



# HL18T-M1G3AB

H18 Sure Sense

PHOTOELECTRIC SENSORS

**SICK**  
Sensor Intelligence.



Illustration may differ



Ordering information

Type	part no.
HL18T-M1G3AB	1077659

Other models and accessories → [www.sick.com/H18\\_Sure\\_Sense](http://www.sick.com/H18_Sure_Sense)

Detailed technical data

Features

Functional principle	Photoelectric retro-reflective sensor
Functional principle detail	With minimum distance to reflector (dual lens system)
Dimensions (W x H x D)	16.2 mm x 45.5 mm x 34.4 mm
Housing design (light emission)	Hybrid
Thread diameter (housing)	M18
Mounting system type	M18, head/side (24.1 ... 25.4 mm)
Housing color	Blue
Sensing range max.	0.1 m ... 3 m <sup>1)</sup>
Sensing range	0.1 m ... 2.5 m <sup>1)</sup>
Type of light	Visible red light
Light source	PinPoint LED <sup>2)</sup>
Light spot size (distance)	60 mm x 120 mm (3 m)
Wave length	631 nm
Adjustment	
Potentiometer, right	Sensitivity
Potentiometer, left	None
Special applications	Detecting transparent objects
Special features	-

<sup>1)</sup> Reflector PL80A.

<sup>2)</sup> Average service life: 100,000 h at T<sub>U</sub> = +25 °C.

## Mechanics/electronics

<b>Supply voltage</b>	21.6 V DC ... 250 V DC, 96 V AC ... 250 V AC <sup>1)</sup>
<b>Current consumption</b>	≤ 10 mA <sup>2)</sup>
<b>Switching output</b>	MOSFET
<b>Switching mode</b>	Dark switching
<b>Switching output detail</b>	
Switching output Q1	MOSFET, Dark switching
<b>Output current I<sub>max</sub></b>	≤ 100 mA
<b>Response time</b>	≤ 0.5 ms <sup>3)</sup>
<b>Switching frequency</b>	1,000 Hz <sup>4)</sup>
<b>Connection type</b>	Cable open end, 2,000 mm
<b>Cable material</b>	Plastic, PVC
<b>Conductor cross section</b>	0.2 mm <sup>2</sup>
<b>Circuit protection</b>	A <sup>5)</sup> B <sup>6)</sup> D <sup>7)</sup>
<b>Protection class</b>	II <sup>8)</sup>
<b>Weight</b>	18 g
<b>Polarizing filter</b>	✓
<b>Housing material</b>	Plastic, VISTAL®
<b>Optics material</b>	Plastic, PMMA
<b>Enclosure rating</b>	IP67 IP69K
<b>Items supplied</b>	Fastening nut (1x), M18, plastic, black, flat
<b>Electromagnetic compatibility (EMC)</b>	EN 60947-5-2 (The sensor complies with the Radio Safety Requirements (EMC) for the industrial sector (Radio Safety Class A). It may cause radio interference if used in a residential area.)
<b>Ambient operating temperature</b>	-40 °C ... +70 °C
<b>Ambient temperature, storage</b>	-40 °C ... +75 °C
<b>UL File No.</b>	E189383

<sup>1)</sup> From T<sub>u</sub> 60 °C, max. supply voltage = 120 V.

<sup>2)</sup> Without load. The output load and sensor must use the same power source.

<sup>3)</sup> Signal transit time with resistive load.

<sup>4)</sup> With light/dark ratio 1:1.

<sup>5)</sup> A = V<sub>S</sub> connections reverse-polarity protected.

<sup>6)</sup> B = inputs and output reverse-polarity protected.

<sup>7)</sup> D = outputs overcurrent and short-circuit protected.

<sup>8)</sup> Reference voltage: 250 V AC, overvoltage category 2.

## Safety-related parameters

<b>MTTF<sub>D</sub></b>	499.9 years
<b>DC<sub>avg</sub></b>	0 %

## Connection type/pinouts

<b>Connection type</b>	
	Cable open end, 2,000 mm

Connection type Detail	
Cable material	Plastic
Conductor cross section	0.2 mm²
Pinouts	
BN	L1
BU	N
BK	Q

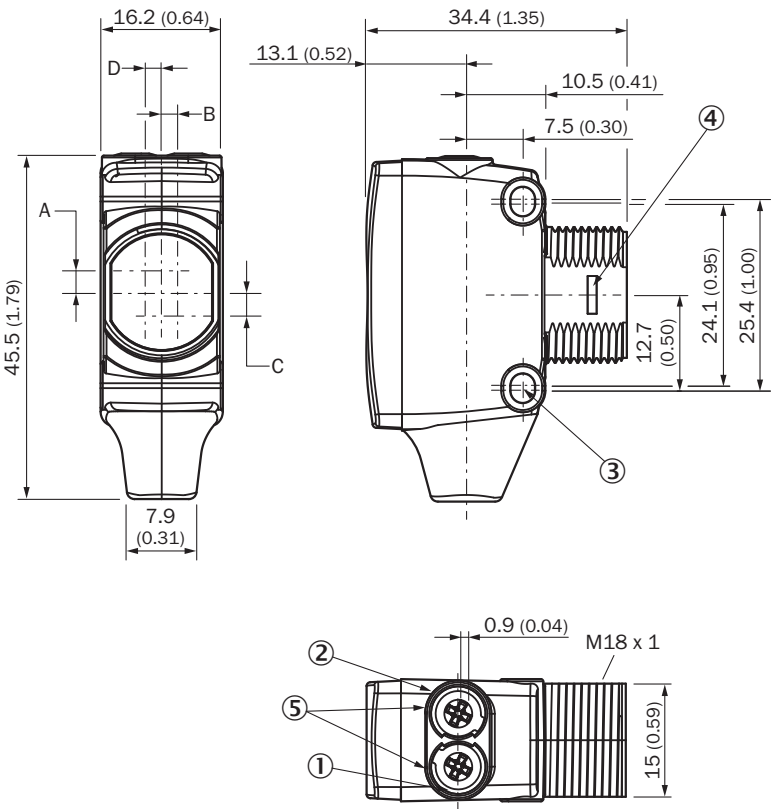
Classifications

ECLASS 5.0	27270902
ECLASS 5.1.4	27270902
ECLASS 6.0	27270902
ECLASS 6.2	27270902
ECLASS 7.0	27270902
ECLASS 8.0	27270902
ECLASS 8.1	27270902
ECLASS 9.0	27270902
ECLASS 10.0	27270902
ECLASS 11.0	27270902
ECLASS 12.0	27270902
ETIM 5.0	EC002717
ETIM 6.0	EC002717
ETIM 7.0	EC002717
ETIM 8.0	EC002717
UNSPSC 16.0901	39121528

Certificates

EU declaration of conformity	✓
UK declaration of conformity	✓
ACMA declaration of conformity	✓
Moroccan declaration of conformity	✓
China RoHS	✓

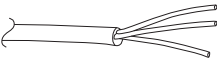
Dimensional drawing



- Dimensions in mm (inch)
- ① LED indicator yellow: Status of received light beam
  - ② LED indicator green: power on
  - ③ M3 mounting hole
  - ④ Snap Connection for flush ring (sold seperatly)
  - ⑤ Potentiometer (if selected) or LED Indicators

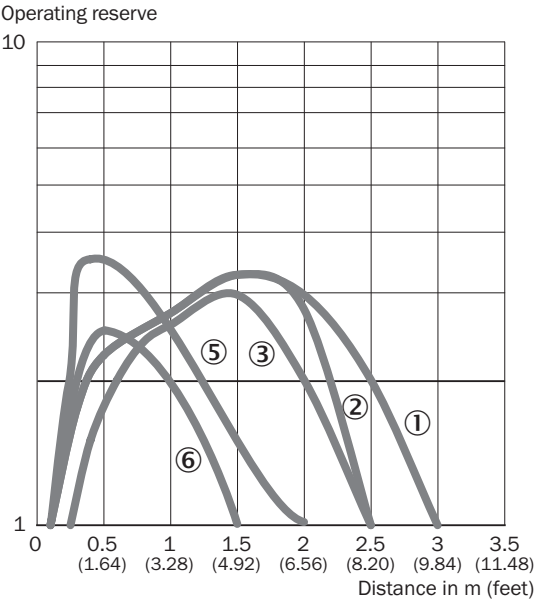
Dimensions in mm (inch)	Receiver		Sender	
	A	B	C	D
HTB18 / HTF18	- 1.1 (0.04)	1.1 (0.04)	4.7 (0.19)	0.6 (0.02)
HTE18 / HL18 / HSE18	2.5 (0.1)	0.0 (0.0)	4.0 (0.16)	0.0 (0.0)

Pinouts, see table Technical data: Connection type/pinouts



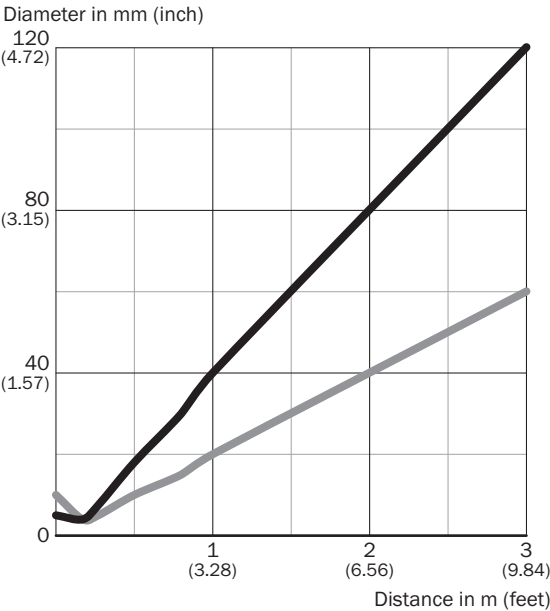
Cable, 3-wire

Characteristic curve



- ① Reflector PL80A
- ② Reflector PL40A
- ③ Reflector P250F
- ⑤ Reflective tape REF-AC1000
- ⑥ Reflector PL41F

Light spot size

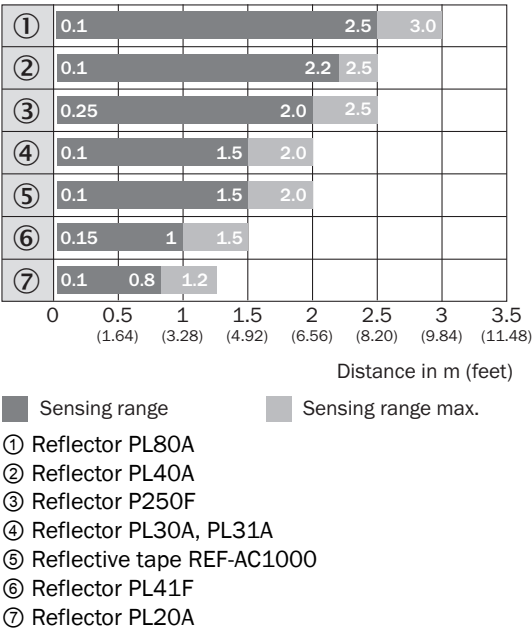


Dimensions in mm (inch)

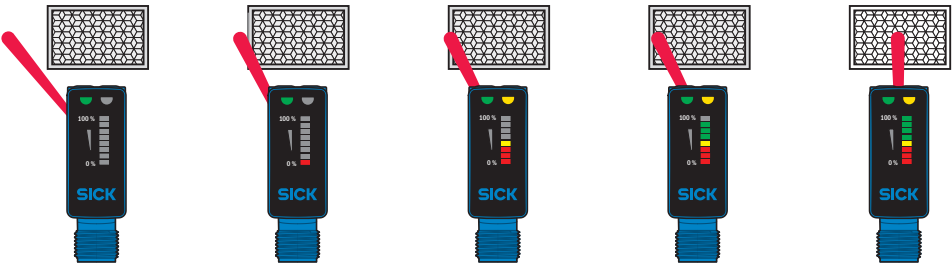
Sensing range	Vertical	Horizontal
0.5 m (1.64 feet)	18 (0.71)	10 (0.39)
0.8 m (2.62 feet)	30 (1.18)	15 (0.59)
1 m (3.28 feet)	40 (1.57)	20 (0.79)
3 m (9.84 feet)	120 (4.72)	60 (2.36)

— Vertical  
— Horizontal

Sensing range diagram






Functions



Recommended accessories

Other models and accessories → [www.sick.com/H18\\_Sure\\_Sense](http://www.sick.com/H18_Sure_Sense)

	Brief description	Type	part no.
Mounting systems			
 	<ul style="list-style-type: none"><li>• <b>Description:</b> Mounting bracket for M18 sensors</li><li>• <b>Material:</b> Steel</li><li>• <b>Details:</b> Steel, zinc coated</li><li>• <b>Items supplied:</b> Without mounting hardware</li><li>• <b>Suitable for:</b> GR18, V180-2, V18, W15, Z1, Z2</li></ul>	BEF-WN-M18	5308446
	<ul style="list-style-type: none"><li>• <b>Description:</b> Universal mounting bracket for reflectors</li><li>• <b>Dimensions (W x H x L):</b> 85 mm x 90 mm x 35 mm</li><li>• <b>Material:</b> Steel</li><li>• <b>Details:</b> Steel, zinc coated</li><li>• <b>Suitable for:</b> C110A, P250, PL20, PL30A, PL40A, PL80A</li></ul>	BEF-WN-REFX	2064574

	Brief description	Type	part no.
reflectors and optics			
	<ul style="list-style-type: none"><li>• <b>Description:</b> Rectangular, screw connection</li><li>• <b>Dimensions:</b> 51 mm 61 mm</li><li>• <b>Ambient operating temperature:</b> -30 °C ... +65 °C</li></ul>	P250	5304812



## SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

**For us, that is “Sensor Intelligence.”**

## WORLDWIDE PRESENCE:

Contacts and other locations –[www.sick.com](http://www.sick.com)