



# KTM-MP317A1P

KTM

CONTRAST SENSORS

**SICK**  
Sensor Intelligence.



Illustration may differ



### Ordering information

Type	part no.
KTM-MP317A1P	1071482

Other models and accessories → [www.sick.com/KTM](http://www.sick.com/KTM)

### Detailed technical data

#### Features

<b>Housing design</b>	Small
<b>Dimensions (W x H x D)</b>	12 mm x 31.5 mm x 21 mm
<b>Light source</b>	LED, White <sup>1)</sup>
<b>Light emission</b>	Long side of housing
<b>Light spot size</b>	Ø 2 mm (12.5 mm)
<b>Light spot direction</b>	Round
<b>Receiving filters</b>	None
<b>Sensing distance</b>	≤ 12.5 mm
<b>Sensing distance tolerance</b>	± 3 mm
<b>Display</b>	LED indicator green: power on LED indicator, yellow: Status switching output Q
<b>Adjustment</b>	Cable, IO-Link, Teach-in button
<b>Teach-in mode</b>	2-point teach-in static/dynamic + proximity to mark

<sup>1)</sup> Average service life: 100,000 h at T<sub>J</sub> = +25 °C.

#### Interfaces

<b>IO-Link</b>	✓, V1.1
Data transmission rate	38,4 kbit/s (COM2)
Cycle time	2.3 ms
Process data length	16 Bit
<b>Process data structure A</b>	Bit 0 = switching signal Q <sub>L1</sub> Bit 1 ... 10 = Measurement Value Emission Color Bit 11 ... 15 = empty
<b>Process data structure B</b>	Bit 0 = switching signal Q <sub>L1</sub> Bit 1 = Quality of Run Alarm Bit 2 = Teach successful

<b>Digital output</b>	Bit 3 = Teach busy Bit 4 ... 15 = empty
	Q <sub>1</sub> , Q <sub>2</sub>
Number	2

## Electronics

<b>Supply voltage</b>	12 V DC ... 24 V DC <sup>1)</sup>
<b>Ripple</b>	≤ 5 V <sub>pp</sub> <sup>2)</sup>
<b>Current consumption</b>	< 50 mA <sup>3)</sup>
<b>Switching frequency</b>	15 kHz <sup>4)</sup>
<b>Response time</b>	32 μs
<b>Jitter</b>	15 μs
<b>Switching output</b>	PNP
<b>Switching output (voltage)</b>	PNP: HIGH = U <sub>V</sub> ≤ 2 V / LOW approx. 0 V
<b>Switching mode</b>	Light/dark switching
<b>Output current I<sub>max.</sub></b>	50 mA <sup>5)</sup>
<b>Retention time (ET)</b>	28 ms, non-volatile memory
<b>Time delay</b>	Switch-off delay, 520 ms (via IO-Link)
<b>Protection class</b>	III
<b>Circuit protection</b>	U <sub>V</sub> connections, reverse polarity protected Output Q short-circuit protected Interference pulse suppression
<b>Connection type</b>	Male connector M8, 4-pin

<sup>1)</sup> Limit values: DC 12 V (-10 %) ... DC 24 V (+20 %). Operation in short-circuit protected network max. 8 A.

<sup>2)</sup> May not fall below or exceed U<sub>V</sub> tolerances.

<sup>3)</sup> Without load.

<sup>4)</sup> With light/dark ratio 1:1.

<sup>5)</sup> Total current of all Outputs.

## Mechanics

<b>Housing material</b>	ABS
<b>Optics material</b>	PMMA
<b>Weight</b>	20 g

## Ambient data

<b>Ambient operating temperature</b>	-10 °C ... +55 °C
<b>Ambient temperature, storage</b>	-20 °C ... +75 °C
<b>Shock load</b>	According to IEC 60068
<b>Enclosure rating</b>	IP67
<b>UL File No.</b>	NRKH.E348498 & NRKH7.E348498

## Connection type/pinouts

<b>Connection type</b>	Male connector M8, 4-pin
<b>Pinouts</b>	

BN 1	+ (L+)
WH 2	Q
BU 3	- (M)
BK 4	Q/C

Certificates

<b>EU declaration of conformity</b>	✓
<b>UK declaration of conformity</b>	✓
<b>ACMA declaration of conformity</b>	✓
<b>Moroccan declaration of conformity</b>	✓
<b>China RoHS</b>	✓
<b>cULus certificate</b>	✓
<b>Photobiological safety (IEC EN 62471)</b>	✓
<b>Information according to Art. 3 of Data Act (Regulation EU 2023/2854)</b>	✓

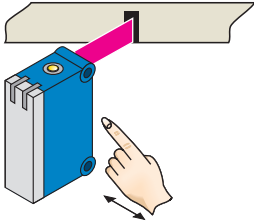
Classifications

<b>ECLASS 5.0</b>	27270906
<b>ECLASS 5.1.4</b>	27270906
<b>ECLASS 6.0</b>	27270906
<b>ECLASS 6.2</b>	27270906
<b>ECLASS 7.0</b>	27270906
<b>ECLASS 8.0</b>	27270906
<b>ECLASS 8.1</b>	27270906
<b>ECLASS 9.0</b>	27270906
<b>ECLASS 10.0</b>	27270906
<b>ECLASS 11.0</b>	27270906
<b>ECLASS 12.0</b>	27270906
<b>ETIM 5.0</b>	EC001820
<b>ETIM 6.0</b>	EC001820
<b>ETIM 7.0</b>	EC001820
<b>ETIM 8.0</b>	EC001820
<b>UNSPSC 16.0901</b>	39121528



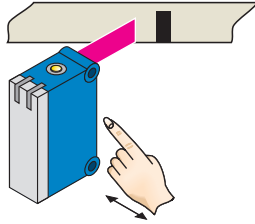
Setting the switching threshold (static)

**1. Position mark**



Press and hold teach-in button  $> 1 < 3$  s.  
Yellow LED flashes slowly.

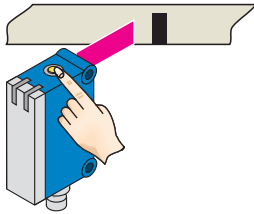
**2. Position background**



Press and hold teach-in button  $< 3$  s.  
Yellow LED goes out.

## Setting the switching threshold (dynamic)

### 1. Position background



Press the teach-in button and keep it pressed. LED flashing slowly.

### 2. Move at least the mark and background using the light spot.



Keep the teach-in button > 3 < 30 s pressed.

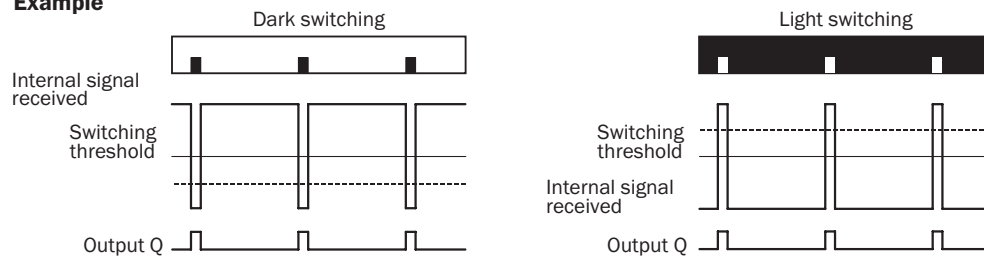


Release the teach-in button.



Yellow LED will illuminate, when emitted light is on the mark.

### Example



### Switching characteristics

The optimum emitted light is selected automatically (at RGB variants).

Static teach-in: light/dark setting is defined using teach-in sequence.

Dynamic teach-in: switching output active on mark, if background is longer in the field of view during the teach-in.

The switching threshold is set in the center between the background and the mark.

If the button is pressed again within 10 s of the teach (> 20 ms < 10 s), the relative switching threshold is placed 75 % between mark (100 %) and background (0 %) (dotted line in Figure).

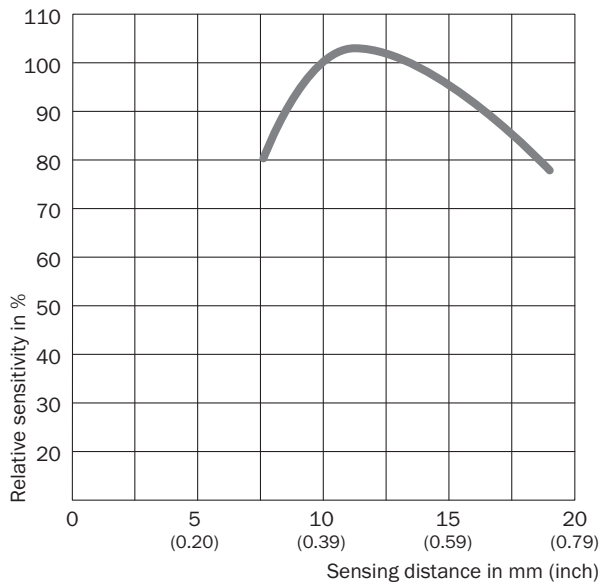
Teach-in can also be performed using an external control signal.

Keylock activation and deactivation: hold down teach-in button > 30 s.

Teach-in failure: yellow LED indicator and the transmitted light of the sensor flashing quickly.




For dynamic teach-in with ET signal (5 Hz) via switching output Q.

Sensing distance



Recommended accessories

Other models and accessories → [www.sick.com/KTM](http://www.sick.com/KTM)

	Brief description	Type	part no.
<b>Mounting systems</b>			
	<ul style="list-style-type: none"> <li><b>Description:</b> Mounting bracket for wall mounting</li> <li><b>Material:</b> Stainless steel</li> <li><b>Details:</b> Stainless steel</li> <li><b>Items supplied:</b> Mounting hardware included</li> <li><b>Suitable for:</b> W8, W8G, W8 Laser, W8 Inox, G6, G6 Inox, W100 Laser, W100-2, KTM Core, KTM Prime, CSM, LUTM, W4S</li> </ul>	BEF-W100-A	5311520
<b>connectors and cables</b>			
	<ul style="list-style-type: none"> <li><b>Description:</b> Sensor/actuator cable, unshielded</li> <li><b>Connection type head A:</b> Female connector, M8, 4-pin, straight, A-coded</li> <li><b>Connection type head B:</b> Male connector, M12, 4-pin, straight, A-coded</li> <li><b>Signal type:</b> Sensor/actuator cable</li> <li><b>Cable:</b> 5 m, 4-wire, PVC</li> <li><b>Application:</b> Uncontaminated zones, Zones with chemicals</li> </ul>	YF8U14-050VA3M2A14	2096609
	<ul style="list-style-type: none"> <li><b>Description:</b> Sensor/actuator cable, unshielded</li> <li><b>Connection type head A:</b> Female connector, M8, 4-pin, straight, A-coded</li> <li><b>Connection type head B:</b> Flying leads</li> <li><b>Signal type:</b> Sensor/actuator cable</li> <li><b>Cable:</b> 5 m, 4-wire, PVC</li> <li><b>Application:</b> Uncontaminated zones, Zones with chemicals</li> </ul>	YF8U14-050VA3XLEAX	2095889

## SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

## WORLDWIDE PRESENCE:

Contacts and other locations –[www.sick.com](http://www.sick.com)