

WIRE DRAW ENCODERS



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#### **Ordering information**

Туре	Part no.
PFG05-A1KM0160	1060972

Included in delivery: DBS36E-SDAK02500 (1), MRA-G055-101D4 (1)

Product is supplied fully assembled. See individual components for further technical data

Other models and accessories -> www.sick.com/EcoLine

# CE

#### Detailed technical data

#### Performance

Measurement range	0 m 1.25 m
Encoder	Incremental encoders
Resolution (wire draw + encoder)	0.06 mm <sup>1) 2)</sup>
Repeatability	≤ 0.2 mm <sup>3)</sup>
Linearity	$\leq \pm 2 \text{ mm}^{3)}$
Hysteresis	≤ 0.4 mm <sup>3)</sup>

<sup>1)</sup> The values shown have been rounded.

<sup>2)</sup> Example calculation based on the PFG08 with HTL Push Pull: 230 mm (wire draw length per revolution - see Mechanical data): 16,384 (pulses per revolution) = 0.014 mm (resolution of wire draw + encoder combination).

<sup>3)</sup> Value applies to wire draw mechanism.

#### Interfaces

Communication interface	Incremental / TTL / RS-422	
Electrical data		
Connection type	Cable, 8-wire, universal, 1.5 m	
Supply voltage	4.5 V 5.5 V	
Operating current	$\leq$ 50 mA (without load)	
MTTFd: mean time to dangerous failure	600 years (EN ISO 13849-1) <sup>1)</sup>	

<sup>1)</sup> This product is a standard product and does not constitute a safety component as defined in the Machinery Directive. Calculation based on nominal load of components, average ambient temperature 40 °C, frequency of use 8760 h/a. All electronic failures are considered hazardous. For more information, see document no. 8015532.

#### Mechanical data

Weight	0.23 kg
Measuring wire material	Highly flexible stranded steel 1,4401 stainless steel V4A/PA 12-sheathed

<sup>1)</sup> These values were measred at an ambient temperature of 25 °C. There may be variations at other temperatures.

 $^{\mbox{2})}$  Average values, which depend on the application.

<sup>3)</sup> The service life depends on the type of load. This is influenced by environmental conditions, the installation location, the measuring range in use, the traversing speed, and acceleration.

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Measuring wire diameter	0.45 mm
Weight (measuring wire)	0.58 g/m
Housing material, wire draw mechanism	Plastic, Noryl
Spring return force	1 N 1.4 N <sup>1)</sup>
Length of wire pulled out per revolution	150 mm
Life of wire draw mechanism	Typ. 1,000,000 cycles <sup>2) 3)</sup>
Actual wire draw length	1.45 m
Wire acceleration	10 m/s <sup>2</sup>
Operating speed	6 m/s
Mounted encoder	DBS36 Core, DBS36E-SDAK02500, 1064245
Mounted mechanic	MRA-G055-101D4, 5324019

 $^{(1)}$  These values were measred at an ambient temperature of 25  $\,^{\circ}\text{C}.$  There may be variations at other temperatures.

 $^{\mbox{2})}$  Average values, which depend on the application.

<sup>3)</sup> The service life depends on the type of load. This is influenced by environmental conditions, the installation location, the measuring range in use, the traversing speed, and acceleration.

#### Ambient data

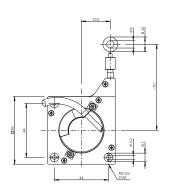
EMC	According to EN 61000-6-2 and EN 61000-6-3 (class A)		
Enclosure rating	IP50, mounted mechanic IP65, Encoder		
Operating temperature range	-20 °C +70 °C		

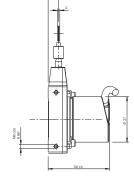
#### Classifications

ECLASS 5.0	27270590
ECLASS 5.1.4	27270590
ECLASS 6.0	27270590
ECLASS 6.2	27270590
ECLASS 7.0	27270590
ECLASS 8.0	27270590
ECLASS 8.1	27270590
ECLASS 9.0	27270590
ECLASS 10.0	27270613
ECLASS 11.0	27270503
ECLASS 12.0	27270503
ETIM 5.0	EC001486
ETIM 6.0	EC001486
ETIM 7.0	EC001486
ETIM 8.0	EC001486
UNSPSC 16.0901	41112113

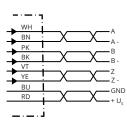
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#### Dimensional drawing (Dimensions in mm (inch))





#### PIN assignment



Wire colors (ca- ble connection)	Male connec- tor M12, 8-pin	Male connec- tor M23, 12-pin	TTL/HTL 6- channel signal	Explanation
Brown	1	6	A-	Signal wire
White	2	5	A	Signal wire
Black	3	1	В-	Signal wire
Pink	4	8	В	Signal wire
Yellow	5	4	Z-	Signal wire
Purple	6	3	Z	Signal wire
Blue	7	10	GND	Ground connection
Red	8	12	+U <sub>s</sub>	Supply voltage
-	-	9	Not assigned	Not assigned
-	-	2	Not assigned	Not assigned
-	-	11	Not assigned	Not assigned
-	-	7	Not assigned	Not assigned
Screen	Screen	Screen	Screen	Screen connected to en- coder housing

#### Recommended accessories

Other models and accessories → www.sick.com/EcoLine

	Brief description	Туре	Part no.	
Programming and configuration tools				
	USB programming unit, for programmable SICK encoders AFS60, AFM60, DFS60, VFS60, DFV60 and wire draw encoders with programmable encoders	PGT-08-S	1036616	
	Programming unit display for programmable SICK DFS60, DFV60, AFS/AFM60, AHS/ AHM36 encoders, and wire draw encoder with DFS60, AFS/AFM60 and AHS/AHM36. Compact dimensions, low weight, and intuitive operation.	PGT-10-Pro	1072254	
Plug connecto	ors and cables			
	<ul> <li>Connection type head A: Flying leads</li> <li>Connection type head B: Flying leads</li> <li>Signal type: SSI, Incremental, HIPERFACE<sup>®</sup></li> <li>Cable: 8-wire, PUR, halogen-free</li> <li>Description: SSI, Incremental, HIPERFACE<sup>®</sup>, shielded</li> </ul>	LTG-2308-MWENC	6027529	
1	<ul> <li>Connection type head A: Flying leads</li> <li>Connection type head B: Flying leads</li> <li>Signal type: SSI, Incremental</li> <li>Cable: 11-wire, PUR</li> <li>Description: SSI, Incremental, shielded</li> </ul>	LTG-2411-MW	6027530	
//	<ul> <li>Connection type head A: Flying leads</li> <li>Connection type head B: Flying leads</li> <li>Signal type: SSI, Incremental</li> <li>Cable: 12-wire, PUR, halogen-free</li> <li>Description: SSI, Incremental, shielded</li> </ul>	LTG-2512-MW	6027531	
	<ul> <li>Connection type head A: Flying leads</li> <li>Connection type head B: Flying leads</li> <li>Signal type: SSI, TTL, HTL, Incremental</li> <li>Cable: 12-wire, UV and saltwater-resistant, PUR, halogen-free</li> <li>Description: SSI, TTL, HTL, Incremental, shielded, Head A: cable Head B: cable Cable: suitable for drag chain, PUR, halogen-free, shielded, UV and saltwater resistant, 4 x 2 x 0.25 mm<sup>2</sup> + 2 x 0.5 mm<sup>2</sup> + 2 x 0.14 mm<sup>2</sup>, Ø 7.8 mm</li> </ul>	LTG-2612-MW	6028516	
	<ul> <li>Connection type head A: Male connector, M12, 8-pin, straight, A-coded</li> <li>Signal type: Incremental</li> <li>Cable: CAT5, CAT5e</li> <li>Description: Incremental, shielded, Head A: male connector, M12, 8-pin, straight, A coded, shielded, for cable diameter 4 mm 8 mm Head B: - Operating temperature: -40 °C +85 °C</li> <li>Connection systems: IDC quick connection</li> <li>Permitted cross-section: 0.14 mm<sup>2</sup> 0.34 mm<sup>2</sup></li> </ul>	STE-1208-GA01	6044892	
	<ul> <li>Connection type head A: Male connector, M23, 12-pin, straight</li> <li>Signal type: HIPERFACE<sup>®</sup>, SSI, Incremental</li> <li>Description: HIPERFACE<sup>®</sup>, SSI, Incremental, shielded, Head A: male connector, M23, 12-pin, straight, for cable diameter 5.5 mm 10.5 mm Head B: - Operating temperature: -40 ° C +125 ° C</li> <li>Connection systems: Solder connection</li> </ul>	STE-2312-G01	2077273	
	<ul> <li>Connection type head A: Male connector, M23, 12-pin, straight</li> <li>Signal type: HIPERFACE<sup>®</sup>, SSI, Incremental</li> <li>Description: HIPERFACE<sup>®</sup>, SSI, Incremental, shielded, M23 female connector with central fixing ( for cabinet bushing )</li> <li>Connection systems: Solder connection</li> </ul>	STE-2312-GX	6028548	

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SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is "Sensor Intelligence."

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