



HL18-P3B3BA

H18 Sure Sense

PHOTOELECTRIC SENSORS

SICK
Sensor Intelligence.



Illustration may differ



Ordering information

| Type | part no. |
|-------------|----------|
| HL18-P3B3BA | 1082609 |

Other models and accessories → www.sick.com/H18_Sure_Sense

Detailed technical data

Features

| | | |
|--|---|------|
| Functional principle | Photoelectric retro-reflective sensor | |
| Functional principle detail | With minimum distance to reflector (dual lens system) | |
| Dimensions (W x H x D) | 16.2 mm x 45.5 mm x 31.8 mm | |
| Housing design (light emission) | Hybrid | |
| Thread diameter (housing) | M18 | |
| Mounting system type | M18, head/side (24.1 ... 25.4 mm) | |
| Housing color | Blue | |
| Sensing range max. | 0.03 m ... 6.5 m ¹⁾ | |
| Sensing range | 0.03 m ... 5 m ¹⁾ | |
| Type of light | Visible red light | |
| Light source | PinPoint LED ²⁾ | |
| Light spot size (distance) | 130 mm x 260 mm (6.5 m) | |
| Wave length | 631 nm | |
| Adjustment | | |
| | Potentiometer, right | None |
| | Potentiometer, left | None |
| Special features | Signal strength light bar | |

¹⁾ Reflector PL80A.

²⁾ Average service life: 100,000 h at T_U = +25 °C.

Mechanics/electronics

| | |
|---|--|
| Supply voltage | 10 V DC ... 30 V DC |
| Ripple | $< 5 V_{pp}^{1)}$ |
| Current consumption | $\leq 20 \text{ mA}^{2)}$ |
| Switching output | PNP |
| Output function | Complementary |
| Switching mode | Light/dark switching |
| Switching output detail | |
| Switching output Q1 | PNP, Light switching |
| Switching output Q2 | PNP, Dark switching |
| Output current $I_{max.}$ | $\leq 100 \text{ mA}$ |
| Response time | $\leq 0.5 \text{ ms}^{3)}$ |
| Switching frequency | $1,000 \text{ Hz}^{4)}$ |
| Connection type | Cable with M8 male connector, 4-pin, 150 mm |
| Cable material | Plastic, PVC |
| Conductor cross section | 0.2 mm^2 |
| Circuit protection | A ⁵⁾ B ⁶⁾ D ⁷⁾ |
| Protection class | III |
| Weight | 18 g |
| Polarizing filter | ✓ |
| Housing material | Plastic, VISTAL® |
| Optics material | Plastic, PMMA |
| Enclosure rating | IP67 IP69K |
| Items supplied | Fastening nut (1x), M18, plastic, black, flat |
| Electromagnetic compatibility (EMC) | EN 60947-5-2 (The sensor complies with the Radio Safety Requirements (EMC) for the industrial sector (Radio Safety Class A). It may cause radio interference if used in a residential area.) |
| Ambient operating temperature | $-40 \text{ °C} \dots +70 \text{ °C}$ |
| Ambient temperature, storage | $-40 \text{ °C} \dots +75 \text{ °C}$ |
| UL File No. | E189383 |

¹⁾ May not fall below or exceed U_y tolerances.

²⁾ Without signal strength light bar and load.

³⁾ Signal transit time with resistive load.

⁴⁾ With light/dark ratio 1:1.

⁵⁾ A = V_S connections reverse-polarity protected.

⁶⁾ B = inputs and output reverse-polarity protected.

⁷⁾ D = outputs overcurrent and short-circuit protected.

Safety-related parameters

| | |
|-------------------------|-------------|
| MTTF_D | 730.1 years |
| DC_{avg} | 0 % |

Connection type/pinouts

| | | |
|-------------------------------|-------------------------|---|
| Connection type | | Cable with M8 male connector, 4-pin, 150 mm |
| Connection type Detail | | |
| | Cable material | Plastic |
| | Conductor cross section | 0.2 mm ² |
| Pinouts | | |
| | BN 1 | + (L+) |
| | WH 2 | Q ₂ |
| | BU 3 | - (M) |
| | BK 4 | Q ₁ |

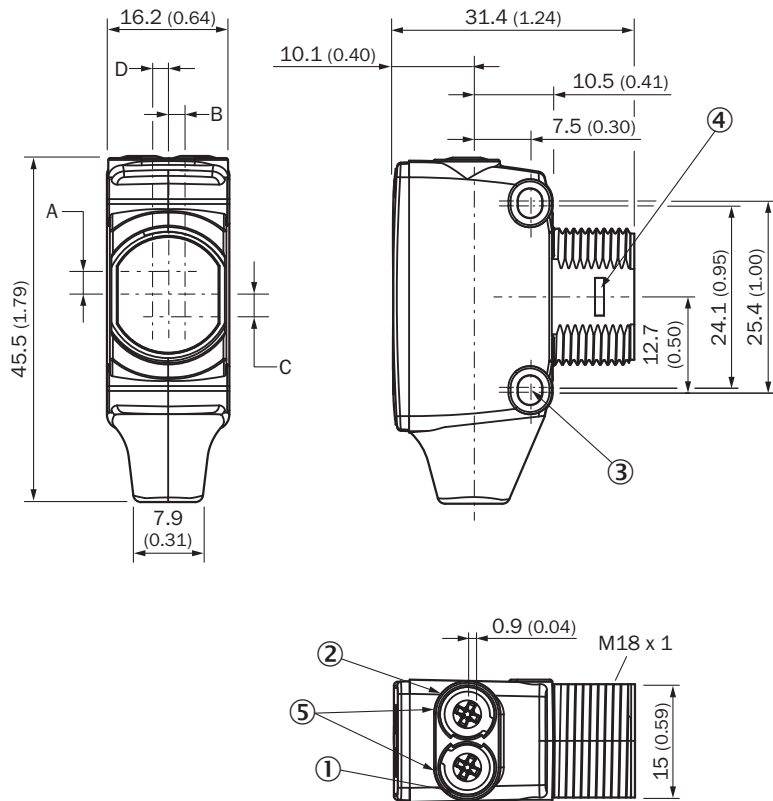
Certificates

| | |
|---|---|
| EU declaration of conformity | ✓ |
| UK declaration of conformity | ✓ |
| ACMA declaration of conformity | ✓ |
| Moroccan declaration of conformity | ✓ |
| China RoHS | ✓ |
| cULus certificate | ✓ |

Classifications

| | |
|-----------------------|----------|
| ECLASS 5.0 | 27270902 |
| ECLASS 5.1.4 | 27270902 |
| ECLASS 6.0 | 27270902 |
| ECLASS 6.2 | 27270902 |
| ECLASS 7.0 | 27270902 |
| ECLASS 8.0 | 27270902 |
| ECLASS 8.1 | 27270902 |
| ECLASS 9.0 | 27270902 |
| ECLASS 10.0 | 27270902 |
| ECLASS 11.0 | 27270902 |
| ECLASS 12.0 | 27270902 |
| ETIM 5.0 | EC002717 |
| ETIM 6.0 | EC002717 |
| ETIM 7.0 | EC002717 |
| ETIM 8.0 | EC002717 |
| UNSPSC 16.0901 | 39121528 |

Dimensional drawing

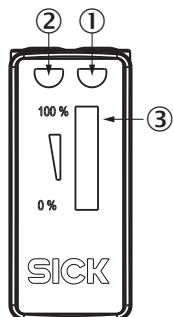


Dimensions in mm (inch)

- ① LED indicator yellow: Status of received light beam
- ② LED indicator green: power on
- ③ M3 mounting hole
- ④ Snap Connection for flush ring (sold seperatly)
- ⑤ Potentiometer (if selected) or LED Indicators

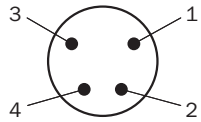
| Dimensions in mm (inch) | Receiver | | Sender | |
|----------------------------------|--------------|------------|------------|------------|
| | A | B | C | D |
| HTB18 / HTF18 | - 1.1 (0.04) | 1.1 (0.04) | 4.7 (0.19) | 0.6 (0.02) |
| HTE18 / HL18 / HSE18 | 2.5 (0.1) | 0.0 (0.0) | 4.0 (0.16) | 0.0 (0.0) |
| HTB18L / HTF18L / HL18L / HSE18L | 2.5 (0.1) | 0.0 (0.0) | 3.5 (0.14) | 0.0 (0.0) |

Adjustments



- ① LED indicator yellow: Status of received light beam
- ② LED indicator green: power on
- ③ Signal strength light bar

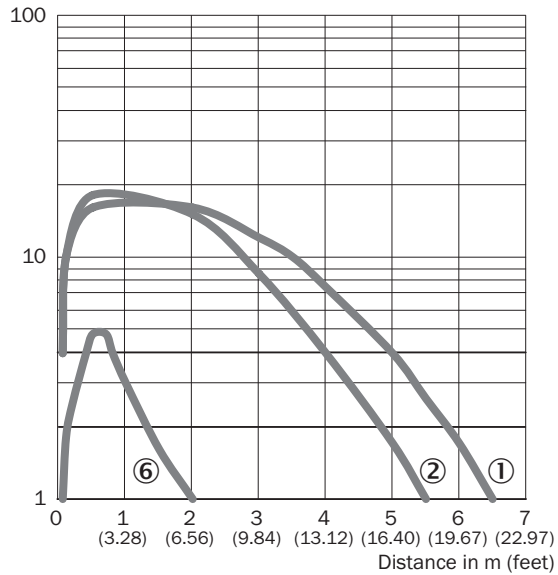
Pinouts, see table Technical data: Connection type/pinouts



Male connector, M8, 4-pin, uncoded

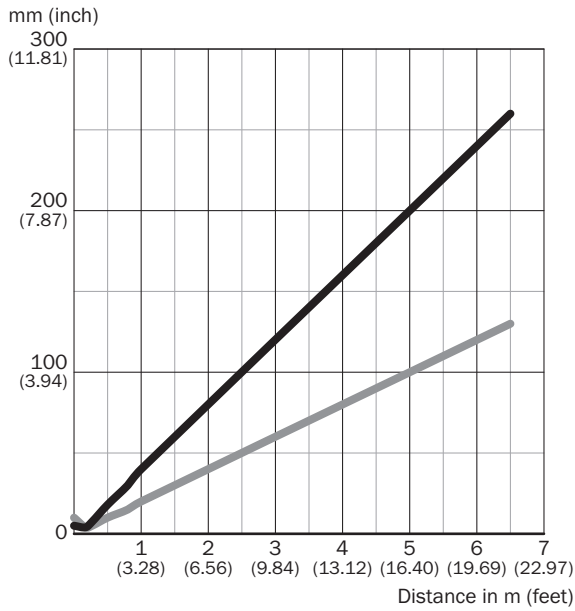
Characteristic curve

Operating reserve



- ① Reflector PL80A
- ② Reflector PL40A
- ③ Reflective tape IREF6000 (REF-IRF-56)

Light spot size

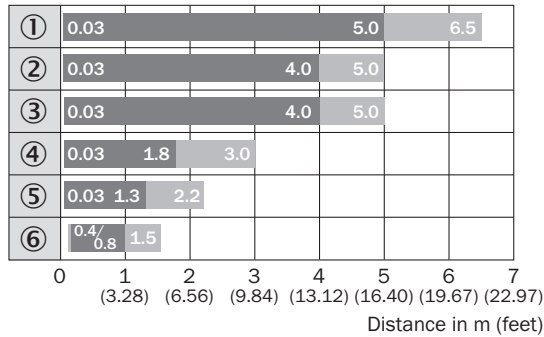


Dimensions in mm (inch)

| Sensing range | Horizontal | Vertical |
|-------------------------------------|----------------|---------------|
| 0.5 m (1.64 feet) | 18 (0.71) | 10 (0.39) |
| 1 m (3.28 feet) | 40 (1.57) | 20 (0.79) |
| 5 m (16.40 feet) | 200 (7.87) | 100 (3.94) |
| 6.5 m (21.33 feet) | 260 (10.24) | 130 (5.12) |

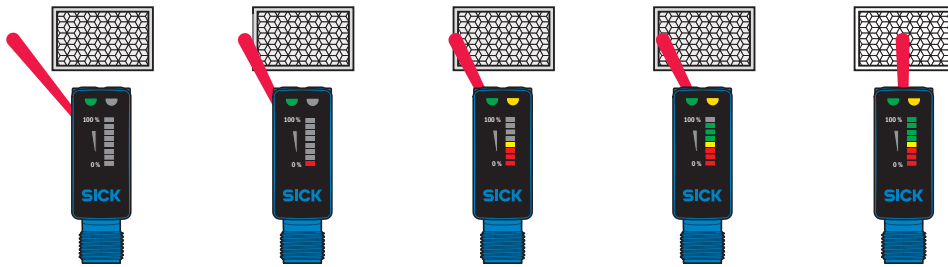
— Horizontal
— Vertical

Sensing range diagram







- Sensing range ■ Sensing range max.
- ① Reflector PL80A
- ② Reflector PL40A
- ③ Reflector P250
- ④ Reflector PL30A, PL31A
- ⑤ Reflector PL20A
- ⑥ Reflective tape IREF6000 (REF-IRF-56)




Functions



Recommended accessories

Other models and accessories → www.sick.com/H18_Sure_Sense

| | Brief description | Type | part no. |
|---|---|--------------|----------|
| Mounting systems | | | |
|  | <ul style="list-style-type: none"> Description: Mounting bracket for M18 sensors Material: Steel Details: Steel, zinc coated Items supplied: Without mounting hardware Suitable for: GR18, V180-2, V18, W15, Z1, Z2 | BEF-WN-M18 | 5308446 |
|  | <ul style="list-style-type: none"> Description: Universal mounting bracket for reflectors Dimensions (W x H x L): 85 mm x 90 mm x 35 mm Material: Steel Details: Steel, zinc coated Suitable for: C110A, P250, PL20, PL30A, PL40A, PL80A | BEF-WN-REFX | 2064574 |
|  | <ul style="list-style-type: none"> Description: Plate N11N for universal clamp bracket Material: Stainless steel Details: Stainless steel 1.4571 (sheet), Stainless steel 1.4408 (clamp) Items supplied: Universal clamp (5322627), mounting hardware Usable for: DeltaPac, Glare, WTD20E | BEF-KHS-N11N | 2071081 |
| reflectors and optics | | | |
|  | <ul style="list-style-type: none"> Description: Rectangular, screw connection Dimensions: 51 mm 61 mm Ambient operating temperature: -30 °C ... +65 °C | P250 | 5304812 |

| | Brief description | Type | part no. |
|---|---|--------------------|----------|
| connectors and cables | | | |
|  | <ul style="list-style-type: none"> Description: Sensor/actuator cable, unshielded Connection type head A: Female connector, M8, 4-pin, straight, A-coded Connection type head B: Flying leads Signal type: Sensor/actuator cable Cable: 5 m, 4-wire, PVC Application: Uncontaminated zones, Zones with chemicals | YF8U14-050VA3XLEAX | 2095889 |
|  | <ul style="list-style-type: none"> Description: Unshielded Connection type head A: Male connector, M8, 4-pin, straight, A-coded Connection systems: Screw-type terminals Permitted cross-section: 0.14 mm² ... 0.5 mm² | STE-0804-G | 6037323 |
|  | <ul style="list-style-type: none"> Description: Sensor/actuator cable, unshielded Connection type head A: Female connector, M8, 4-pin, straight, A-coded Connection type head B: Flying leads Signal type: Sensor/actuator cable Cable: 5 m, 4-wire, PUR, halogen-free Application: Drag chain operation, Zones with oils and lubricants, Robot, Drag chain operation | YF8U14-050UA3XLEAX | 2094792 |

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Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

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