Data sheet

HL18L-F1G5BB

H18 Sure Sense

PHOTOELECTRIC SENSORS

SICK
Sensor Intelligence.

Illustration may differ

Ordering information

Type	part no.
HL18L-F1G5BB	1091311

Other models and accessories ➜ www.sick.com/H18_Sure_Sense

Detailed technical data

Features

Functional principle	Photoelectric retro-reflective sensor
Functional principle detail	With minimum distance to reflector (dual lens system)
Dimensions (W x H x D)	16.2 mm x 45.5 mm x 31.8 mm
Housing design (light emission)	Hybrid
Thread diameter (housing)	M18
Mounting system type	M18, head/side (24.1 ... 25.4 mm)
Housing color	Blue
Sensing range max.	0.1 m ... 12 m [1]
Sensing range	0.1 m ... 10 m [1]
Type of light	Visible red light
Light source	Laser [2] [3]
Light spot size (distance)	2 mm (2 m)
Wave length	655 nm
Laser class	I [4]
Adjustment	
Potentiometer, right	Sensitivity
Potentiometer, left	None
Special applications	Detecting small objects

[1] Reflector PL80A.

[2] Average service life: 50,000 h at T_U = +25 °C.

[3] CLASS 1 LASER PRODUCT EN60825-1:2014, IEC60825-1:2014, Maximum pulse power < 2,5 mW, Pulse length: 4 µs, Wavelength: 650 ... 670 nm, Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to Laser Notice No. 50, dated June 24, 2007.

[4] Do not intentionally look into the laser beam. Never point the laser beam at people's eyes.

Special features	Signal strength light bar

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[3] CLASS 1 LASER PRODUCT EN60825-1:2014, IEC60825-1:2014, Maximum pulse power < 2,5 mW, Pulse length: 4 µs, Wavelength: 650 ... 670 nm, Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to Laser Notice No. 50, dated June 24, 2007.

[4] Do not intentionally look into the laser beam. Never point the laser beam at people's eyes.

Mechanics/electronics

Supply voltage	10 V DC ... 30 V DC
Ripple	< 5 V_{pp} [1]
Current consumption	≤ 20 mA [2]
Switching output	Push-pull: PNP/NPN
Output function	Complementary
Switching mode	Light/dark switching
Switching output detail	
Switching output Q1	Push-pull: PNP/NPN, Light switching [3]
Switching output Q2	Push-pull: PNP/NPN, Dark switching [3]
Output current $I_{max.}$	≤ 100 mA
Response time	≤ 0.5 ms [4]
Switching frequency	1,000 Hz [5]
Connection type	Cable open end, 2,000 mm
Cable material	Plastic, PVC
Conductor cross section	0.2 mm²
Circuit protection	A [6] B [7] D [8]
Protection class	III
Weight	18 g
Polarizing filter	✓
Housing material	Plastic, VISTAL®
Optics material	Plastic, PMMA
Enclosure rating	IP67 IP69K
Items supplied	Fastening nut (1x), M18, plastic, black, flat
Electromagnetic compatibility (EMC)	EN 60947-5-2 (The sensor complies with the Radio Safety Requirements (EMC) for the industrial sector (Radio Safety Class A). It may cause radio interference if used in a residential area.)

[1] May not fall below or exceed U_V tolerances.

[2] Without signal strength light bar and load.

[3] Pin 4 and pin 2: This switching output must not be connected to another output.

[4] Signal transit time with resistive load.

[5] With light/dark ratio 1:1.

[6] A = V_S connections reverse-polarity protected.

[7] B = inputs and output reverse-polarity protected.

[8] D = outputs overcurrent and short-circuit protected.

[9] Below Ta = –10 °C, sensor must be turned on at Ta > –10 °C. Sensor cannot be turned on below Ta= –10 °C.

Ambient operating temperature	–30 °C ... +55 °C [9]
Ambient temperature, storage	–40 °C ... +70 °C
UL File No.	E189383

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[2] Without signal strength light bar and load.
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[9] Below Ta = –10 °C, sensor must be turned on at Ta > –10 °C. Sensor cannot be turned on below Ta= –10 °C.

Connection type/pinouts

Connection type	
	Cable open end, 2,000 mm
Connection type Detail	
Cable material	Plastic
Conductor cross section	0.2 mm²
Pinouts	
BN	+ (L+)
WH	Q_2
BU	- (M)
BK	Q_1

Certificates

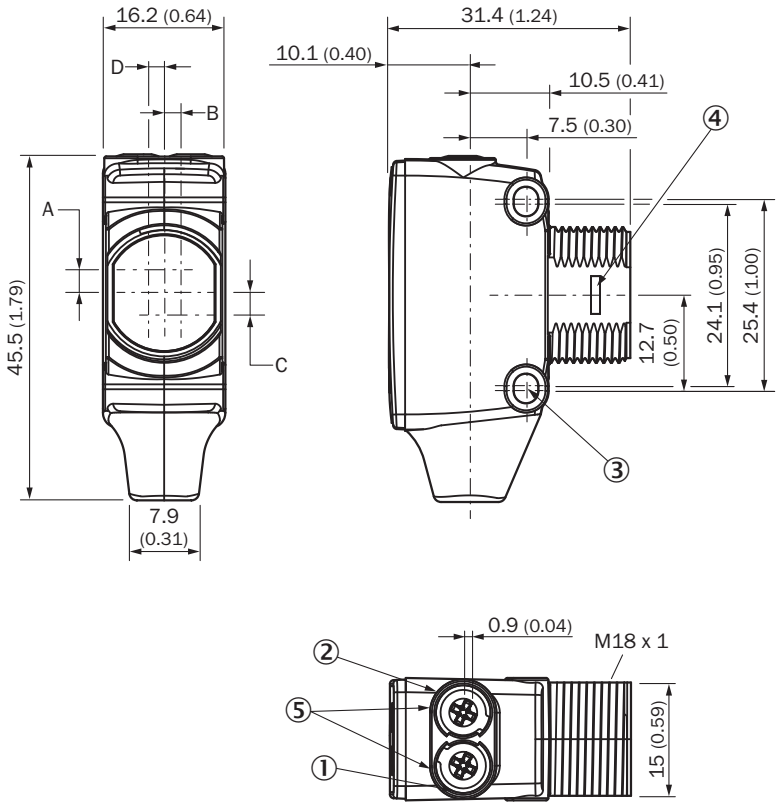
EU declaration of conformity	✓
UK declaration of conformity	✓
ACMA declaration of conformity	✓
Moroccan declaration of conformity	✓
China RoHS	✓
cULus certificate	✓

Classifications

ECLASS 5.0	27270902
ECLASS 5.1.4	27270902
ECLASS 6.0	27270902
ECLASS 6.2	27270902
ECLASS 7.0	27270902
ECLASS 8.0	27270902
ECLASS 8.1	27270902
ECLASS 9.0	27270902
ECLASS 10.0	27270902
ECLASS 11.0	27270902
ECLASS 12.0	27270902
ETIM 5.0	EC002717

ETIM 6.0	EC002717
ETIM 7.0	EC002717
ETIM 8.0	EC002717
UNSPSC 16.0901	39121528

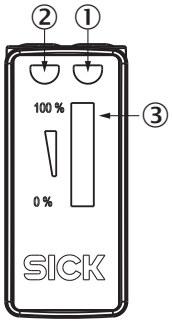
Dimensional drawing



Dimensions in mm (inch)
① LED indicator yellow: Status of received light beam
② LED indicator green: power on
③ M3 mounting hole
④ Snap Connection for flush ring (sold seperatly)
⑤ Potentiometer (if selected) or LED Indicators

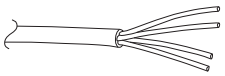
Dimensions in mm (inch)	Receiver		Sender	
–	A	B	C	D
HTB18 / HTF18	- 1.1 (0.04)	1.1 (0.04)	4.7 (0.19)	0.6 (0.02)
HTE18 / HL18 / HSE18	2.5 (0.1)	0.0 (0.0)	4.0 (0.16)	0.0 (0.0)
HTB18L / HTF18L / HL18L / HSE18L	2.5 (0.1)	0.0 (0.0)	3.5 (0.14)	0.0 (0.0)

Adjustments



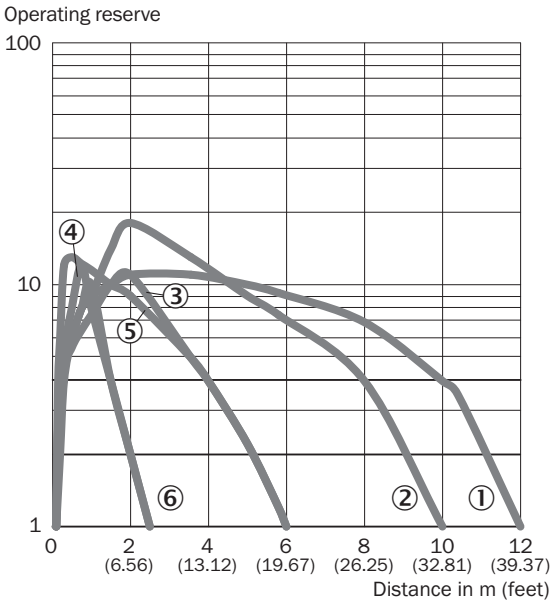
① LED indicator yellow: Status of received light beam
② LED indicator green: power on
③ Signal strength light bar

Pinouts, see table Technical data: Connection type/pinouts



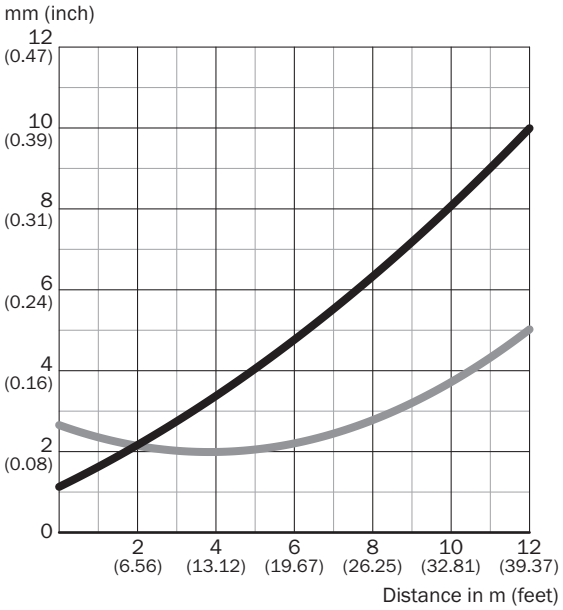
Cable with flying leads, 4-wire, AWG 26, 0.15 mm²

Characteristic curve



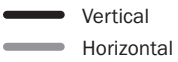
① Reflector PL80A
② Reflector P250F
③ PL10F reflector
④ Reflector PL23 FT
⑤ Reflective tape REF-AC1000
⑥ Reflective tape IREF6000 (REF-IRF-56)

Light spot size

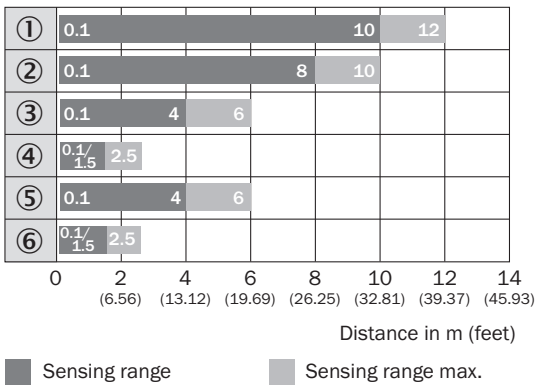


Dimensions in mm (inch)

Sensing range	Vertical	Horizontal
0.2 m (0.57 feet)	1.2 (0.05)	2.65 (0.10)
0.75 m (2.46 feet)	1.8 (0.07)	2.3 (0.09)
5 m (16.40 feet)	4.0 (0.16)	2.2 (0.09)
12 m (39.37 feet)	10.0 (0.39)	5.0 (0.20)



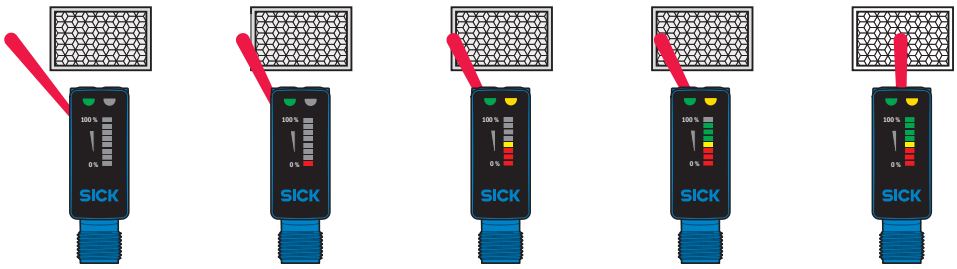
Sensing range diagram



Sensing range Sensing range max.

① Reflector PL80A
② Reflector P250F
③ PL10F reflector
④ Reflector PL23 FT
⑤ Reflective tape REF-AC1000
⑥ Reflective tape IREF6000 (REF-IRF-56)

Functions



Recommended accessories

Other models and accessories ➜ www.sick.com/H18_Sure_Sense

	Brief description	Type	part no.
Mounting systems			
	• **Description:** Mounting bracket for M18 sensors • **Material:** Steel • **Details:** Steel, zinc coated • **Items supplied:** Without mounting hardware • **Suitable for:** GR18, V180-2, V18, W15, Z1, Z2	BEF-WN-M18	5308446
	• **Description:** Universal mounting bracket for reflectors • **Dimensions (W x H x L):** 85 mm x 90 mm x 35 mm • **Material:** Steel • **Details:** Steel, zinc coated • **Suitable for:** C110A, P250, PL20, PL30A, PL40A, PL80A	BEF-WN-REFX	2064574
reflectors and optics			
	• **Description:** Fine triple reflector, screw connection, suitable for laser sensors • **Dimensions:** 52 mm 62 mm • **Ambient operating temperature:** –30 °C ... +65 °C	P250F	5308843

SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

WORLDWIDE PRESENCE:

Contacts and other locations –www.sick.com

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