

BTF13-D1HM0525

HighLine

WIRE DRAW ENCODERS





Ordering information

Туре	part no.
BTF13-D1HM0525	1034312

Included in delivery: ATM60-D1H13x13 (1), MRA-F130-105D2 (1)

Other models and accessories → www.sick.com/HighLine

Detailed technical data

Safety-related parameters

MTTF _D (mean time to dangerous failure) 150 years (EN ISO 13849-1) 1)	
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¹⁾ This product is a standard product and does not constitute a safety component as defined in the Machinery Directive. Calculation based on nominal load of components, average ambient temperature 40 °C, frequency of use 8760 h/a. All electronic failures are considered hazardous. For more information, see document no. 8015532.

Performance

Measurement range	0 m 5 m
Encoder	Absolute encoders
Resolution (wire draw + encoder)	0.04 mm ^{1) 2)}
Repeatability	≤ 1 mm ³⁾
Linearity	≤ ± 2 mm ³⁾
Hysteresis	≤ 2 mm ³⁾

 $^{^{1)}}$ The values shown have been rounded.

Interfaces

Communication interface	DeviceNet™
Programmable/configurable	✓

Electronics

Connection type	Bus adapter for DeviceNet 1)
Supply voltage	10 V 32 V
Power consumption	≤ 2 W (without load)

¹⁾ Order bus adapter separately.

Mechanics

Weight	3.39 kg

 $^{^{1)}}$ These values were measred at an ambient temperature of 25 $^{\circ}$ C. There may be variations at other temperatures.

²⁾ Example calculation based on the BTF08 with PROFINET: 200 mm (wire draw length per revolution - see Mechanical data): 262,144 (number of steps per revolution) = 0.001 mm (resolution of wire draw + encoder combination).

 $^{^{}m 3)}$ Value applies to wire draw mechanism.

 $^{^{\}rm 2)}$ Average values, which depend on the application.

³⁾ The service life depends on the type of load. This is influenced by environmental conditions, the installation location, the measuring range in use, the traversing speed, and acceleration.

Measuring wire material	Highly flexible stranded steel 1,4401 stainless steel V4A
Measuring wire diameter	1.35 mm
Weight (measuring wire)	7.1 g/m
Housing material, wire draw mechanism	Aluminum (anodised), plastic
Spring return force	15 N 20 N ¹⁾
Length of wire pulled out per revolution	334.1 mm
Life of wire draw mechanism	Typ. 1,000,000 cycles ^{2) 3)}
Actual wire draw length	5.2 m
Wire acceleration	70 m/s ²
Operating speed	8 m/s
Mounted encoder	ATM60 DeviceNet, ATM60-D1H13X13, 1030018
Mounted mechanic	MRA-F130-105D2, 6028626

 $^{^{1)}}$ These values were measred at an ambient temperature of 25 °C. There may be variations at other temperatures.

Ambient data

EMC According to EN 61000-6-2 and EN 61000-6-3	
Enclosure rating	IP64, mounted mechanic
Operating temperature range	-20 °C +70 °C

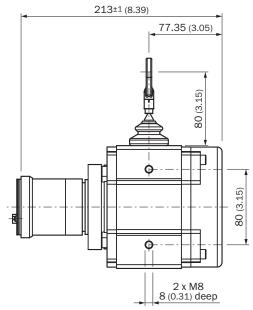
Classifications

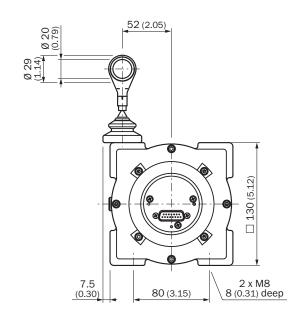
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ECLASS 6.0	27270590
ECLASS 6.2	27270590
ECLASS 7.0	27270590
ECLASS 8.0	27270590
ECLASS 8.1	27270590
ECLASS 9.0	27270590
ECLASS 10.0	27270613
ECLASS 11.0	27270503
ECLASS 12.0	27270503
ETIM 5.0	EC001486
ETIM 6.0	EC001486
ETIM 7.0	EC001486
ETIM 8.0	EC001486
UNSPSC 16.0901	41112113

 $^{^{2)}}$ Average values, which depend on the application.

³⁾ The service life depends on the type of load. This is influenced by environmental conditions, the installation location, the measuring range in use, the traversing speed, and acceleration.

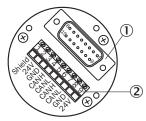
Dimensional drawing





Dimensions in mm (inch)

Anschlussbelegung



- ① Internal plug connector to encoder
- ② external connection to the bus

Terminal strip	Male device connector	Signal	Explanation
1	1	shield	Shielding
2	2	U _S (24 V)	Operating voltage 10 32 V
3	3	GND (COM)	O V (GND)
4	4	CAN _H	CAN Bus Signal high
5	5	CAN_L	CAN Bus Signal low
6	-	CAN _H	CAN Bus Signal high
7	-	CAN_L	CAN Bus Signal low
8	-	GND (COM)	O V (GND)
9	-	U _S (24 V)	Operating voltage 10 32 V

Recommended accessories

Other models and accessories → www.sick.com/HighLine

	Brief description	Туре	part no.	
Mounting systems				
0	Description: Joint ball for later insertion in wire end ring with 20 mm diameter. The use of this joint ball enables movement in multiple levels of freedom.	Joint protection for wire rope BTF/PRF/MRA	5318683	
	Description: Compressed air attachment for MRA-F080 and MRA-F130 HighLine wire draw mechanism	MRA-F-P	6073769	
	 Description: Flange adapter for HighLine wire draw mechanisms, adaption of face mount flange with centering hub 20 mm to 50 mm servo flange Material: Aluminum Details: Aluminum Items supplied: Including 3 countersunk screws M3 x 10 	BEF-FA-020-050WDE	2073776	
	Description: Additional brush attachment for wire draw mechanism MRA-F130 (5 m, 10 m, 20 m and 30 m from HighLine series)	MRA-F130-B	6038562	
	Description: Wire draw deflection pulley for wire draw mechanism MRA-F130 (5m, 10m, 20m and 30m from HighLine series)	MRA-F130-R	6028631	
connectors ar	d cables			
1	 Connection type head A: Female connector, M12, 5-pin, straight, A-coded Connection type head B: Male connector, M12, 5-pin, straight, A-coded Signal type: Fieldbus, CANopen, DeviceNet™ Cable: 6 m, 5-wire, PUR, halogen-free Description: Fieldbus, unshielded, CANopen, DeviceNet™ 	DSI-1205-G06MK	6028327	
///	Connection type head A: Flying leads Connection type head B: Flying leads Signal type: CANopen, DeviceNet™ Items supplied: By the meter Cable: 4-wire, twisted pair Description: CANopen, shielded, DeviceNet™ Note: Wire shield Al-Pt film, overall shield C-screen tin-plated	LTG-2804-MW	6028328	
	 Connection type head A: Female connector, M12, 5-pin, straight, A-coded Signal type: CANopen, DeviceNet™ Description: CANopen, shieldedDeviceNet™ Connection systems: Screw-type terminals Permitted cross-section: ≤ 0.75 mm² 	DOS-1205-GA	6027534	
Co	 Connection type head A: Male connector, M12, 5-pin, straight, A-coded Signal type: CANopen, DeviceNet™ Description: CANopen, shieldedDeviceNet™ Connection systems: Screw-type terminals Permitted cross-section: ≤ 0.75 mm² 	STE-1205-GA	6027533	

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	Brief description	Туре	part no.
integration mo	odules and adapters		
03		AD-ATM60-KR1DN	2029228
03		AD-ATM60-KR2DN	2029229
OF		AD-ATM60-SR1DN	2029226
OF		AD-ATM60-SR2DN	2029227
Wire draw mechanism			
	 Product segment: Wire draw mechanism Product family: Wire draw mechanism for wire draw encoders Description: HighLine wire draw mechanism for servo flange with 6 mm shaft, measuring range 0 m 5 m Items supplied: Without encoder 	MRA-F130-105D2	6028626

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Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is "Sensor Intelligence."

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