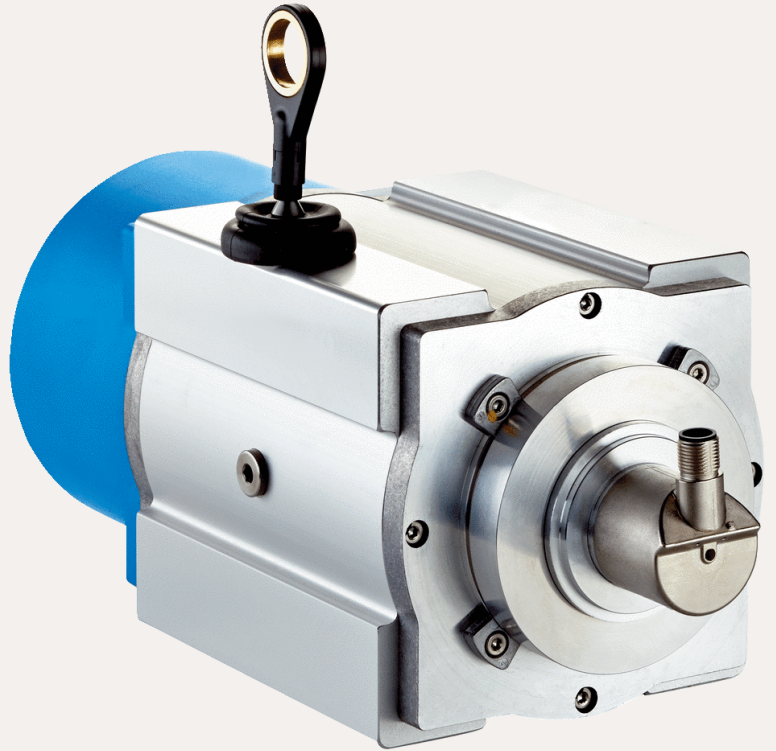


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DATA SHEET

# BTF13-A1NM20S09

HighLine  
Wire draw encoders

**SICK** Sensor Intelligence

## WIRE DRAW ENCODERS

## BTF13-A1NM20S09

## ORDERING INFORMATION

Type	part no.
BTF13-A1NM20S09	1123198

Further device versions and accessories at [www.sick.com/HighLine](http://www.sick.com/HighLine)



## DETAILED TECHNICAL DATA

## FEATURES

Special device	✓
Specialty	Pre-programming
Standard reference device	BTF13-A1NM2025, 1068892

## SAFETY-RELATED PARAMETERS

MTTF <sub>D</sub> (mean time to dangerous failure)	230 years (EN ISO 13849-1) <sup>1)</sup>
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<sup>1)</sup> This product is a standard product and does not constitute a safety component as defined in the Machinery Directive. Calculation based on nominal load of components, average ambient temperature 40°C, frequency of use 8760 h/a. All electronic failures are considered hazardous. For more information, see document no. 8015532.

## PERFORMANCE

Measurement range	0 m ... 20 m
Encoder	Absolute encoders
Resolution (wire draw + encoder)	0.04 mm <sup>1) 2)</sup>
Repeatability	≤ 2 mm <sup>3)</sup>
Linearity	≤ ± 2 mm <sup>3)</sup>

<sup>1)</sup> The values shown have been rounded.

<sup>2)</sup> Example calculation based on the BTF08 with PROFINET: 200 mm (wire draw length per revolution - see Mechanical data); 262,144 (number of steps per revolution) = 0.001 mm (resolution of wire draw + encoder combination).

<sup>3)</sup> Value applies to wire draw mechanism.

Hysteresis	$\leq 5 \text{ mm}^3$
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<sup>1)</sup> The values shown have been rounded.

<sup>2)</sup> Example calculation based on the BTF08 with PROFINET: 200 mm (wire draw length per revolution - see Mechanical data): 262,144 (number of steps per revolution) = 0,001 mm (resolution of wire draw + encoder combination).

<sup>3)</sup> Value applies to wire draw mechanism.

## INTERFACES

Communication interface	SSI
Programmable/configurable	✓
Factory setting	AHM36A-S3PC013x12 Number of increments per revolution: 8,192 Number of revolutions: 4,096 SSI mode: Synchronous Direction of rotation: CCW Preset position: 10 (when no wire out) Operating mode: Binary SSI code type: Binary Position bit: Beginning: 01 End: 25 Pre-programming of position error bit

## ELECTRONICS

Connection type	Male connector, M12, 8-pin, universal
Supply voltage	4.5 V DC ... 32 V DC
Power consumption	$\leq 1.5 \text{ W}$ (without load)

## MECHANICS

Weight	5.12 kg
Measuring wire material	Highly flexible stranded steel 1,4401 stainless steel V4A
Measuring wire diameter	0.81 mm
Weight (measuring wire)	2.6 g/m
Housing material, wire draw mechanism	Aluminum (anodised), plastic
Spring return force	10 N ... 20 N <sup>1)</sup>
Length of wire pulled out per revolution	332.4 mm
Life of wire draw mechanism	Typ. 1,000,000 cycles <sup>2) 3)</sup>
Actual wire draw length	20.2 m
Wire acceleration	30 m/s <sup>2</sup>
Operating speed	6 m/s
Mounted encoder	AHM36 SSI, AHM36A-S3PC013x12, 1068330
Mounted mechanic	MRA-F130-120D1, 6028628

<sup>1)</sup> These values were measured at an ambient temperature of 25 °C. There may be variations at other temperatures.

<sup>2)</sup> Average values, which depend on the application.

<sup>3)</sup> The service life depends on the type of load. This is influenced by environmental conditions, the installation location, the measuring range in use, the traversing speed, and acceleration.

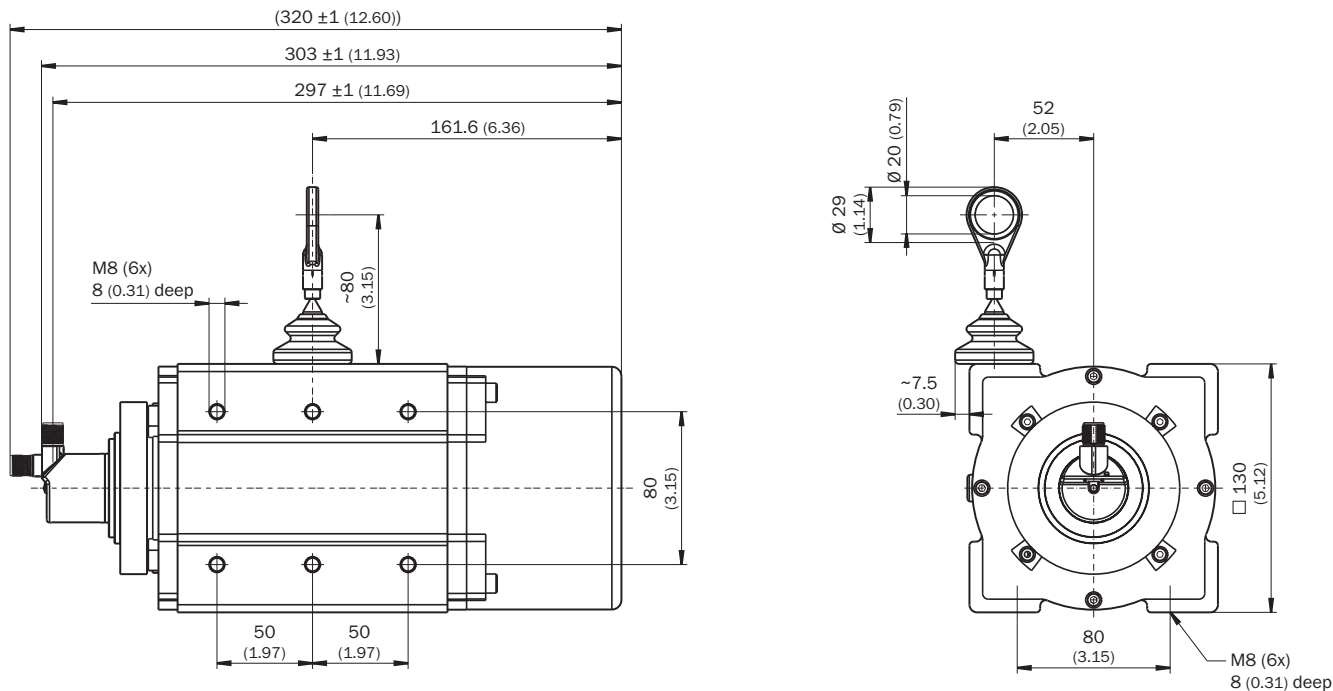
## AMBIENT DATA

EMC	According to EN 61000-6-2 and EN 61000-6-3
Enclosure rating	IP64, mounted mechanic IP66, Encoder (IEC 60529) IP67, Encoder (IEC 60529)
Operating temperature range	-30 °C ... +70 °C

**CERTIFICATES**

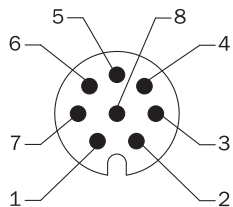
EU declaration of conformity	✓
UK declaration of conformity	✓
ACMA declaration of conformity	✓
Moroccan declaration of conformity	✓
China RoHS	✓

**DIMENSIONAL DRAWING**



Dimensions in mm (inch)

**ANSCHLUSSBELEGUNG M12 MALE CONNECTOR, 8-PIN AND CABLE, 8-WIRE, SSI/GRAY**



view of M12 male device connector on encoder

PIN	Wire colors (cable connection)	Signal	Explanation
1	Brown	Data -	Interface signals
2	White	Data +	Interface signals
3	Black	V/R	Sequence in direction of rotation
4	Pink	SET	Electronic adjustmentInterface signals
5	Yellow	Clock +	Interface signals
6	Purple	Clock -	Interface signals
7	Blue	GND	Ground connection
8	Red	U <sub>s</sub>	Operating voltage

PIN	Wire colors (cable connection)	Signal	Explanation
-	-	Shielding	Shielding connected to housing on encoder side. Connected to ground on control side.

Further information as well as suitable accessories, example applications and downloads such as CAD dimensional models, operating instructions and software can be found at [www.sick.com/1123198](http://www.sick.com/1123198)



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SICK combines sensor intelligence with industry expertise and certified consulting services. We provide the ideal foundation for scalable as well as tailor-made automation solutions and create added value along the entire value chain. Our close partnerships with our customers are more than just a promise: Together, we optimize productivity, improve quality, protect health and safety, and help build a sustainable future. All with empathy and trust.

Since 1946, we have been developing innovative technologies with passion and a pioneering spirit. With a global network in around 40 countries, SICK has a global presence and is always close by. The company's headquarters are located in Waldkirch near Freiburg, Germany. Our customers benefit from our understanding of both local and global requirements, which enables us to deliver tailor-made solutions

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