

TTK50-HXI0-K02

MAGNETIC LINEAR ENCODERS



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Ordering information

Туре	part no.
TTK50-HXI0-K02	1057792

Illustration may differ

Other models and accessories → www.sick.com/TTK50



Detailed technical data

Features

Items supplied Magnetic tape not included with delivery	Items supplied	Magnetic tape not included with delivery
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Safety-related parameters

MTTF _D (mean time to dangerous failure)	59 years (EN ISO 13849) ¹⁾
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¹⁾ This product is a standard product and does not constitute a safety component as defined in the Machinery Directive. Calculation based on nominal load of components, average ambient temperature 60 °C, frequency of use 8760 h/a. All electronic failures are considered hazardous. For more information, see document no. 8015532.

Performance

Measuring step	$0.244\ \mu m$ For interpolation of the sine/cosine signals with, e. g., 12 bits
Measuring range	0 mm 940 mm
Resolution	1 µm
Length of period	1 mm
Traversing speed	$1.3~\text{m/s}, \leq 10~\text{m/s}$ up to which the absolute position can be reliably produced, dynamic operation (Sin/Cos)
Repeatability	< 5 µm
System accuracy	± 10 µm (+20 °C)
Measured value backlash	< 10 µm

Interfaces

Communication interface	HIPERFACE [®]
Code type	Binary
Available memory area	1,972 Byte (E ² PROM 2048)

Electronics

Supply voltage	7 V DC 12 V DC
Recommended supply voltage	8 V DC
Operating current	≤ 55 mA (without load) ¹⁾
Connection type	Cable, 8-wire (4 x 2 x 0.15 mm²), 1 m

 $^{^{1)}}$ 100 mA approx. during adjustment.

Mechanics

Dimensions	See dimensional drawing
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Scope of delivery	Magnetic tape not included with delivery
Weight	0.06 kg, without cable
Read head material	Zinc diecast

Ambient data

EMC	According to EN 61000-6-2 and EN 61000-6-3 $^{1)}$	
Enclosure rating	IP67, with mating plug inserted (IEC 60529)	
Operating temperature range	-30 °C +80 °C	
Storage temperature range	-40 °C +85 °C, without package	
Permissible relative humidity	100 %, condensation permitted	
Resistance to shocks	30 g, 6 ms (EN 60068-2-27)	
Resistance to vibration	20 g, 10 Hz 2,000 Hz (EN 60068-2-6)	
Maximum permitted ambient field strength	< 3 kA/m 4 kA/m (3.8 mT 5 mT), to guarantee compliance with the quoted accuracy values $^{\rm 2)}$	
Maximum permitted field strength	$\!<$ 150 kA/m (< 190 mT), to ensure that the magnetic tape is not permanently damaged	

¹⁾ According to the listed standards, EMC is guaranteed if the motor feedback system is connected to the central grounding point of the motor controller via a cable shield and the encoder housing lays over a large area of the motor potential. If other shielding concepts are used, users must perform their own test.

Certificates

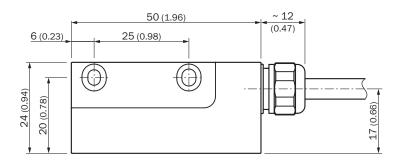
EU declaration of conformity	✓
UK declaration of conformity	✓
ACMA declaration of conformity	✓
China RoHS	✓
Information according to Art. 3 of Data Act (Regulation EU 2023/2854)	✓

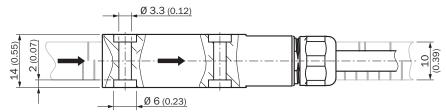
Classifications

ECLASS 5.0	27270590
ECLASS 5.1.4	27270590
ECLASS 6.0	27270590
ECLASS 6.2	27270590
ECLASS 7.0	27270590
ECLASS 8.0	27270590
ECLASS 8.1	27270590
ECLASS 9.0	27270590
ECLASS 10.0	27273805
ECLASS 11.0	27273902
ECLASS 12.0	27273902
ETIM 5.0	EC001486
ETIM 6.0	EC001486
ETIM 7.0	EC001486
ETIM 8.0	EC001486
UNSPSC 16.0901	41112113

²⁾ The maximum permitted external field influence is reached when the position value deviates from the original value (without external field influence) by more than 5 µm. This value is reached when, at the sensor location, a field strength of 3 kA/m to 4 kA/m (3.8 mT to 5 mT) occurs in addition to the field strength of the magnetic tape.

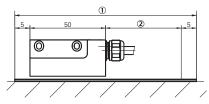
Dimensional drawing Read head





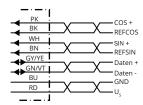
Dimensions in mm (inch)

Order note for magnetic tape length



- ① Required band length = measurement path + 60 mm
- ② Measurement path

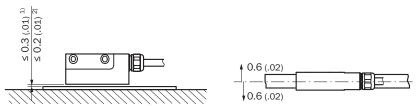
PIN assignment



Wire colors (cable connection)	Signal	Explanation
Brown	REFSIN	Process data channel
White	+ SIN	Process data channel
Black	REFCOS	Process data channel
Pink	+ COS	Process data channel
Gray or yellow	Data +	Parameter channel RS 485
Green or purple	Data -	Parameter channel RS 485
Blue	GND	Ground connection

Wire colors (cable connection)	Signal	Explanation
Red	U _S	Supply voltage
Screen	-	Housing

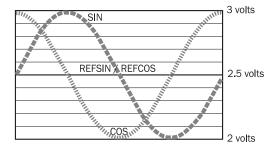
Position tolerance



General tolerances according to DIN ISO 2768-mk

- ① Without cover strip
- ② With cover strip

Diagrams Signal diagram for clockwise shaft rotation, looking in direction "A" (see dimensional drawing) 1 period = 360° : 64/128/256



Operation note Overview of supported commands for HIPERFACE[®]

Overview of supported commands		ТТК50/ТТК70	
Command byte	Function	Code 0 1)	Comments
42h	Read position (5 bits per sine/cosine period)		31,25 μm
43h	Set position	•	
44h	Read analog value		Channel number 48h
			Temperature [°C] ²⁾
46h	Read counter		
47h	Increase counter		
49h	Reset counter		
4Ah	Read data		
4Bh	Save data		
4Ch	Determine status of a data field		
4Dh	Create data field		
4Eh	Determine available memory area		
4Fh	Change access code		
50h	Read encoder status		
52h	Read out name plate		Encoder type = FFh
53h	Encoder reset		
55h	Allocate encoder address	•	
56h	Read serial number and program version		
57h	Configure serial interface	•	
67h	Change serial interface temporary		
6Ah	Set position with interanal synchronization	•	
6Bh	Sensor adjustment (during commissioning)	•	

¹⁾ The commands thus marked include the parameter 'Code 0'. Code 0 is a byte inserted into the protocol to provide additional protection of vital system parameters against accidental overwriting. When the device is supplied, 'Code 0' = 55h.

²⁾The temperature value will be reliably formed approx. 2 s after power on/reset or at command.

Operation note Overview of status messages for HIPERFACE[®]

Error type	Status code	Description	TTK50/TTK70
	00h	The encoder has recognized no error	
	01h	Adjustment data faulty	-
	02h	Faulty internal angular offset	-
1-141-1141	03h	Data field partitioning table destroyed	-
Initialization	04h	Analog limit values not available	
	05h	Internal I ² C bus not operational	
	06h	Internal checksum error	-
	09h	Parity error	-
	0Ah	Checksum of the data transmitted data is incorrect	-
Protocol	0Bh	Unknown command code	-
	0Ch	Number of data transmitted is incorrect	
	0Dh	Command argument transmitted is not allowed	•
	0Eh	The selected data field may not be written to	
	0Fh	Incorrect access code	•
Data	10h	Size of data field stated cannot be changed	-
	11h	Word address states, is outside data field	
	12h	Access to non-existent data field	
	20h	Sensor is not adjusted or is in adjustment mode	•
Position	21h	Distance magnetic tape/sensor too high	•
	23h	Positional error	
Other	1Ch	Monitoring the value of analog signals (process data)	
Ouilei	1Eh	Encoder temperature critical	
	08h	Counter overflow	

Operation note Model-specific settings

Type-specific settings	TTK50/TTK70	
Model ID (command 52h)	FFh	
Free E ² PROM[bytes]	1.792	
Address	40h	
Mode_485 ¹⁾	E4h	
Codes 0 to 3	55h	
Counter	0	
1) The linear length measuring system supports the following baud rates: 9600, 19200 and 38400.		

Operation note Charactersitics applicable to all permissible environmental conditions

Signal	Values/unit
Signal peak, peak V _{SS} of SIN, COS	0.9 V 1.1 V
Signal offset REFSIN, REFCOS	2.2 V 2.8 V

MAGNETIC LINEAR ENCODERS

Recommended accessories

Other models and accessories → www.sick.com/TTK50

	Brief description	Туре	part no.	
connectors and cables				
	Connection type head A: Female connector, M23, 12-pin, straight Connection type head B: Male connector, M23, 17-pin, straight Signal type: HIPERFACE® Cable: 1 m, 8-wire Description: HIPERFACE®, unshielded	DSI-2317-G01MJB2	2071328	
	Connection type head A: Female connector, JST, 8-pin, straight Connection type head B: Male connector, M23, 17-pin, straight Signal type: HIPERFACE® Cable: 1 m, 8-wire Description: HIPERFACE®, unshielded	DSL-2317-G01MJB6	2071327	
	Connection type head A: Female connector, M12, 8-pin, straight Connection type head B: Male connector, M23, 17-pin, straight Signal type: HIPERFACE® Cable: 1 m, 8-wire Description: HIPERFACE®, unshielded	DSL-2317-G01MJC1	2071329	
	Connection type head A: Female connector, terminal box, 8-pin, straight Connection type head B: Male connector, M23, 17-pin, straight Signal type: HIPERFACE® Cable: 1 m, 8-wire Description: HIPERFACE®, unshielded	DSL-2317-G01MJC6	2071330	
	Connection type head A: Female connector, M12, 8-pin, straight, A-coded Description: Shielded Connection systems: Screw-type terminals Permitted cross-section: 0.25 mm ² 0.5 mm ²	DOS-1208-GA	6028369	
	 Connection type head A: Male connector, M12, 8-pin, straight, A-coded Description: Shielded Connection systems: Screw-type terminals Permitted cross-section: ≤ 0.5 mm² 	STE-1208-GA	6028370	
	Connection type head A: Female connector, M12, 8-pin, straight, A-coded Signal type: Incremental, SSI Cable: CAT5, CAT5e Description: Incremental, shieldedSSI Connection systems: IDC quick connection Permitted cross-section: 0.14 mm² 0.34 mm²	DOS-1208-GA01	6045001	
	Connection type head A: Female connector, M12, 8-pin, angled, A-coded Signal type: Ethernet Cable: CAT5, CAT5e Description: Ethernet, shielded Connection systems: QUICKON connection Permitted cross-section: 0.14 mm² 0.34 mm²	DOS-1208-WA	6043358	
	Connection type head A: Male connector, M12, 8-pin, straight, A-coded Signal type: Incremental Cable: CAT5, CAT5e Description: Incremental, shielded Connection systems: IDC quick connection Permitted cross-section: 0.14 mm² 0.34 mm²	STE-1208-GA01	6044892	
	Connection type head A: Flying leads Connection type head B: Flying leads Signal type: HIPERFACE®, HIPERFACE® Items supplied: By the meter Cable: 8-wire, PUR, halogen-free Description: HIPERFACE®, shielded, HIPERFACE®	LTG-2708-MW	6028361	

	Brief description	Туре	part no.			
programming	programming devices					
(ge E)	 Product segment: Programming devices Product family: PGT-11-S Description: SVip® LAN programming tool for all motor feedback systems Items supplied: 1x programming tool PGT-11-S LAN, 1x power supply unit 100-240 V AC / 12 V DC, primary adapter (Europe, UK, USA/Japan, Australia), Ethernet cable 3 m 	PGT-11-S LAN	1057324			
magnets						
	 Product segment: Magnets Product: Magnetic tapes Description: Magnetic tape length: 1 m, magnetic tape width: 10 mm, weight: 0.18 kg/m, magnetic tape material: 17410 hard ferrite 9/28 P, substrate tape material: steel, period length 1 mm, operating temperature range: -20 °C 100 °C, storage temperature range: -30 °C 100 °C, temperature coefficient: (11 ± 1) μm/K/m Material: Covering tape: V2A, magnetic tape: 17410 hard ferrite 9/28 P, substrate tape: spring steel (11± 1) μm/K/m 	MVM-1MO-2MC- MKLB	6049001			

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