



# VSPM-6B2413

Inspector

2D MACHINE VISION

**SICK**  
Sensor Intelligence.



Illustration may differ



Ordering information

Type	part no.
VSPM-6B2413	1064566

Other models and accessories → [www.sick.com/Inspector](http://www.sick.com/Inspector)

Detailed technical data

Features

Technology	2D snapshot
Configurable	✓
Toolkit	Object Locator Pixel Counter Edge Pixel Counter Pattern Blob Finder Polygon Edge Circle Distance Angle Edge counter Find maximum
Image sensor	CMOS monochrome
Optical focus	Adjustable focus (manually)
Calibration	Perspective and lens distortion correction, mm results
Robot coordinate alignment	✓
Working range	≥ 50 mm
Operating distance with internal illumination	50 mm ... 200 mm
Field of view of internal illumination	Free of choice by lens selection
Illumination	Integrated
Illumination color	Infrared
LED class	Risk-free group (no danger, IEC62471: 2006)
Spectral range	Approx. 370 nm ... 900 nm
Offline support	Emulator
Lens	S-mount

	Optical format	1/3"
	Note	To be ordered separately as accessories
<b>Task</b>	Detecting - Standard objects Measuring - Dimension, contour and volume Measuring - Number Identifying - OCR Identifying - Pattern Determining position - 2D position determination	

## Mechanics/electronics

<b>Connection type</b>	M12, 12-pin male connector M12, 4-pin female connector
<b>Supply voltage</b>	24 V DC, $\pm 20\%$
<b>Ripple</b>	$< 5 V_{pp}$
<b>Current consumption</b>	$< 450$ mA, without output load
<b>Enclosure rating</b>	IP67 <sup>1)</sup>
<b>Housing material</b>	Aluminum
<b>Window material</b>	No front window included
<b>Weight</b>	350 g
<b>Dimensions (L x W x H)</b>	100 mm x 53 mm x 38 mm

<sup>1)</sup> With front window mounted.

## Performance

<b>Sensor properties</b>	
Sensor resolution	640 px x 480 px (0.3 Mpixel)
<b>Scan/frame rate</b>	40 fps <sup>1)</sup>
<b>Number of inspections</b>	64
<b>Reference images</b>	32 objects

<sup>1)</sup> Max. 200 fps.

## Interfaces

<b>Ethernet</b>	✓, TCP/IP
Data transmission rate	100 Mbit/s
<b>EtherNet/IP™</b>	✓
Data transmission rate	100 Mbit/s
<b>Operator interfaces</b>	Web server
<b>Configuration software</b>	SOPAS ET
<b>Data storage and retrieval</b>	Log for 30 images, record images on PC, store images to FTP
<b>Ethernet communication</b>	Web API
<b>Digital input</b>	4 inputs (24 V)
<b>Configurable inputs</b>	External trigger, encoder input, External teach, reference object selection
<b>Digital output</b>	3 digital outputs, 24 V (B-type)
<b>Configurable outputs</b>	Output by logical expressions, Additional image storage possibility via FTP
<b>Output current</b>	$\leq 100$ mA
<b>Standard outputs</b>	No object detected, Everything OK, Detail error
<b>Maximum encoder frequency</b>	Max. 40 kHz

External illumination	5 V TTL
I/O box extension	5 x inputs for object selection, 16 outputs

Ambient data

Shock load	EN 60068-2-27
Vibration load	IEC 60068-2-6
Ambient operating temperature	0 °C ... +45 °C <sup>1)</sup>
Storage temperature	-20 °C ... +70 °C <sup>1)</sup>

<sup>1)</sup> Relative humidity: 35% ... 85%, 95% in storage.

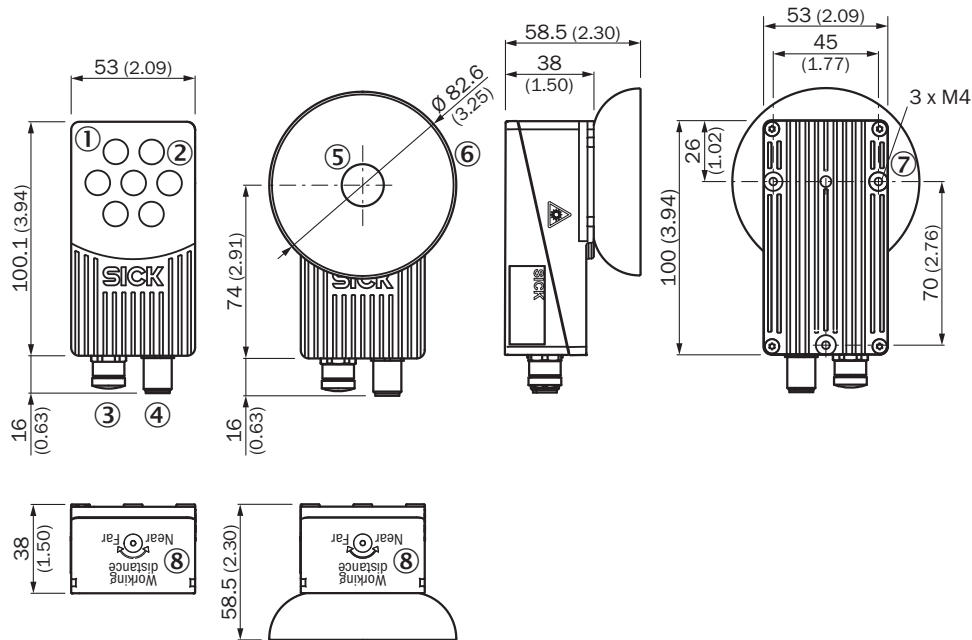
Certificates

EU declaration of conformity	✓
ACMA declaration of conformity	✓
China RoHS	✓
cULus certificate	✓
Information according to Art. 3 of Data Act (Regulation EU 2023/2854)	✓

Classifications

ECLASS 5.0	27310205
ECLASS 5.1.4	27310205
ECLASS 6.0	27310205
ECLASS 6.2	27310205
ECLASS 7.0	27310205
ECLASS 8.0	27310205
ECLASS 8.1	27310205
ECLASS 9.0	27310205
ECLASS 10.0	27310205
ECLASS 11.0	27310205
ECLASS 12.0	27310205
ETIM 5.0	EC001820
ETIM 6.0	EC001820
ETIM 7.0	EC001820
ETIM 8.0	EC001820
UNSPSC 16.0901	43211731

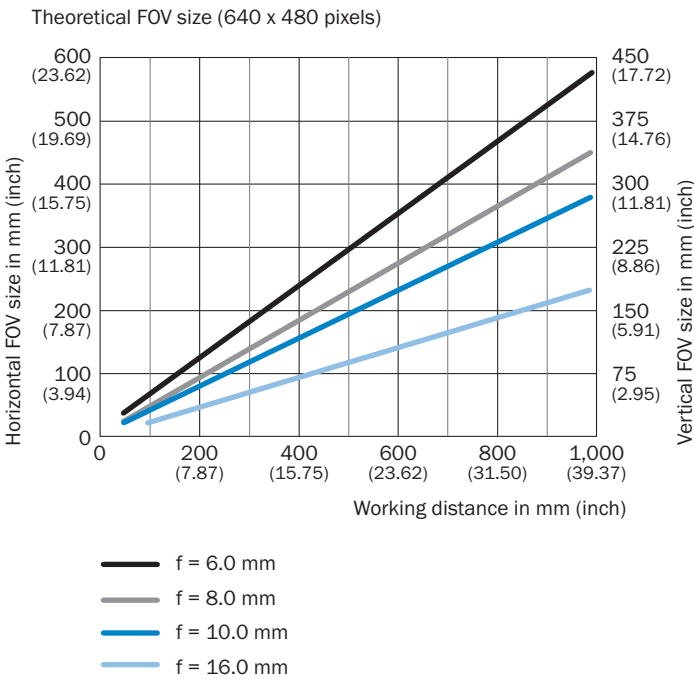
## Dimensional drawing Standard



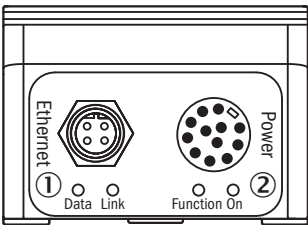
Dimensions in mm (inch)

- ① Front screen: standard, flex
- ② ring lighting
- ③ Ethernet connection M12, 4-pin, female
- ④ Power connection M12, 12-pin, male
- ⑤ Front screen: dome
- ⑥ dome light
- ⑦ Mounting hole M4
- ⑧ focus

Field of view

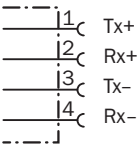


Connection type

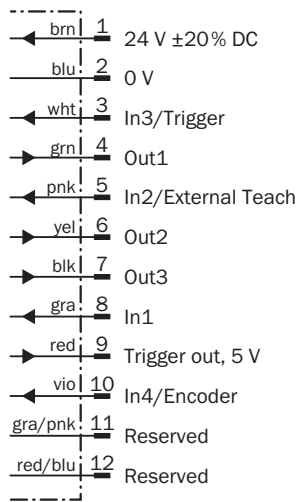


- ① Ethernet connection M12, 4-pin, female
- ② Power connection M12, 12-pin, male

Ethernet connection diagram










## M12 connection diagram, 12-pin



## Recommended accessories

Other models and accessories → [www.sick.com/Inspector](http://www.sick.com/Inspector)

	Brief description	Type	part no.
reflectors and optics			
	<ul style="list-style-type: none"> <li><b>Description:</b> Visible block filter for variants with exchangeable lens and front window, PMMA</li> </ul>	Inspector Flex visible block filter	2073707
	<ul style="list-style-type: none"> <li><b>Description:</b> Visible block filter for variants with exchangeable lens and front window, glass</li> </ul>	Inspector Flex visible block filter	2071856
	<ul style="list-style-type: none"> <li><b>Description:</b> Exchangeable lens, focal length 16 mm, including spacer ring</li> </ul>	OBJ-B16018BA	2049418
	<ul style="list-style-type: none"> <li><b>Description:</b> Exchangeable lens, focal length 6 mm</li> </ul>	OBJ-B06025BA	2049668
	<ul style="list-style-type: none"> <li><b>Description:</b> Exchangeable lens, focal distance 10 mm, with spacer ring</li> </ul>	OBJ-B10028BA	2049415

	Brief description	Type	part no.
connectors and cables			
	<ul style="list-style-type: none"><li>• <b>Connection type head A:</b> Male connector, M12, 4-pin, straight, D-coded</li><li>• <b>Connection type head B:</b> Male connector, RJ45, 4-pin, straight</li><li>• <b>Signal type:</b> Ethernet, PROFINET</li><li>• <b>Cable:</b> 2 m, 4-wire, PUR, halogen-free</li><li>• <b>Description:</b> Ethernet, shielded, PROFINET</li><li>• <b>Application:</b> Drag chain operation, Zones with oils and lubricants</li></ul>	YM2D24-020P-N1MRJA4	2106182
	<ul style="list-style-type: none"><li>• <b>Connection type head A:</b> Female connector, M12, 12-pin, straight, A-coded</li><li>• <b>Connection type head B:</b> Flying leads</li><li>• <b>Signal type:</b> Sensor/actuator cable</li><li>• <b>Cable:</b> 5 m, 12-wire, PUR, halogen-free</li><li>• <b>Description:</b> Sensor/actuator cable, shielded</li><li>• <b>Application:</b> Uncontaminated zones, Zones with oils and lubricants, Robot, Drag chain operation</li></ul>	YF2A2B-050UD2XLEAX	2130999



## SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

## WORLDWIDE PRESENCE:

Contacts and other locations –[www.sick.com](http://www.sick.com)