



# IQC10-03BPPKQ8SA70

IMC

INDUCTIVE PROXIMITY SENSORS

**SICK**  
Sensor Intelligence.



Illustration may differ



Ordering information

Type	Part no.
IQC10-03BPPKQ8SA70	1083794

Other models and accessories → [www.sick.com/IMC](http://www.sick.com/IMC)

Detailed technical data

Features

<b>Housing</b>	Rectangular
<b>Dimensions (W x H x D)</b>	10 mm x 28 mm x 16 mm
<b>Sensing range <math>S_n</math></b>	0 mm ... 3 mm <sup>1)</sup>
<b>Safe sensing range <math>S_a</math></b>	2.43 mm
<b>Number of switching points</b>	Up to 4 adjustable switching points or windows
<b>Switching modes</b>	Single point, Window mode, Two point mode, Visual adjustment indicator
<b>Switching frequency Qint.1 / Qint.2 on Pin2</b>	1,000 Hz
<b>Installation type</b>	Flush
<b>Connection type</b>	Cable with M12 male connector, 4-pin, 0.2 m <sup>2)</sup>
<b>Switching output</b>	PNP
<b>Output Q/C</b>	Switching output or IO-Link mode
<b>Output MFC</b>	Switching output or input
<b>Output function</b>	NC / NO
<b>Output characteristic</b>	Programmable
<b>Electrical wiring</b>	DC 4-wire
<b>Enclosure rating</b>	IP68 <sup>3)</sup>
<b>Special features</b>	Smart Task, IO-Link

<sup>1)</sup> Adjustable.  
<sup>2)</sup> With gold plated contact pins.  
<sup>3)</sup> According to EN 60529.

<b>Pin 2 configuration</b>	External input, Teach-in, switching signal
----------------------------	--

- 1) Adjustable.  
2) With gold plated contact pins.  
3) According to EN 60529.

## Mechanics/electronics

<b>Supply voltage</b>	10 V DC ... 30 V DC <sup>1)</sup>
<b>Ripple</b>	≤ 10 %
<b>Voltage drop</b>	≤ 2 V <sup>2)</sup>
<b>Hysteresis</b>	Programmable <sup>3)</sup>
<b>Reproducibility</b>	≤ 5 % <sup>4)</sup> <sup>5)</sup>
<b>Temperature drift (of S<sub>r</sub>)</b>	± 10 %
<b>EMC</b>	According to EN 60947-5-2
<b>Continuous current I<sub>a</sub></b>	≤ 200 mA <sup>6)</sup>
<b>No load current</b>	30 mA
<b>Short-circuit protection</b>	✓
<b>Reverse polarity protection</b>	✓
<b>Power-up pulse protection</b>	✓
<b>Shock and vibration resistance</b>	30 g, 11 ms / 10 ... 55 Hz, 1 mm
<b>Ambient operating temperature</b>	-25 °C ... +75 °C
<b>Housing material</b>	Plastic, VISTAL®
<b>Sensing face material</b>	Plastic, VISTAL®
<b>Tightening torque, max.</b>	< 1 Nm
<b>Teach-in accuracy</b>	+/- 3% of S <sub>r</sub>
<b>Resolution, typical (range)</b>	20 µm (0 mm ... 3 mm)
<b>Resolution, maximum (area)</b>	40 µm (0 mm ... 3 mm)

- 1) IO-Link mode: 18 VDC ... 30 VDC.  
2) At I<sub>a</sub> max.  
3) To comply with EN 60947-5-2, a hysteresis of approx. 10% must be set.  
4) Supply voltage U<sub>b</sub> and constant ambient temperature T<sub>a</sub>.  
5) Of S<sub>r</sub>.  
6) 200 mA total for both switching outputs.

## Safety-related parameters

<b>MTTF<sub>D</sub></b>	688 years
<b>DC<sub>avg</sub></b>	0 %
<b>T<sub>M</sub> (mission time)</b>	20 years

## Communication interface

<b>Communication interface</b>	IO-Link V1.1
<b>Communication Interface detail</b>	COM2 (38,4 kBaud)
<b>Cycle time</b>	5 ms
<b>Process data length</b>	32 Bit
<b>Process data structure</b>	Bit 0 = switching signal Q <sub>L1</sub> Bit 1 = switching signal Q <sub>L2</sub>

	Bit 2 = switching signal $Q_{Int3}$ Bit 3 = switching signal $Q_{Int4}$ Bit 18 ... 31 = time value
<b>Factory setting</b>	Switching Point 1: reference value 1 Output: normally open Pin 2 configuration: input

### Reference values

<b>Note</b>	Reference value in Digits for switching point in mm stored in the sensor
<b>Reference value 1</b>	3 mm
<b>Reference value 2</b>	2 mm
<b>Reference value 3</b>	1 mm
<b>Reference value 4</b>	0.5 mm

### Reduction factors

<b>Stainless steel (V2A, 304)</b>	Approx. 0.7
<b>Aluminum (Al)</b>	Approx. 0.4
<b>Copper (Cu)</b>	Approx. 0.3
<b>Brass (Br)</b>	Approx. 0.5

### Installation note

<b>Remark</b>	Associated graphic see "Installation"
<b>A</b>	0 mm
<b>B</b>	10 mm
<b>C</b>	10.3 mm
<b>D</b>	9 mm
<b>E</b>	0 mm
<b>F</b>	24 mm
<b>G</b>	0 mm

### Smart Task

<b>Smart Task name</b>	Time measurement + debouncing
<b>Logic function</b>	Window Direct
<b>Timer function</b>	Deactivated On delay Off delay ON and OFF delay Impulse (one shot)
<b>Inverter</b>	Adjustable
<b>Time measurement accuracy</b>	SIO Logic: $(-1,2 \dots 0) \times \text{time base} \pm 1\%$ of time measurement value <sup>1)</sup> IOL: $(-1,2 \dots 0) \times \text{time base} \pm 1\%$ of time measurement value <sup>2)</sup>
<b>Time measurement accuracy (e.g. accuracy for time measurement value = 1 s )</b>	Time base 1 ms: -11,2 ms ... 10 ms
<b>Resolution time measuring value</b>	1 ms
<b>Debounce time max.</b>	SIO Logic: 30 s <sup>1)</sup> IOL: 30 s <sup>2)</sup>

<sup>1)</sup> SIO Logic: Sensor operation in standard I/O mode without IO-Link communication. Sensor-internal logic or timing parameters plus Automation Functions used.

<sup>2)</sup> IOL: Sensor operation with full IO-Link communication and usage of logic, timing and Automation Function parameters.

<b>Switching signal</b>	Switching signal Q <sub>L1</sub>	Output type (dependant on the adjusted threshold)
	Switching signal Q <sub>L2</sub>	Output type (dependant on the adjusted threshold)
<b>Measuring value</b>	Time measurement value	

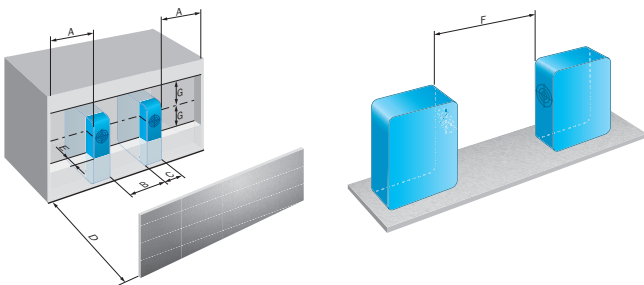
<sup>1)</sup> SIO Logic: Sensor operation in standard I/O mode without IO-Link communication. Sensor-internal logic or timing parameters plus Automation Functions used.

<sup>2)</sup> IOL: Sensor operation with full IO-Link communication and usage of logic, timing and Automation Function parameters.

## Classifications

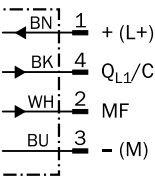
<b>eCI@ss 5.0</b>	27270101
<b>eCI@ss 5.1.4</b>	27270101
<b>eCI@ss 6.0</b>	27270101
<b>eCI@ss 6.2</b>	27270101
<b>eCI@ss 7.0</b>	27270101
<b>eCI@ss 8.0</b>	27270101
<b>eCI@ss 8.1</b>	27270101
<b>eCI@ss 9.0</b>	27270101
<b>eCI@ss 10.0</b>	27270101
<b>eCI@ss 11.0</b>	27270101
<b>eCI@ss 12.0</b>	27274001
<b>ETIM 5.0</b>	EC002714
<b>ETIM 6.0</b>	EC002714
<b>ETIM 7.0</b>	EC002714
<b>ETIM 8.0</b>	EC002714
<b>UNSPSC 16.0901</b>	39122230

## Installation note



Connection diagram

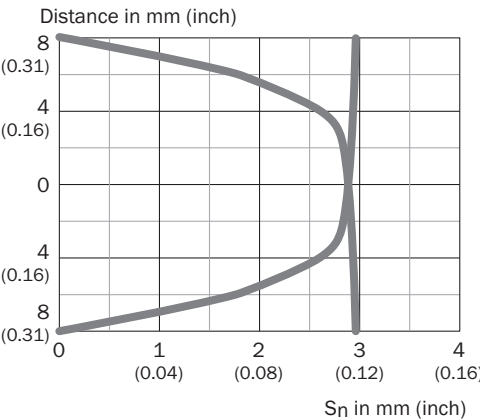
Cd-526



Q<sub>L1</sub>/C = Switching output,  
IO-Link communication  
MF = Multifunction

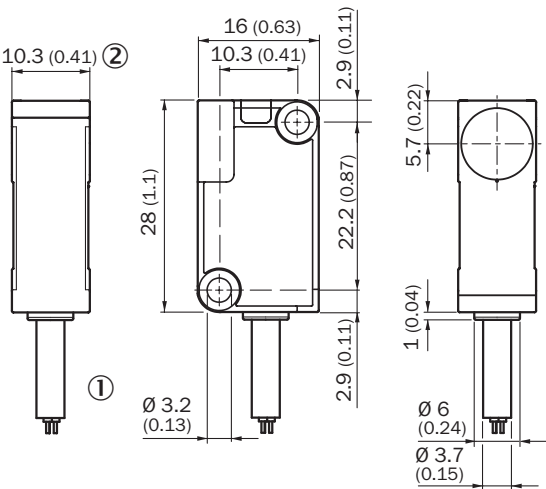
Response diagram

Response diagram



Dimensional drawing (Dimensions in mm (inch))










IQ10, cable

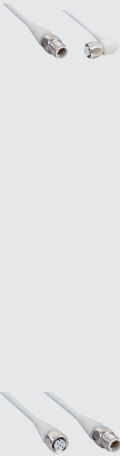


- ① Connection  
② LED indicator 270°

## Recommended accessories

Other models and accessories → [www.sick.com/IMC](http://www.sick.com/IMC)

	Brief description	Type	Part no.
Connection modules			
	IO-Link V1.1 Class A port, USB2.0 port, optional external power supply 24V / 1A	IOLA2US-01101 (SiLink2 Master)	1061790
	EtherCAT IO-Link Master, IO-Link V1.1, Port Class A, power supply via 7/8" cable 24 V / 8 A, fieldbus connection via M12 cable	IOLG2EC-03208R01 (IO-Link Master)	6053254
	EtherNet/IP IO-Link Master, IO-Link V1.1, Port Class A, power supply via 7/8" cable 24 V / 8 A, fieldbus connection via M12-cable	IOLG2EI-03208R01 (IO-Link Master)	6053255
	PROFINET IO-Link Master, IO-Link V1.1, Port Class A, power supply via 7/8" cable 24 V / 8 A, fieldbus connection via M12 cable	IOLG2PN-03208R01 (IO-Link Master)	6053253
Plug connectors and cables			
	Head A: female connector, M12, 4-pin, straight Head B: Flying leads Cable: Sensor/actuator cable, PP, unshielded, 2 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2)	DOL-1204-G02MRN	6058291
	Head A: female connector, M12, 4-pin, straight Head B: Flying leads Cable: Sensor/actuator cable, PP, unshielded, 5 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2)	DOL-1204-G05MRN	6058476
	Head A: female connector, M12, 4-pin, angled Head B: Flying leads Cable: Sensor/actuator cable, PP, unshielded, 2 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2), only suitable for PNP sensors	DOL-1204-L02MRN	6058482
	Head A: female connector, M12, 4-pin, angled Head B: Flying leads Cable: Sensor/actuator cable, PP, unshielded, 5 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2), only suitable for PNP sensors	DOL-1204-L05MRN	6058483
	Head A: female connector, M12, 4-pin, angled Head B: Flying leads Cable: Sensor/actuator cable, PP, unshielded, 2 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2)	DOL-1204-W02MRN	6058474

	Brief description	Type	Part no.
	Head A: female connector, M12, 4-pin, angled Head B: Flying leads Cable: Sensor/actuator cable, PP, unshielded, 5 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2)	DOL-1204-W05MRN	6058477
	Head A: female connector, M12, 4-pin, angled Head B: male connector, M12, 4-pin, straight Cable: Sensor/actuator cable, PP, unshielded, 2 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2)	DSL-1204-B02MRN	6058502
	Head A: female connector, M12, 4-pin, angled Head B: male connector, M12, 4-pin, straight Cable: Sensor/actuator cable, PP, unshielded, 5 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2)	DSL-1204-B05MRN	6058503
	Head A: female connector, M12, 4-pin, straight Head B: male connector, M12, 4-pin, straight Cable: Sensor/actuator cable, PP, unshielded, 2 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2)	DSL-1204-G02MRN	6058499
	Head A: female connector, M12, 4-pin, straight Head B: male connector, M12, 4-pin, straight Cable: Sensor/actuator cable, PP, unshielded, 5 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2)	DSL-1204-G05MRN	6058500

### **Recommended services**

Additional services → [www.sick.com/IMC](https://www.sick.com/IMC)

	Type	Part no.
Function Block Factory		
<ul style="list-style-type: none"> <li> <b>Description:</b> The Function Block Factory supports common programmable logic controllers (PLCs) from various manufacturers, such as Siemens, Beckhoff, Rockwell Automation and B&amp;R. More information on the FBF can be found &lt;a href=https://fbf.cloud.sick.com target="_blank"&gt; here&lt;/a&gt;.               </li> </ul>	Function Block Factory	On request



## SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

## WORLDWIDE PRESENCE:

Contacts and other locations –[www.sick.com](http://www.sick.com)