IMC18-08BPPVC0SA70

IMC

INDUCTIVE PROXIMITY SENSORS

SICK
Sensor Intelligence.

Illustration may differ

Ordering information

Type	Part no.
IMC18-08BPPVC0SA70	1079293

Included in delivery: BEF-MU-M18N (1)

Other models and accessories ➜ www.sick.com/IMC

Detailed technical data

Features

Housing	Cylindrical thread design
Thread size	M18 x 1
Diameter	Ø 18 mm
Sensing range S_n	0 mm … 8 mm [1]
Safe sensing range S_a	6.48 mm
Number of switching points	Up to 4 adjustable switching points or windows
Switching modes	Single point, Window mode, Two point mode, Visual adjustment indicator
Switching frequency Qint.1 / Qint.2 on Pin2	250 Hz
Installation type	Quasi-flush [2]
Connection type	Male connector M12, 4-pin [3]
Switching output	PNP
Output Q/C	Switching output or IO-Link mode
Output MFC	Switching output or input
Output function	NC / NO
Output characteristic	Programmable
Electrical wiring	DC 4-wire
Enclosure rating	IP68 [4] IP69K [5]

[1] Adjustable.

[2] When installed in conductive materials, the sensors must protrude by distance E (E = 2 mm).

[3] With gold plated contact pins.

[4] According to EN 60529.

[5] According to ISO 20653:2013-03.

Special features	Smart Task, Resistant against coolant lubricants, IO-Link
Special applications	Zones with coolants and lubricants, Difficult application conditions
Special characteristic	Resistant against coolant lubricants
Pin 2 configuration	External input, Teach-in, switching signal
Items supplied	Mounting nut, V2A stainless steel, with locking teeth (2x)

[1] Adjustable.

[2] When installed in conductive materials, the sensors must protrude by distance E (E = 2 mm).

[3] With gold plated contact pins.

[4] According to EN 60529.

[5] According to ISO 20653:2013-03.

Mechanics/electronics

Supply voltage	10 V DC … 30 V DC [1]
Ripple	≤ 10 %
Voltage drop	≤ 2 V [2]
Hysteresis	Programmable [3]
Reproducibility	≤ 5 % [4] [5]
Temperature drift (of S_r)	± 10 %
EMC	According to EN 60947-5-2
Continuous current I_a	≤ 200 mA [6]
Short-circuit protection	✓
Reverse polarity protection	✓
Power-up pulse protection	✓
Shock and vibration resistance	100 g / 2 ms / 500 cycles; 150 g / 1 Mio cycles; 10 Hz … 55 Hz / 1 mm; 55 Hz … 500 Hz / 60 g
Ambient operating temperature	–40 °C … +75 °C
Housing material	Stainless steel V2A, DIN 1.4305 / AISI 303
Sensing face material	Plastic, LCP
Housing length	65 mm
Thread length	47 mm
Tightening torque, max.	Typ. 90 Nm [7]
UL File No.	E181493
Teach-in accuracy	+/- 3% of Sr
Resolution, typical (range)	25 µm (0 mm … 5 mm) 150 µm (5 mm … 8 mm)
Resolution, maximum (area)	50 µm (0 mm … 5 mm) 300 µm (5 mm … 8 mm)

[1] IO-Link mode: 18 VDC … 30 VDC.

[2] At I_a max.

[3] To comply with EN 60947-5-2, a hysteresis of approx. 10% must be set.

[4] Supply voltage Ub and constant ambient temperature Ta.

[5] Of Sr.

[6] 200 mA total for both switching outputs.

[7] Valid if toothed side of nut is used.

Safety-related parameters

$MTTF_D$	688 years
DC_{avg}	0 %
T_M (mission time)	20 years

Communication interface

Communication interface	IO-Link V1.1
Communication Interface detail	COM2 (38,4 kBaud)
Cycle time	5 ms
Process data length	32 Bit
Process data structure	Bit 0 = switching signal Q_{L1} Bit 1 = switching signal Q_{L2} Bit 2 = switching signal Q_{Int3} Bit 3 = switching signal Q_{Int4} Bit 18 ... 31 = time value
Factory setting	Switching Point 1: reference value 1 Output: normally open Pin 2 configuration: input

Reference values

Note	Reference value in Digits for switching point in mm stored in the sensor
Reference value 1	7 mm
Reference value 2	5 mm
Reference value 3	3 mm
Reference value 4	1 mm

Reduction factors

Stainless steel (V2A, 304)	Approx. 0.6
Aluminum (Al)	Approx. 0.3
Copper (Cu)	Approx. 0.2
Brass (Br)	Approx. 0.2

Installation note

Remark	Associated graphic see "Installation"
A	9 mm
B	18 mm
C	18 mm
D	24 mm
E	2 mm
F	64 mm

Smart Task

Smart Task name	Time measurement + debouncing
Logic function	Window Direct
Timer function	Deactivated On delay

[1] SIO Logic: Sensor operation in standard I/O mode without IO-Link communication. Sensor-internal logic or timing parameters plus Automation Functions used.

[2] IOL: Sensor operation with full IO-Link communication and usage of logic, timing and Automation Function parameters.

	Off delay ON and OFF delay Impulse (one shot)
Inverter	Adjustable
Time measurement accuracy	SIO Logic: (-1,2 ... 0) x time base ± 1 % of time measurement value [1] IOL: (-1,2 ... 0) x time base ± 1 % of time measurement value [2]
Time measurement accuracy (e.g. accuracy for time measurement value = 1 s)	Time base 1 ms: –11,2 ms ... 10 ms
Resolution time measuring value	2 ms
Debounce time max.	SIO Logic: 30 s [1] IOL: 30 s [2]
Switching signal	
Switching signal Q_{L1}	Output type (dependant on the adjusted threshold)
Switching signal Q_{L2}	Output type (dependant on the adjusted threshold)
Measuring value	Time measurement value

[1] SIO Logic: Sensor operation in standard I/O mode without IO-Link communication. Sensor-internal logic or timing parameters plus Automation Functions used.
[2] IOL: Sensor operation with full IO-Link communication and usage of logic, timing and Automation Function parameters.

Classifications

|	
eCl@ss 5.0	27270101
eCl@ss 5.1.4	27270101
eCl@ss 6.0	27270101
eCl@ss 6.2	27270101
eCl@ss 7.0	27270101
eCl@ss 8.0	27270101
eCl@ss 8.1	27270101
eCl@ss 9.0	27270101
eCl@ss 10.0	27270101
eCl@ss 11.0	27270101
eCl@ss 12.0	27274001
ETIM 5.0	EC002714
ETIM 6.0	EC002714
ETIM 7.0	EC002714
ETIM 8.0	EC002714
UNSPSC 16.0901	39122230

Installation note

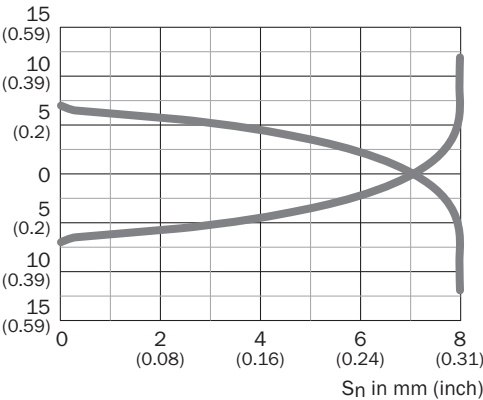Quasi-flush installation
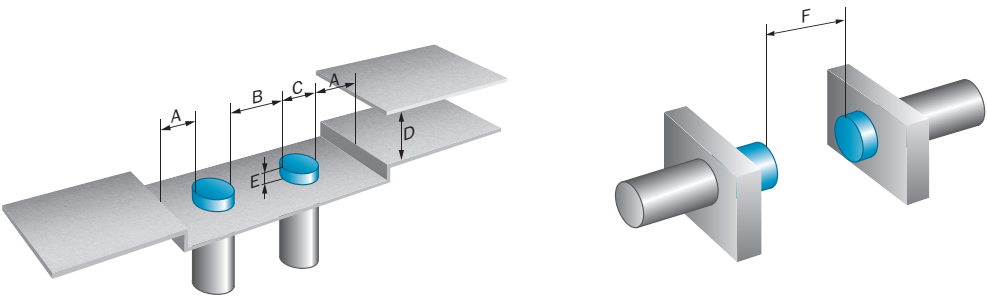
Connection diagram

Cd-526
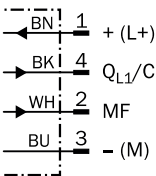
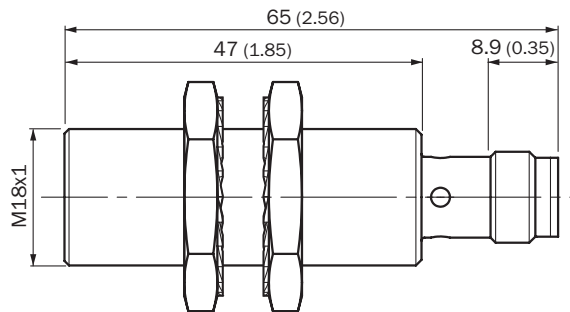Q_{L1}/C = Switching output,
IO-Link communication
MF = Multifunction

Response diagram

Response diagram

Distance in mm (inch)

S_n in mm (inch)

Product data sheet | 2024-01-08 12:55:59
Subject to change without notice

Dimensional drawing (Dimensions in mm (inch))

IMC18 Standard, connector, M12, flush

Recommended accessories

Other models and accessories ➔ www.sick.com/IMC

	Brief description	Type	Part no.
Connection modules			
	IO-Link V1.1 Class A port, USB2.0 port, optional external power supply 24V / 1A	IOLA2US-01101 (SiLink2 Master)	1061790
	EtherCAT IO-Link Master, IO-Link V1.1, Port Class A, power supply via 7/8" cable 24 V / 8 A, fieldbus connection via M12 cable	IOLG2EC-03208R01 (IO-Link Master)	6053254
	EtherNet/IP IO-Link Master, IO-Link V1.1, Port Class A, power supply via 7/8" cable 24 V / 8 A, fieldbus connection via M12-cable	IOLG2EI-03208R01 (IO-Link Master)	6053255
	PROFINET IO-Link Master, IO-Link V1.1, Port Class A, power supply via 7/8" cable 24 V / 8 A, fieldbus connection via M12 cable	IOLG2PN-03208R01 (IO-Link Master)	6053253
Universal bar clamp systems			
	Plate N06N for universal clamp bracket, M18, Stainless steel 1.4571 (sheet), Stainless steel 1.4408 (clamp), Universal clamp (5322627), mounting hardware	BEF-KHS-N06N	2051622
	Plate N11N for universal clamp bracket, Stainless steel 1.4571 (sheet), Stainless steel 1.4408 (clamp), Universal clamp BEF-KHS-KH3 (5322626), mounting hardware	BEF-KHS-N11N	2071081
Mounting brackets and plates			
	Mounting plate for M18 sensors, stainless steel, without mounting hardware	BEF-WG-M18N	5320948
	Mounting bracket for M18 sensors, stainless steel, without mounting hardware	BEF-WN-M18N	5320947

	Brief description	Type	Part no.
Plug connectors and cables			
	Head A: female connector, M12, 4-pin, straight Head B: Flying leads Cable: Sensor/actuator cable, PP, unshielded, 2 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2)	DOL-1204-G02MRN	6058291
	Head A: female connector, M12, 4-pin, straight Head B: Flying leads Cable: Sensor/actuator cable, PP, unshielded, 5 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2)	DOL-1204-G05MRN	6058476
	Head A: female connector, M12, 4-pin, angled Head B: Flying leads Cable: Sensor/actuator cable, PP, unshielded, 2 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2), only suitable for PNP sensors	DOL-1204-L02MRN	6058482
	Head A: female connector, M12, 4-pin, angled Head B: Flying leads Cable: Sensor/actuator cable, PP, unshielded, 5 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2), only suitable for PNP sensors	DOL-1204-L05MRN	6058483
	Head A: female connector, M12, 4-pin, angled Head B: Flying leads Cable: Sensor/actuator cable, PP, unshielded, 2 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2)	DOL-1204-W02MRN	6058474
	Head A: female connector, M12, 4-pin, angled Head B: Flying leads Cable: Sensor/actuator cable, PP, unshielded, 5 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2)	DOL-1204-W05MRN	6058477
	Head A: female connector, M12, 4-pin, angled Head B: male connector, M12, 4-pin, straight Cable: Sensor/actuator cable, PP, unshielded, 2 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2)	DSL-1204-B02MRN	6058502
	Head A: female connector, M12, 4-pin, angled Head B: male connector, M12, 4-pin, straight Cable: Sensor/actuator cable, PP, unshielded, 5 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2)	DSL-1204-B05MRN	6058503

	Brief description	Type	Part no.
	Head A: female connector, M12, 4-pin, straight Head B: male connector, M12, 4-pin, straight Cable: Sensor/actuator cable, PP, unshielded, 2 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2)	DSL-1204-G02MRN	6058499
	Head A: female connector, M12, 4-pin, straight Head B: male connector, M12, 4-pin, straight Cable: Sensor/actuator cable, PP, unshielded, 5 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2)	DSL-1204-G05MRN	6058500

Recommended services

Additional services ➜ www.sick.com/IMC

	Type	Part no.
Function Block Factory		
• **Description:** The Function Block Factory supports common programmable logic controllers (PLCs) from various manufacturers, such as Siemens, Beckhoff, Rockwell Automation and B&R. More information on the FBF can be found here.	Function Block Factory	On request

SICK AT A GLANCE

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