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DATA SHEET

MLG20A-1040R50801

MLG-2
Automation light grids

SICK Sensor Intelligence

AUTOMATION LIGHT GRIDS

ML- G20A-1040R50801

ORDERING INFORMATION

Type	part no.
MLG20A-1040R50801	1122871

Further device versions and accessories at www.sick.com/MLG-2



Illustration may differ



DETAILED TECHNICAL DATA

FEATURES

Device version	Pro - Extended functionality
Sensor principle	Sender/receiver
Minimum detectable object (MDO)	20 mm ¹⁾ 24 mm ²⁾ 3)
Beam separation	20 mm
Type of synchronization	Cable
Number of beams	53
Detection height	1,040 mm
Software features (default)	Q ₁ Presence detection Q ₂ / IN Teach input Q ₃ Presence detection Q ₄ / IN ₂ Presence detection Teach Standard mode
Operating mode	Standard ✓ Transparent ✓

¹⁾ MDO min. detectable object at high measurement accuracy.

²⁾ MDO min. detectable object for standard measurement accuracy.

³⁾ Depending on beam separation without cross beam setting.

	Dust- and sunlight-resistant	✓
Function	Cross beam	✓
	Beam blanking	✓
	High measurement accuracy	✓
Applications	Switching output	Object detection/object width Object recognition Height classification Hole detection/hole size Outside/inside dimension Object position Hole position Zone definition
	Data interface	Object detection Hole detection Object height measurement Measurement of the outside dimension Measurement of the inside dimension Measurement of the object position Measurement of the hole position
Included with delivery		1 × sender (in IP69K protective pipes) 1 × receiver (in IP69K protective pipes) 1 × IP69K mounting instructions 1 × Quick Start Guide

¹⁾ MDO min. detectable object at high measurement accuracy.

²⁾ MDO min. detectable object for standard measurement accuracy.

³⁾ Depending on beam separation without cross beam setting.

MECHANICS/ELECTRONICS

Light source	LED, Infrared light
Wave length	850 nm
Supply voltage V_s	DC 19.2 V ... 28.8 V ¹⁾
Power consumption sender	57.65 mA ²⁾
Power consumption receiver	130.6 mA ²⁾
Ripple	< 5 V _{pp}
Output current I_{max}	100 mA
Output load, capacitive	100 nF
Output load, Inductive	1 H
Initialization time	< 1 s
Switching output	Push-pull: PNP/NPN
Connection type	Plug, M12, 5-pin, 0.39 m Male connector M12, 8-pin, 0.39 m
Housing material	Aluminum (light grid) PMMA Plexiglas XT Food Contact DoC (protective pipe) Polypropylene, stainless steel 1.4404 (cable) VA 1.4305 (pressure compensation element) Stainless steel 1.4404 (end caps) Stainless steel V4A 1.4404 DIN EN 1672-2 (cable gland)
Display	LED
Enclosure rating	IP69K ³⁾
Circuit protection	U_v connections, reverse polarity protected

¹⁾ Without load.

²⁾ Without load with 24 V.

³⁾ Operating in outdoor condition only with a external protection housing.

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	Output Q short-circuit protected Interference pulse suppression
Protection class	III
Weight	2.66 kg
Option	Protective housing IP69K
UL File No.	NRKH.E181493

¹⁾ Without load.

²⁾ Without load with 24 V.

³⁾ Operating in outdoor condition only with a external protection housing.

PERFORMANCE

Maximum range	8.8 m ¹⁾
Minimum range	≥ 0 m
Operating range	6.3 m
Response time	5.4 ms ²⁾

¹⁾ No reserve for environmental issue and deterioration of the diode.

²⁾ Without high speed.

INTERFACES

IO-Link	✓, IO-Link V1.1
Data transmission rate	230,4 kbit/s (COM3)
Maximum cable length	20 m
Cycle time	2.3 ms
VendorID	26
DeviceID HEX	800068
DeviceID DEC	8388712
Process data length	32 Byte (TYPE_2_V) ¹⁾
Inputs/outputs	4 x Q (IO-Link)
Digital output	Q ₁ ... Q ₄
Number	4
Digital input	In ₁ , In ₂
Number	2

¹⁾ For an IO-Link master with V1.0, reverts to interleaved mode (consisting of TYPE_1_1 (ProcessData) and TYPE_1_2 (on-request data)).

AMBIENT DATA

Shock resistance	Continuous shocks 10 g, 16 ms, 1000 shocks Single shocks 15 g, 11 ms 3 per axle
Vibration resistance	Sinusoidal oscillation 10-150 Hz 5 g
EMC	EN 60947-5-2
Ambient light immunity	Direct: 150,000 lx ¹⁾ Indirect: 200,000 lx ²⁾
Ambient operating temperature	-20 °C ... +55 °C
Ambient temperature, storage	-40 °C ... +70 °C

¹⁾ Outdoor mode.

²⁾ Light resistance indirect.

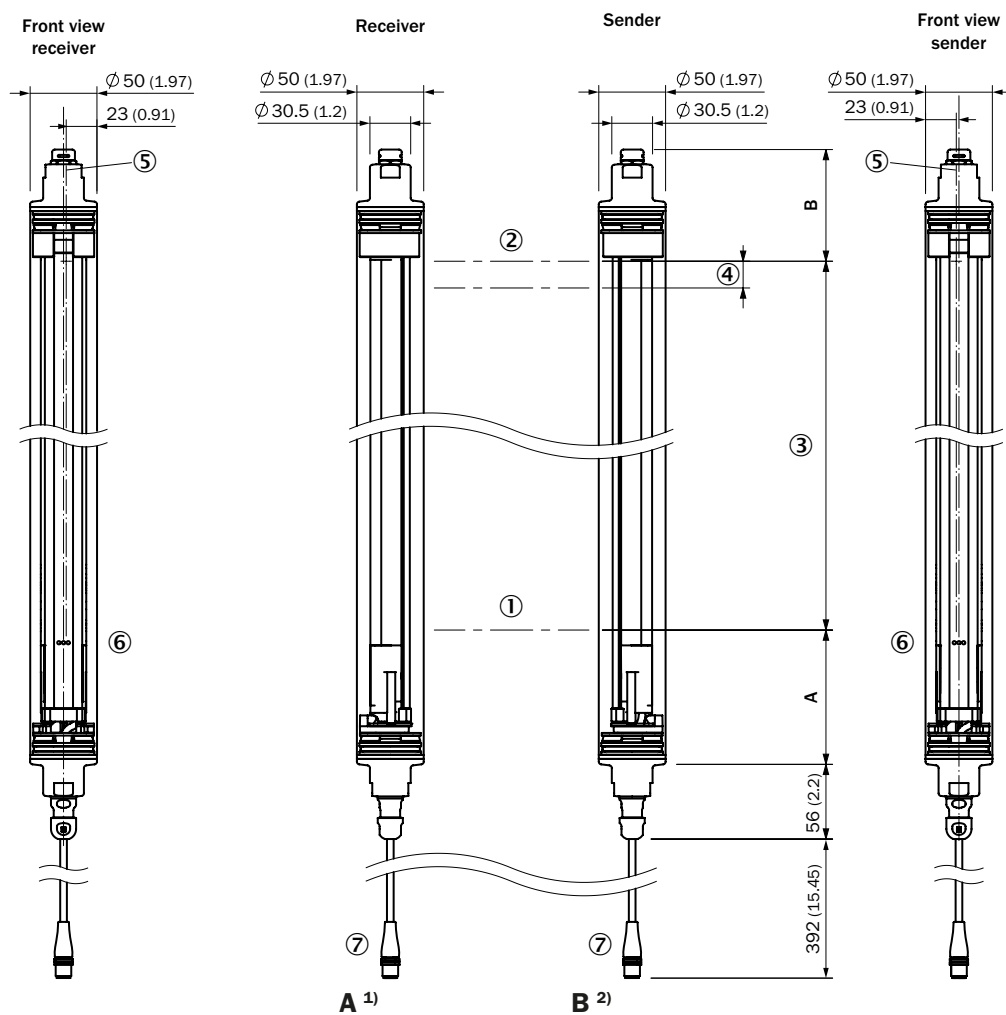
SMART TASK

Smart Task name	Base logics
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CERTIFICATES

EU declaration of conformity	✓
UK declaration of conformity	✓
ACMA declaration of conformity	✓
Moroccan declaration of conformity	✓
cULus certificate	✓
IO-Link certificate	✓
Photobiological safety (IEC EN 62471)	✓

DIMENSIONAL DRAWING



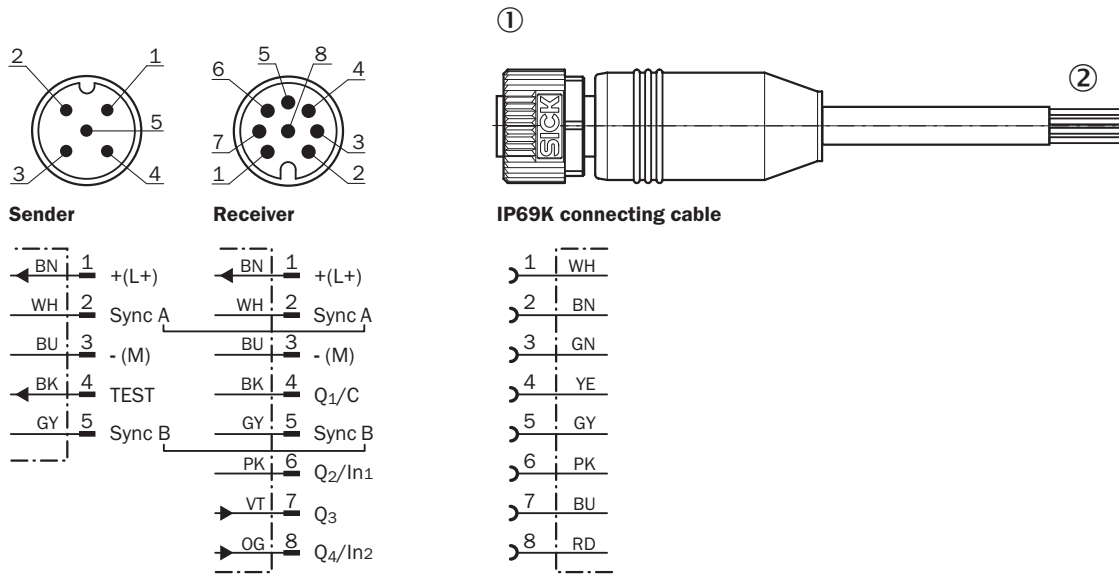
	A ¹⁾	B ²⁾
Beam separation 2.5 mm	94.25 (3.71)	84.7 (3.33)
Beam separation 5 mm	95.5 (3.76)	83.6 (3.29)
Beam separation 10 mm	100.5 (3.96)	83.6 (3.29)
Beam separation 20 mm	100.5 (3.96)/110.5 (4.35) ³⁾	83.6 (3.29)
Beam separation 25 mm	115.5 (4.55)	83.6 (3.29)
Beam separation 30 mm	120.5 (4.74)	83.6 (3.29)
Beam separation 50 mm	140.5 (5.53)	83.6 (3.29)

¹⁾ Distance: MLG-2 edge - first beam
²⁾ Distance: MLG-2 edge - last beam
³⁾ MLG20x-xx**40**: 100.5 mm
 MLG20x-xx**80**: 110.5 mm

Dimensions in mm (inch)

- ① First beam
- ② last beam
- ③ detection height (see technical data)
- ④ Beam separation
- ⑤ Optical axis
- ⑥ status indicator: green, yellow, red LEDs
- ⑦ Connection

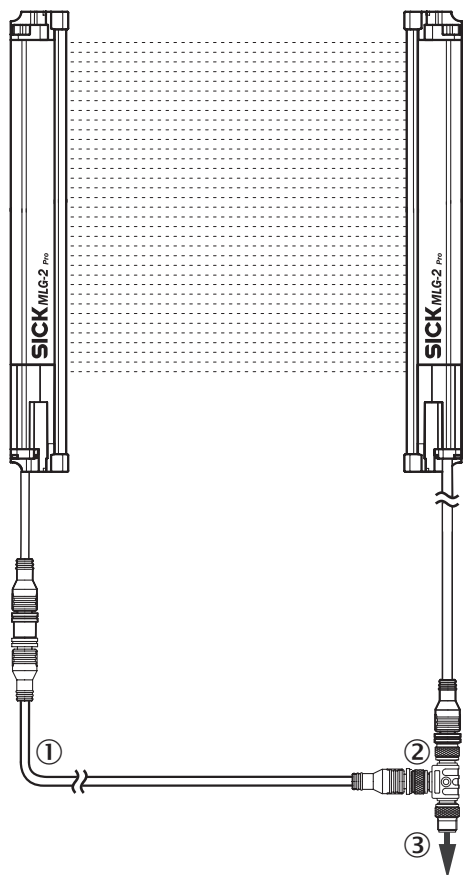
CONNECTION TYPE AND DIAGRAM M12 MALE CONNECTOR, 5/8-PIN, SWITCHING OUTPUTS Q | YF2AP8-XXXPA4XLEAX (IP69K CONNECTING CABLE)



① Valid for: YF2AP8-250PA4XLEAX (2116447), YF2AP8-020PA4XLEAX (2111888)

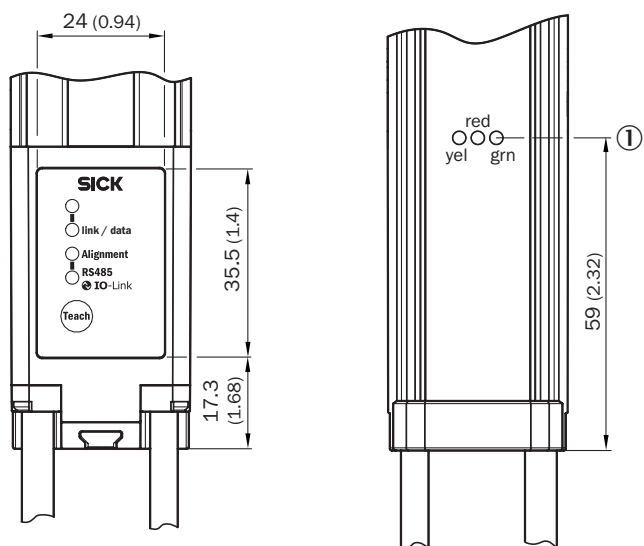
② For 8-pin sensor-actuator cables, the wire colors are not standardized. Therefore, please observe the pin assignment of the sensor and the cable in the respective data sheet.

PINOUTS



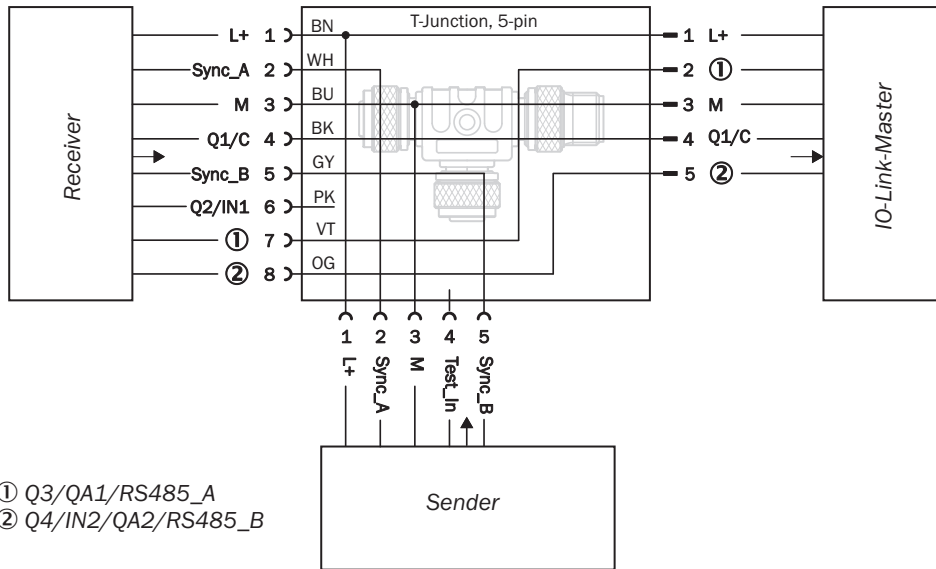
- ① Connection cable receiver (2096010)
- ② T-junctions
- ③ Connection cable (6020664)

ADJUSTMENTS

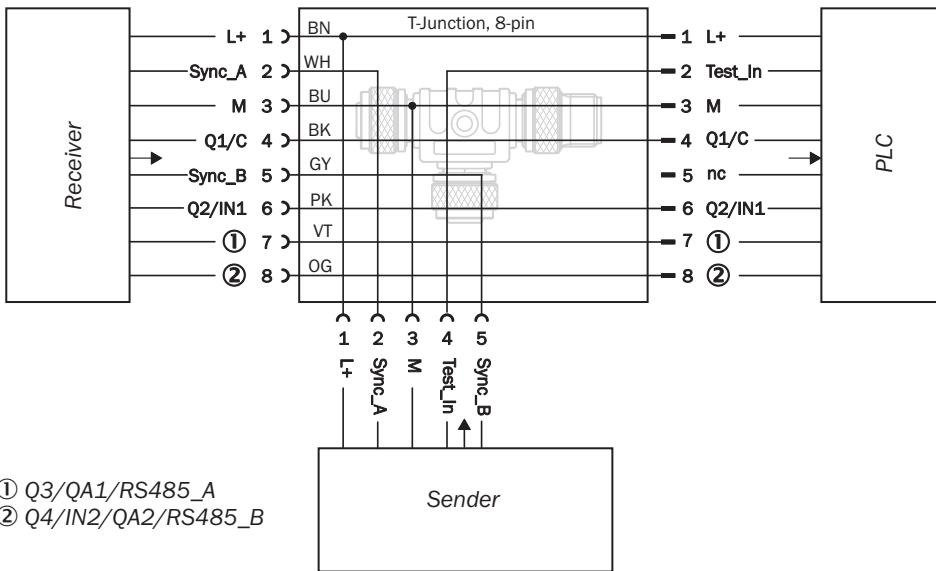


- ① status indicator: green, yellow, red LEDs

CONNECTION DIAGRAM T-SPLITTER, IO-LINK MASTER



CONNECTION DIAGRAM T-SPLITTER, PLC



Further information as well as suitable accessories, example applications and downloads such as CAD dimensional models, operating instructions and software can be found at www.sick.com/1122871



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SICK AT A GLANCE

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