



# GRTB18-P2412V

GR18

PHOTOELECTRIC SENSORS

**SICK**  
Sensor Intelligence.



Illustration may differ



### Ordering information

Type	part no.
GRTB18-P2412V	1085749

Other models and accessories → [www.sick.com/GR18](http://www.sick.com/GR18)

### Detailed technical data

#### Features

<b>Functional principle</b>	Photoelectric proximity sensor
<b>Functional principle detail</b>	Background suppression
<b>Dimensions (W x H x D)</b>	18 mm x 18 mm x 73.5 mm
<b>Housing design (light emission)</b>	Cylindrical
<b>Housing length</b>	73.5 mm
<b>Thread length</b>	49.3 mm
<b>Thread diameter (housing)</b>	M18 x 1
<b>Optical axis</b>	Axial
<b>Sensing range max.</b>	3 mm ... 300 mm <sup>1)</sup>
<b>Sensing range</b>	20 mm ... 150 mm <sup>1)</sup>
<b>Type of light</b>	Visible red light
<b>Light source</b>	PinPoint LED <sup>2)</sup>
<b>Light spot size (distance)</b>	Ø 7 mm (100 mm)
<b>Wave length</b>	650 nm
<b>Adjustment</b>	Potentiometer, 270 °
<b>Display</b>	
LED green	Operating indicator Static on: power on
LED yellow	Status of received light beam Static on: object present Static off: object not present

<sup>1)</sup> Object with 90% remission (based on standard white, DIN 5033).

<sup>2)</sup> Average service life: 100,000 h at T<sub>U</sub> = +25 °C.

<b>Special applications</b>	Hygienic and washdown zones
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<sup>1)</sup> Object with 90% remission (based on standard white, DIN 5033).

<sup>2)</sup> Average service life: 100,000 h at T<sub>U</sub> = +25 °C.

## Mechanics/electronics

<b>Supply voltage U<sub>B</sub></b>	10 V DC ... 30 V DC <sup>1)</sup>
<b>Ripple</b>	< 5 V <sub>pp</sub> <sup>2)</sup>
<b>Current consumption</b>	30 mA
<b>Switching output</b>	PNP
<b>Output function</b>	Complementary
<b>Switching mode</b>	Light/dark switching <sup>3)</sup>
<b>Signal voltage PNP HIGH/LOW</b>	V <sub>S</sub> - (≤ 3 V) / approx. 0 V
<b>Output current I<sub>max.</sub></b>	≤ 100 mA <sup>4)</sup>
<b>Response time</b>	< 500 μs <sup>5)</sup>
<b>Switching frequency</b>	1,000 Hz <sup>6)</sup>
<b>Connection type</b>	Male connector M12, 4-pin
<b>Circuit protection</b>	A <sup>7)</sup> B <sup>8)</sup> D <sup>9)</sup>
<b>Protection class</b>	III
<b>Weight</b>	65 g
<b>Housing material</b>	Metal, Stainless steel V4A (1.4404, 316L)
<b>Optics material</b>	Plastic, PMMA
<b>Tightening torque, max.</b>	90 Nm
<b>Enclosure rating</b>	IP67 IP68 <sup>10)</sup> IP69K <sup>11)</sup>
<b>Items supplied</b>	Fastening nuts (2 x)
<b>Electromagnetic compatibility (EMC)</b>	EN 60947-5-2
<b>Ambient operating temperature</b>	-25 °C ... +55 °C <sup>12)</sup>
<b>Ambient temperature, storage</b>	-30 °C ... +75 °C
<b>UL File No.</b>	E348498

<sup>1)</sup> Limit values. Operated in short-circuit protected network: max. 8 A.

<sup>2)</sup> May not fall below or exceed U<sub>V</sub> tolerances.

<sup>3)</sup> Q = light switching;  $\bar{Q}$  = dark switching.

<sup>4)</sup> At U<sub>V</sub> > 24 V or ambient temperature > 49 °C, I<sub>A</sub> max. = 50 mA.

<sup>5)</sup> Signal transit time with resistive load.

<sup>6)</sup> With light/dark ratio 1:1.

<sup>7)</sup> A = V<sub>S</sub> connections reverse-polarity protected.

<sup>8)</sup> B = inputs and output reverse-polarity protected.

<sup>9)</sup> D = outputs overcurrent and short-circuit protected.

<sup>10)</sup> According to EN 60529 (10 m water depth / 24 h).

<sup>11)</sup> According to ISO 20653:2013-03.

<sup>12)</sup> At U<sub>V</sub> ≤ 24V and I<sub>A</sub> < 50mA.

## Safety-related parameters

<b>MTTF<sub>D</sub></b>	900 years
<b>DC<sub>avg</sub></b>	0 %

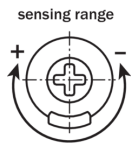
## Classifications

<b>ECLASS 5.0</b>	27270904
<b>ECLASS 5.1.4</b>	27270904
<b>ECLASS 6.0</b>	27270904
<b>ECLASS 6.2</b>	27270904
<b>ECLASS 7.0</b>	27270904
<b>ECLASS 8.0</b>	27270904
<b>ECLASS 8.1</b>	27270904
<b>ECLASS 9.0</b>	27270904
<b>ECLASS 10.0</b>	27270904
<b>ECLASS 11.0</b>	27270904
<b>ECLASS 12.0</b>	27270903
<b>ETIM 5.0</b>	EC002719
<b>ETIM 6.0</b>	EC002719
<b>ETIM 7.0</b>	EC002719
<b>ETIM 8.0</b>	EC002719
<b>UNSPSC 16.0901</b>	39121528

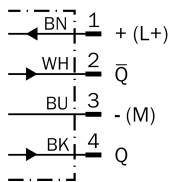
## Certificates

<b>EU declaration of conformity</b>	✓
<b>UK declaration of conformity</b>	✓
<b>ACMA declaration of conformity</b>	✓
<b>Moroccan declaration of conformity</b>	✓
<b>ECOLAB certificate</b>	✓
<b>cULus certificate</b>	✓
<b>Photobiological safety (DIN EN 62471) certificate</b>	✓

Adjustments GRTB18(S) Inox, GRTE18(S) Inox, Sensing range setting: Potentiometer, 270°

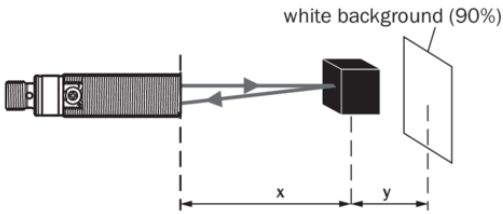
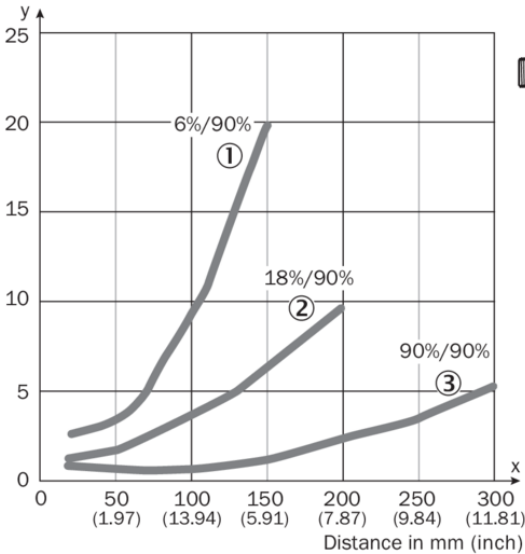


Connection diagram Cd-084



Characteristic curve GRTB18(S) Inox

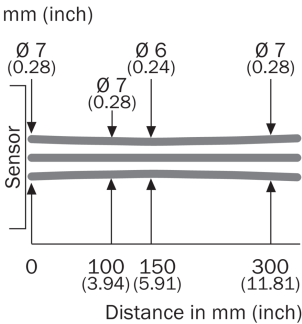
Minimum distance between set sensing range and background (white, 90%) in % of sensing range



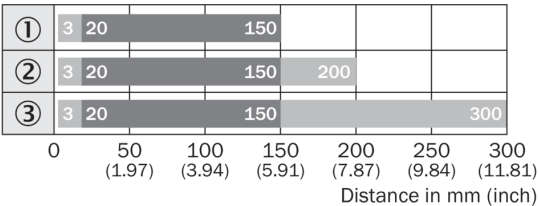
Example:  
Sensing range on black, 6%  
x = 100 mm, y = (10% of 100 mm) = 10 mm

- ① Sensing range on black, 6 % remission
- ② Sensing range on gray, 18 % remission
- ③ Sensing range on white, 90 % remission

Light spot size GRTB18(S)

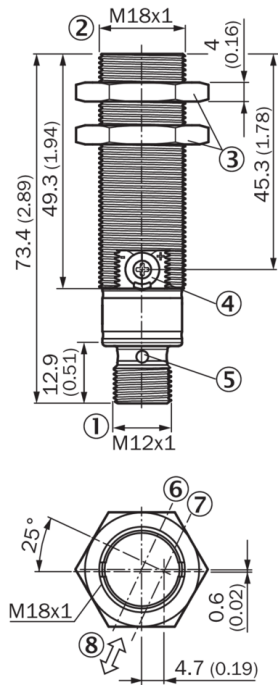


Sensing range diagram



- Sensing range    ■ Sensing range max.
- ① Sensing range on black, 6% remission factor
  - ② Sensing range on gray, 18% remission factor
  - ③ Sensing range on white, 90% remission factor

## Dimensional drawing GRTB18 Inox, connector, straight



Dimensions in mm (inch)

- ① Connection
- ② Threaded mounting hole M18 x 1
- ③ fastening nuts (2 x); width across 24, stainless steel
- ④ Potentiometer, 270°
- ⑤ LED indicator (4 x)
- ⑥ optical axis, receiver
- ⑦ optical axis, sender
- ⑧ Standard direction

## SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

**For us, that is “Sensor Intelligence.”**

## WORLDWIDE PRESENCE:

Contacts and other locations –[www.sick.com](http://www.sick.com)