection diagram Cd-598 (Mode 1, 2, 3, 5, 6)



Connection diagram Cd-597 (Mode 4)



Truth table Push-pull: PNP/NPN – dark switching  $\bar{Q}_{L2}$  (MultiMode 4)

	Dark switching $\bar{Q}_{L2}$ (normally closed (upper switch), normally open (lower switch))	
	Object not present → Output HIGH	Object present → Output LOW
Light receive	✗	✓
Light receive indicator	✗	☀
Load resistance to L+	✗	⚡
Load resistance to M	⚡	✗

Truth table Push-pull: PNP/NPN – light switching  $Q_{L2}$  (MultiMode 4)

	Light switching $Q_{L2}$ (normally open (upper switch), normally closed (lower switch))	
	Object not present → Output LOW	Object present → Output HIGH
Light receive	⊗	☑
Light receive indicator	⊗	☀
Load resistance to L+	⚡	⊗
Load resistance to M	⊗	⚡

Truth table Push-pull: PNP/NPN – dark switching  $\bar{Q}_{L1}$  (MultiMode 4)

	Dark switching $\bar{Q}_{L1}$ (normally closed (upper switch), normally open (lower switch))	
	Object not present → Output HIGH	Object present → Output LOW
Light receive	⊗	☑
Light receive indicator	⊗	☀
Load resistance to L+	⊗	⚡
Load resistance to M	⚡	⊗

Truth table Push-pull: PNP/NPN – light switching  $Q_{L1}$  (MultiMode 4)

	Light switching $Q_{L1}$ (normally open (upper switch), normally closed (lower switch))	
	Object not present → Output LOW	Object present → Output HIGH
Light receive	✘	✔
Light receive indicator	✘	☀
Load resistance to L+	⚡	✘
Load resistance to M	✘	⚡

Truth table Push-pull: PNP/NPN – dark switching  $\bar{Q}$  (MultiMode 2)

	Dark switching $\bar{Q}$ (normally closed (upper switch), normally open (lower switch))	
	Object not present → Output HIGH	Object present → Output LOW
Light receive	✘	✔
Light receive indicator	✘	☀
Load resistance to L+	✘	⚡
Load resistance to M	⚡	✘

Truth table Push-pull: PNP/NPN – light switching Q (MultiMode 2)

	Light switching Q (normally open (upper switch), normally closed (lower switch))	
	Object not present → Output LOW	Object present → Output HIGH
Light receive	⊗	☑
Light receive indicator	⊗	☀
Load resistance to L+	⚡	⊗
Load resistance to M	⊗	⚡

Truth table Push-pull: PNP/NPN – light switching Q (MultiMode 1, 3, 5, 6)

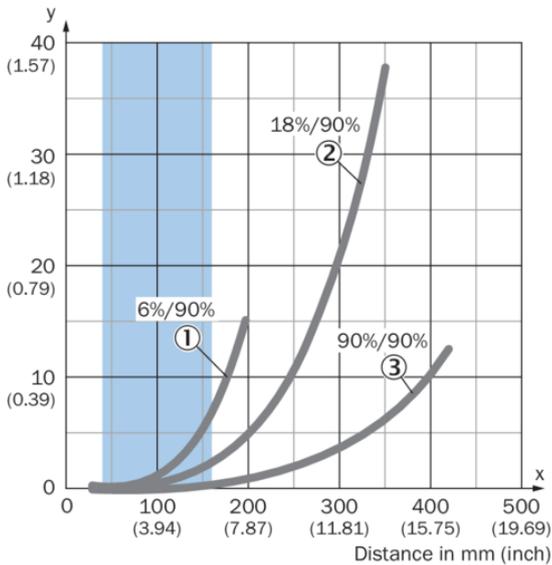
	Light switching Q (normally open (upper switch), normally closed (lower switch))	
	Object not present → Output LOW	Object present → Output HIGH
Light receive	⊗	☑
Light receive indicator	⊗	☀
Load resistance to L+	⚡	⊗
Load resistance to M	⊗	⚡

Truth table Push-pull: PNP/NPN – dark switching  $\bar{Q}$  (MultiMode 1, 3, 5, 6)

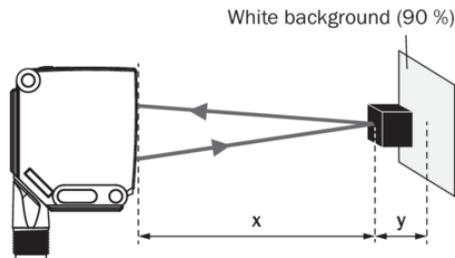
	Dark switching $\bar{Q}$ (normally closed (upper switch), normally open (lower switch))	
	Object not present → Output HIGH	Object present → Output LOW
Light receive	⊗	✓
Light receive indicator	⊗	☀
Load resistance to L+	⊗	⚡
Load resistance to M	⚡	⊗

Characteristic curve Mode 1, 3, 4, 5

Minimum distance in mm (y) between the set sensing range and white background (90 % remission)



Example:  
Safe suppression of the background



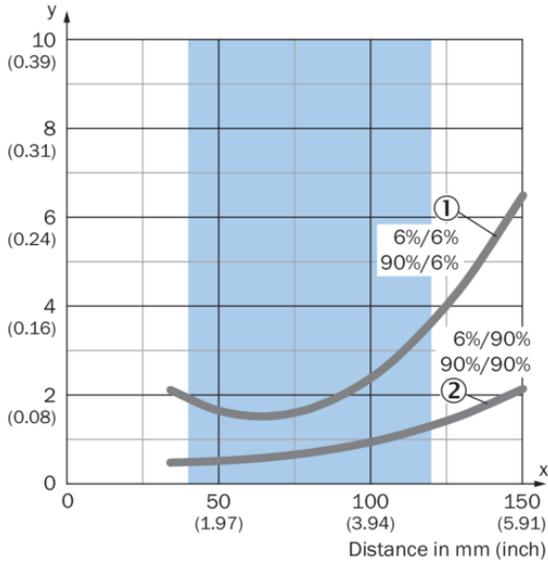
Black object (6 % remission)  
Set sensing range  $x = 140$  mm  
Needed minimum distance to white background  $y = 4$  mm

Recommended sensing range for the best performance

- ① Black object, 6% remission factor
- ② Gray object, 18% remission factor
- ③ White object, 90% remission factor

### Characteristic curve Mode 2

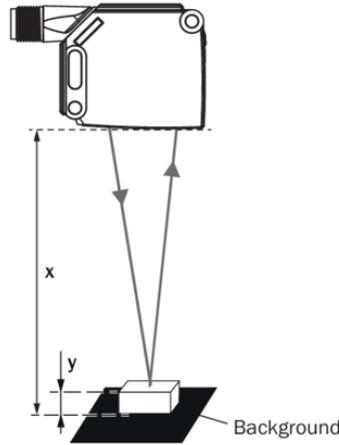
Minimum object height in mm (inch)



Recommended sensing range for the best performance

- ① Black background, 6% remission factor
- ② White background, 90% remission factor

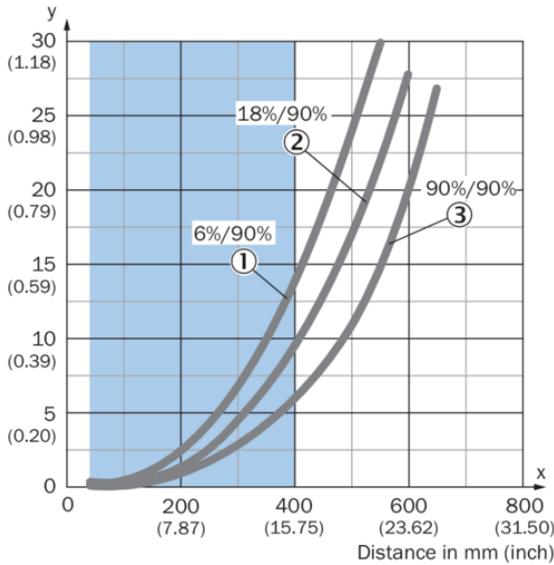
Example:  
Reliable detection of the object



Black background (6 % remission factor)  
Distance of sensor to background  $x = 90 \text{ mm}$   
Required minimum object height  $y = 2 \text{ mm}$   
For all objects regardless of their colors

### Characteristic curve Mode 1 and 6 combined

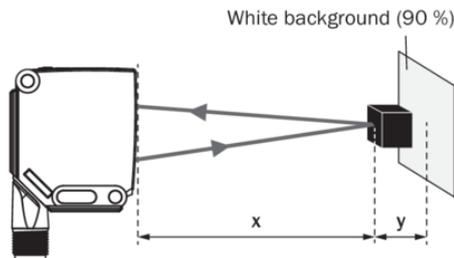
Minimum distance in mm (y) between the set sensing range and white background (90 % remission)



Recommended sensing range for the best performance

- ① Black object, 6% remission factor
- ② Gray object, 18% remission factor
- ③ White object, 90% remission factor

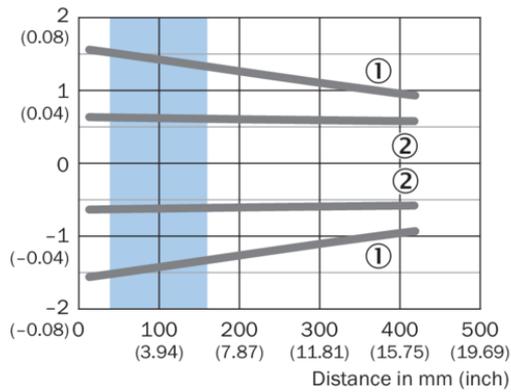
Example:  
Safe suppression of the background



Black object (6 % remission)  
Set sensing range  $x = 200 \text{ mm}$   
Needed minimum distance to white background  $y = 4 \text{ mm}$

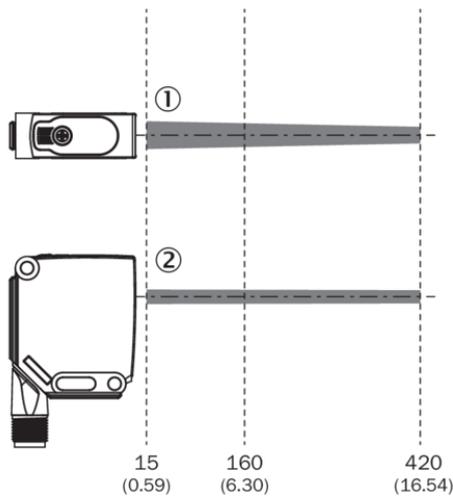
### Light spot size Mode 1, 3, 4, 5

Dimensions in mm (inch)



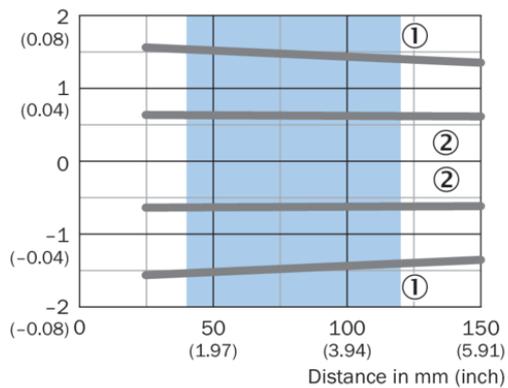
Recommended sensing range for the best performance

- ① Light spot horizontal
- ② Light spot vertical



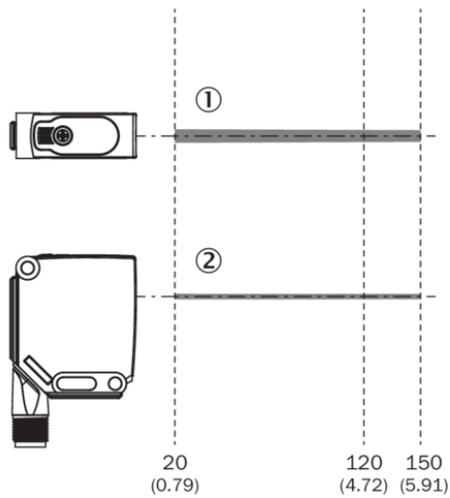
### Light spot size Mode 2

Dimensions in mm (inch)

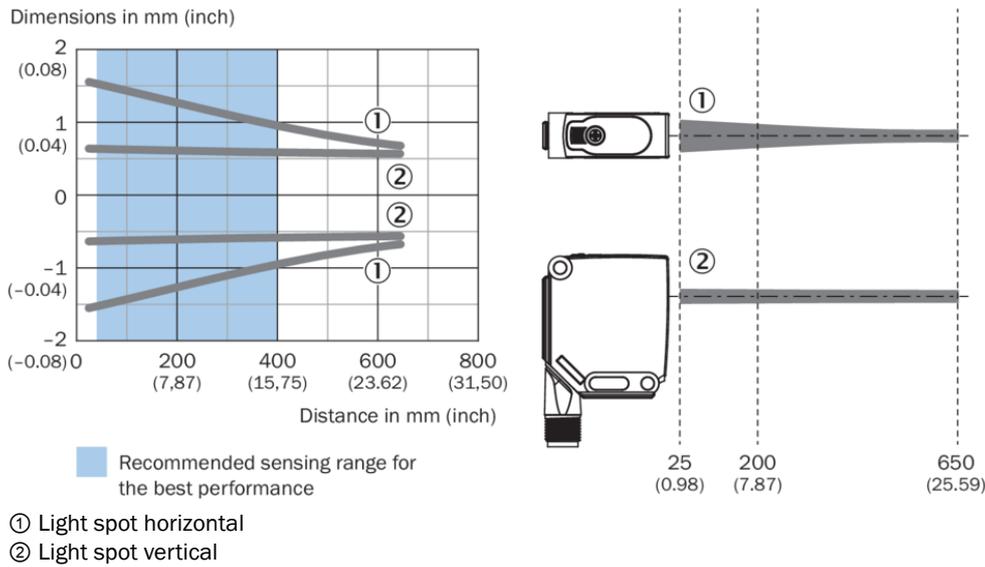


Recommended sensing range for the best performance

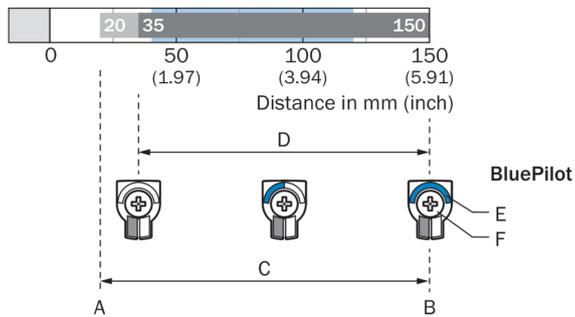
- ① Light spot horizontal
- ② Light spot vertical



### Light spot size Mode 1 and 6 combined



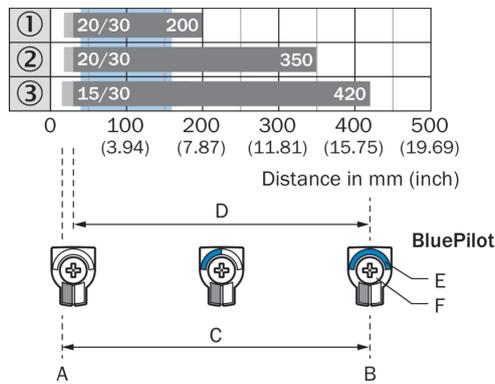
### Sensing range diagram Mode 2



Recommended sensing range for the best performance

A	Sensing range min. in mm
B	Sensing range max. in mm
C	Field of view
D	Adjustable switching threshold for foreground suppression
E	Sensing range indicator
F	Teach-Turn adjustment

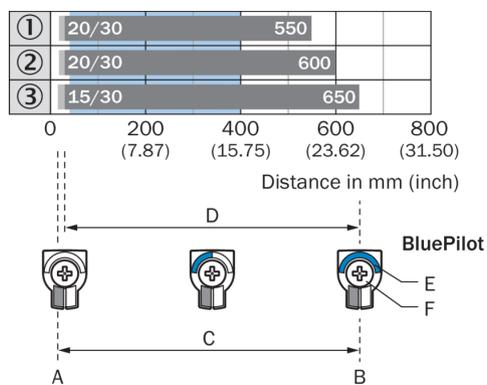
Sensing range diagram Mode 1, 3, 4, 5



Recommended sensing range for the best performance

1	Black object, 6% remission factor
2	Gray object, 18% remission factor
3	White object, 90% remission factor
A	Sensing range min. in mm
B	Sensing range max. in mm
C	Field of view
D	Adjustable switching threshold for background suppression
E	Sensing range indicator
F	Teach-Turn adjustment

Sensing range diagram Mode 1 and 6 combined

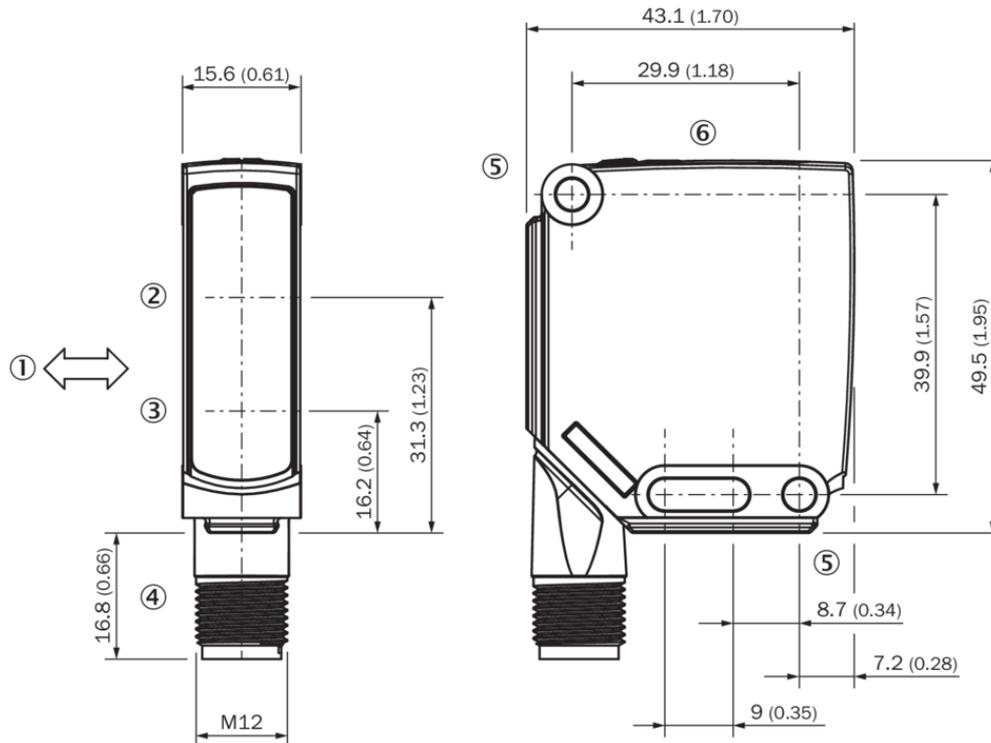


Recommended sensing range for the best performance

1	Black object, 6% remission factor
2	Gray object, 18% remission factor
3	White object, 90% remission factor
A	Sensing range min. in mm

B	Sensing range max. in mm
C	Field of view
D	Adjustable switching threshold for background suppression
E	Sensing range indicator
F	Teach-Turn adjustment

Dimensional drawing



Dimensions in mm (inch)

- ① Standard direction of the material being detected
- ② Center of optical axis, receiver
- ③ Center of optical axis, sender
- ④ Connection
- ⑤ Mounting hole,  $\varnothing$  4.2 mm
- ⑥ display and adjustment elements

## SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

## WORLDWIDE PRESENCE:

Contacts and other locations –[www.sick.com](http://www.sick.com)