

GRL18S-F1336 GR18

**PHOTOELECTRIC SENSORS** 





### Ordering information

Туре	part no.
GRL18S-F1336	1059532

Other models and accessories → www.sick.com/GR18

Illustration may differ



#### Detailed technical data

#### **Features**

Functional principle		Photoelectric retro-reflective sensor			
Functional principle detail		With minimum distance to reflector (dual lens system)			
Dimensions (W x H x D)		18 mm x 18 mm x 38.1 mm			
Housing design (light emission)		Cylindrical			
Thread diameter (housing)		M18 x 1			
Optical axis		Axial			
Sensing range max.		0.03 m 7.2 m <sup>1)</sup>			
Sensing range		0.06 m 6 m <sup>1)</sup>			
Type of light		Visible red light			
Light source		PinPoint LED <sup>2)</sup>			
Light spot size (distance)		Ø 175 mm (7 m)			
Wave length		650 nm			
Adjustment		None			
Display					
	LED green	Operating indicator Static on: power on			
	LED yellow	Status of received light beam Static on: object not present Static off: object present			

<sup>1)</sup> Reflector PL80A.

<sup>&</sup>lt;sup>2)</sup> Average service life: 100,000 h at  $T_U$  = +25 °C.

#### Mechanics/electronics

Supply voltage U <sub>B</sub> 10 V D C 30 V	,	
Current consumption         30 mA           Switching output         PNP           Switching mode         Dark switching           Signal voltage PNP HIGH/LOW         V <sub>S</sub> - (≤ 3 V) / approx. 0 V           Output current I <sub>max.</sub> ≤ 100 mA <sup>3)</sup> Response time         < 500 μs <sup>4)</sup> Switching frequency         1,000 Hz <sup>5)</sup> Connection type         Cable, 3-wire, 2 m <sup>6)</sup> Cable material         Plastic, PVC           Circuit protection         A <sup>7)</sup>	Supply voltage U <sub>B</sub>	10 V DC 30 V DC <sup>1)</sup>
Switching output  Switching mode  Dark switching  V <sub>S</sub> - (≤ 3 V) / approx. 0 V  Output current I <sub>max</sub> .  Response time  Switching frequency  1,000 Hz <sup>5</sup> Connection type  Cable, 3-wire, 2 m <sup>6</sup> Cable material  Plastic, PVC  Circuit protection  A <sup>7</sup> B <sup>8</sup> D <sup>9</sup> D one  Protection class  III  Polarisation filter  Housing material  Optics material  Plastic, PMMA  Enclosure rating  IP67  Items supplied  Electromagnetic compatibility (EMC)  Ambient operature, storage  Par S V <sub>S</sub> - (≤ 3 V) / approx. 0 V  Service 4 V  Ser	Ripple	< 5 V <sub>pp</sub> <sup>2)</sup>
Switching mode       Dark switching         Signal voltage PNP HIGH/LOW       V <sub>S</sub> - (≤ 3 V) / approx. 0 V         Output current I <sub>max</sub> .       ≤ 100 mA <sup>3)</sup> Response time       < 500 μs <sup>4)</sup> Switching frequency       1,000 Hz <sup>5)</sup> Connection type       Cable, 3-wire, 2 m <sup>6)</sup> Cable material       Plastic, PVC         Circuit protection       A <sup>7)</sup>	Current consumption	30 mA
Signal voltage PNP HIGH/LOW       V <sub>S</sub> - (≤ 3 V) / approx. 0 V         Output current I <sub>max</sub> .       ≤ 100 mA <sup>3)</sup> Response time       < 500 μs <sup>4)</sup> Switching frequency       1,000 Hz <sup>5)</sup> Connection type       Cable, 3-wire, 2 m <sup>6)</sup> Cable material       Plastic, PVC         Circuit protection       A <sup>7)</sup>	Switching output	PNP
Output current I <sub>max</sub> .       ≤ 100 mA ³)         Response time       < 500 μs ⁴)         Switching frequency       1,000 Hz ⁵)         Connection type       Cable, 3-wire, 2 m ⁶)         Cable material       Plastic, PVC         Circuit protection       A ⁻)	Switching mode	Dark switching
Response time	Signal voltage PNP HIGH/LOW	$V_S - (\le 3 \text{ V}) / \text{approx. 0 V}$
Switching frequency  Connection type  Cable, 3-wire, 2 m 6)  Clable material  Circuit protection  A 7) B 8) D 9)  Protection class  Polarisation filter  Housing material  Optics material  Plastic, PMMA  Enclosure rating Items supplied  Enclosure rating Items supplied  Electromagnetic compatibility (EMC)  Ambient operating temperature  Ambient temperature, storage  1,000 Hz 5)  Cable, 3-wire, 2 m 6)  Plastic, PVC  Cable, 3-wire, 2 m 6)  Arbient operating temperature  1,000 Hz 5)  Abstic, PVC  All 1  All 2  All 3  All 4  A	Output current I <sub>max.</sub>	$\leq$ 100 mA $^{3)}$
Connection type Cable material Plastic, PVC  Circuit protection  A 7 B 8 D D 9 D  Protection class III  Polarisation filter  Housing material Plastic, ABS  Optics material Plastic, PMMA  Enclosure rating Items supplied Fastening nuts (2 x)  Electromagnetic compatibility (EMC)  Ambient operating temperature  -25 ° C +55 ° C 10 A C C +70 ° C	Response time	< 500 µs <sup>4)</sup>
Cable material  Plastic, PVC  Circuit protection  A 7 B 8 B D 9 P P P P P P P P P P P P P P P P P P	Switching frequency	1,000 Hz <sup>5)</sup>
Circuit protection  A 7) B 8) D 9)  Protection class  III  Polarisation filter  Housing material  Optics material  Plastic, ABS  Optics material  Plastic, PMMA  Enclosure rating  IP67  Items supplied  Fastening nuts (2 x)  Electromagnetic compatibility (EMC)  EN 60947-5-2  Ambient operating temperature  -25 ° C +55 ° C 10)  Ambient temperature, storage  -40 ° C +70 ° C	Connection type	Cable, 3-wire, 2 m <sup>6)</sup>
B 8) D 9)  Protection class  III  Polarisation filter  Housing material  Plastic, ABS  Optics material  Plastic, PMMA  Enclosure rating  IP67  Items supplied  Fastening nuts (2 x)  Electromagnetic compatibility (EMC)  Ambient operating temperature  -25 ° C +55 ° C 10)  -40 ° C +70 ° C	Cable material	Plastic, PVC
Polarisation filter  Housing material  Plastic, ABS  Optics material  Plastic, PMMA  IP67  Items supplied  Fastening nuts (2 x)  Electromagnetic compatibility (EMC)  EN 60947-5-2  Ambient operating temperature  -25 °C +55 °C 10)  -40 °C +70 °C	Circuit protection	B <sup>8)</sup>
Housing material  Plastic, ABS  Plastic, PMMA  Enclosure rating  IP67  Items supplied  Fastening nuts (2 x)  Electromagnetic compatibility (EMC)  EN 60947-5-2  Ambient operating temperature  -25 °C +55 °C 10)  -40 °C +70 °C	Protection class	III
Optics material Plastic, PMMA  IP67  Items supplied Fastening nuts (2 x)  Electromagnetic compatibility (EMC) EN 60947-5-2  Ambient operating temperature -25 °C +55 °C 10)  -40 °C +70 °C	Polarisation filter	✓
Enclosure ratingIP67Items suppliedFastening nuts (2 x)Electromagnetic compatibility (EMC)EN 60947-5-2Ambient operating temperature-25 °C +55 °C 10)Ambient temperature, storage-40 °C +70 °C	Housing material	Plastic, ABS
Fastening nuts (2 x)   Electromagnetic compatibility (EMC)   EN 60947-5-2     Ambient operating temperature   -25 °C +55 °C 10)     Ambient temperature, storage   -40 °C +70 °C	Optics material	Plastic, PMMA
Electromagnetic compatibility (EMC)  EN 60947-5-2  Ambient operating temperature  -25 °C +55 °C <sup>10)</sup> -40 °C +70 °C	Enclosure rating	IP67
Ambient operating temperature $-25  ^{\circ}\text{C} \dots +55  ^{\circ}\text{C}^{10)}$ Ambient temperature, storage $-40  ^{\circ}\text{C} \dots +70  ^{\circ}\text{C}$	Items supplied	Fastening nuts (2 x)
Ambient temperature, storage -40 °C +70 °C	Electromagnetic compatibility (EMC)	EN 60947-5-2
	Ambient operating temperature	-25 °C +55 °C <sup>10)</sup>
<b>UL File No.</b> NRKH.E348498 & NRKH7.E348498	Ambient temperature, storage	-40 °C +70 °C
	UL File No.	NRKH.E348498 & NRKH7.E348498

 $<sup>^{1)}</sup>$  Limit values. Operated in short-circuit protected network: max. 8 A.

#### Safety-related parameters

MTTFD	2,712 years
DC <sub>avg</sub>	0 %
T <sub>M</sub> (mission time)	20 years

#### Certificates

EU declaration of conformity	✓
UK declaration of conformity	✓
ACMA declaration of conformity	✓

 $<sup>^{2)}</sup>$  May not fall below or exceed  $\mathrm{U}_{\mathrm{V}}$  tolerances.

 $<sup>^{3)}</sup>$  At Uv > 24 V or ambient temperature > 49 °C, IA max. = 50 mA.

<sup>&</sup>lt;sup>4)</sup> Signal transit time with resistive load.

<sup>5)</sup> With light/dark ratio 1:1.

<sup>&</sup>lt;sup>6)</sup> Do not bend below 0 °C.

 $<sup>^{7)}</sup>$  A = V<sub>S</sub> connections reverse-polarity protected.

 $<sup>^{8)}</sup>$  B = inputs and output reverse-polarity protected.

<sup>9)</sup> D = outputs overcurrent and short-circuit protected.

 $<sup>^{10)}</sup>$  At U  $_{\text{V}}$  <=24V and I  $_{\text{A}}$  <50mA.

# GRL18S-F1336 | GR18

# PHOTOELECTRIC SENSORS

Moroccan declaration of conformity	✓
China RoHS	✓
ECOLAB certificate	✓
cULus certificate	✓
Photobiological safety (DIN EN 62471) certificate	✓

#### Classifications

ECLASS 5.0	27270902
ECLASS 5.1.4	27270902
ECLASS 6.0	27270902
ECLASS 6.2	27270902
ECLASS 7.0	27270902
ECLASS 8.0	27270902
ECLASS 8.1	27270902
ECLASS 9.0	27270902
ECLASS 10.0	27270902
ECLASS 11.0	27270902
ECLASS 12.0	27270902
ETIM 5.0	EC002717
ETIM 6.0	EC002717
ETIM 7.0	EC002717
ETIM 8.0	EC002717
UNSPSC 16.0901	39121528

### Connection type

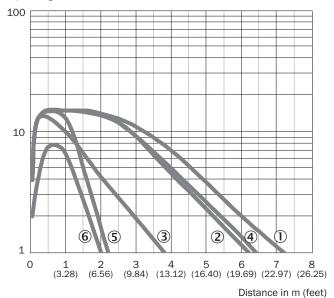


# Connection diagram Cd-044



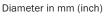
#### Characteristic curve GRL18S

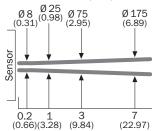




- ① Reflector PL80A
- ② Reflector PL40A
- 3 Reflector PL20A
- 4 Reflector P250
- ⑤ Reflector PL22
- ® Reflective tape REF-Plus 3436

# Light spot size GRL18S





Distance in m (feet)

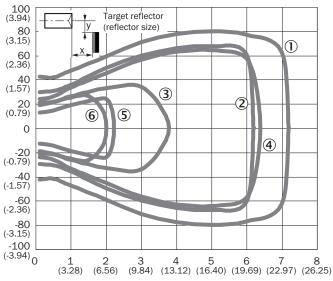
#### Sensing range diagram GRL18S

1	0.03/0.0	6								6.0		7.2	
2	0.03/0.0	6						5.2		6.2			
3	0.03/0.0	6	2	2.9	3	.8							
4	0.03/0.0	6						5	.4	6	.4		
(5)	0.03/0.0	6	1	.9/2	2.2								
6	0.06/0.0	08	1.6	/2.0	)								
(	(3.28)		2 56)	(9.8	3 84)	(13	4 .12)	(16.	40)		.69)		8 (26.2

- Sensing range
- Sensing range max.
- ① Reflector PL80A
- ② Reflector PL40A
- 3 Reflector PL20A
- 4 Reflector P250
- ⑤ Reflector PL22
- ® Reflective tape REF-Plus 3436

#### Response range GRL18S

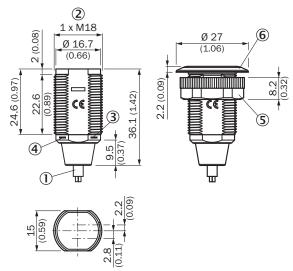
Parallel operating range y in mm (inch)



Distance x in m (feet)

- ① Reflector PL80A
- 2 Reflector PL40A
- 3 Reflector PL20A
- 4 Reflector P250
- ⑤ Reflector PL22
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#### Dimensional drawing GR18S, plastic, cable, straight



Dimensions in mm (inch)

- ① Connection cable 2 m
- ② Threaded mounting hole M18 x 1
- 3 LED indicator yellow
- 4 LED indicator green
- (5) fastening nut; 22 mm hex, plastic
- 6 Mounting ring

#### Recommended accessories

Other models and accessories → www.sick.com/GR18

	Brief description	Туре	part no.					
Mounting systems								
40	<ul> <li>Description: Mounting bracket for M18 sensors</li> <li>Material: Steel</li> <li>Details: Steel, zinc coated</li> <li>Items supplied: Without mounting hardware</li> <li>Suitable for: GR18, V180-2, V18, W15, Z1, Z2</li> </ul>	BEF-WN-M18	5308446					
00 0 00	<ul> <li>Description: Universal mounting bracket for reflectors</li> <li>Dimensions (W x H x L): 85 mm x 90 mm x 35 mm</li> <li>Material: Steel</li> <li>Details: Steel, zinc coated</li> <li>Suitable for: C110A, P250, PL20, PL30A, PL40A, PL80A</li> </ul>	BEF-WN-REFX	2064574					
reflectors and	optics							
	<ul> <li>Description: Rectangular, screw connection</li> <li>Dimensions: 51 mm 61 mm</li> <li>Ambient operating temperature: -30 °C +65 °C</li> </ul>	P250	5304812					

# **GRL18S-F1336 | GR18** PHOTOELECTRIC SENSORS

	Brief description	Туре	part no.
connectors an	d cables		
	<ul> <li>Connection type head A: Male connector, M8, 3-pin, straight, A-coded</li> <li>Description: Unshielded</li> <li>Connection systems: Screw-type terminals</li> <li>Permitted cross-section: 0.14 mm² 0.5 mm²</li> </ul>	STE-0803-G	6037322

# SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is "Sensor Intelligence."

# **WORLDWIDE PRESENCE:**

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